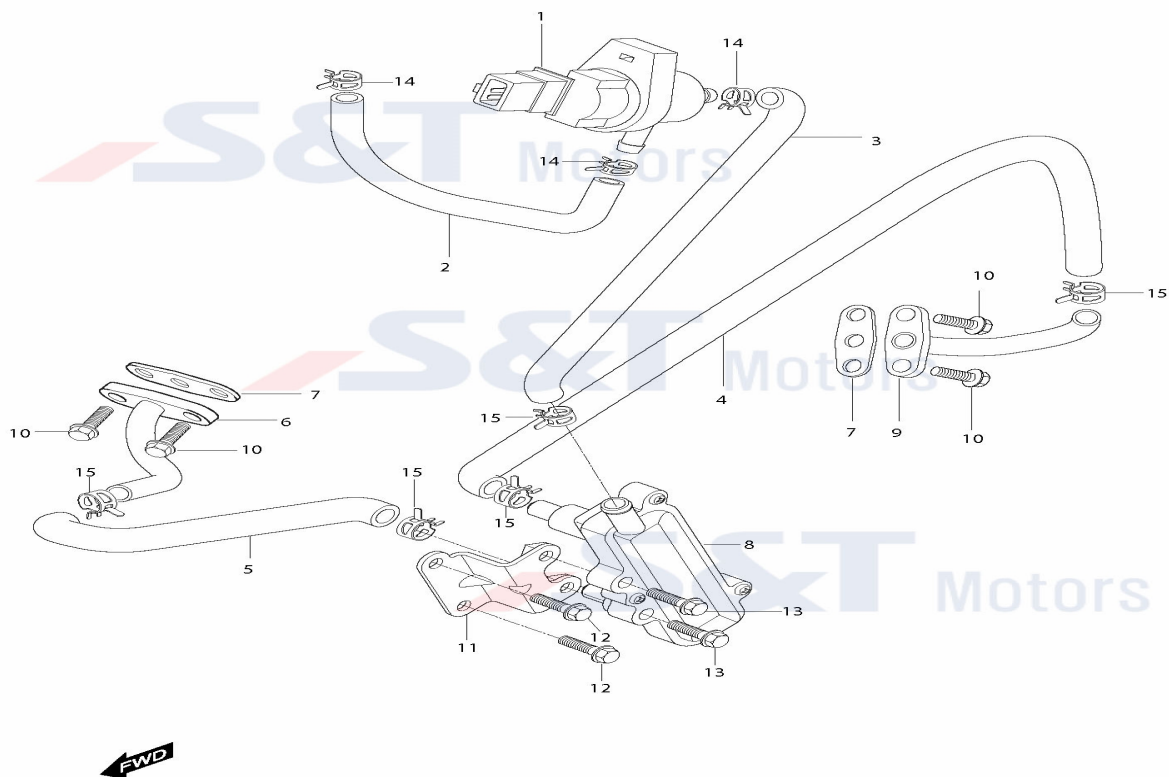
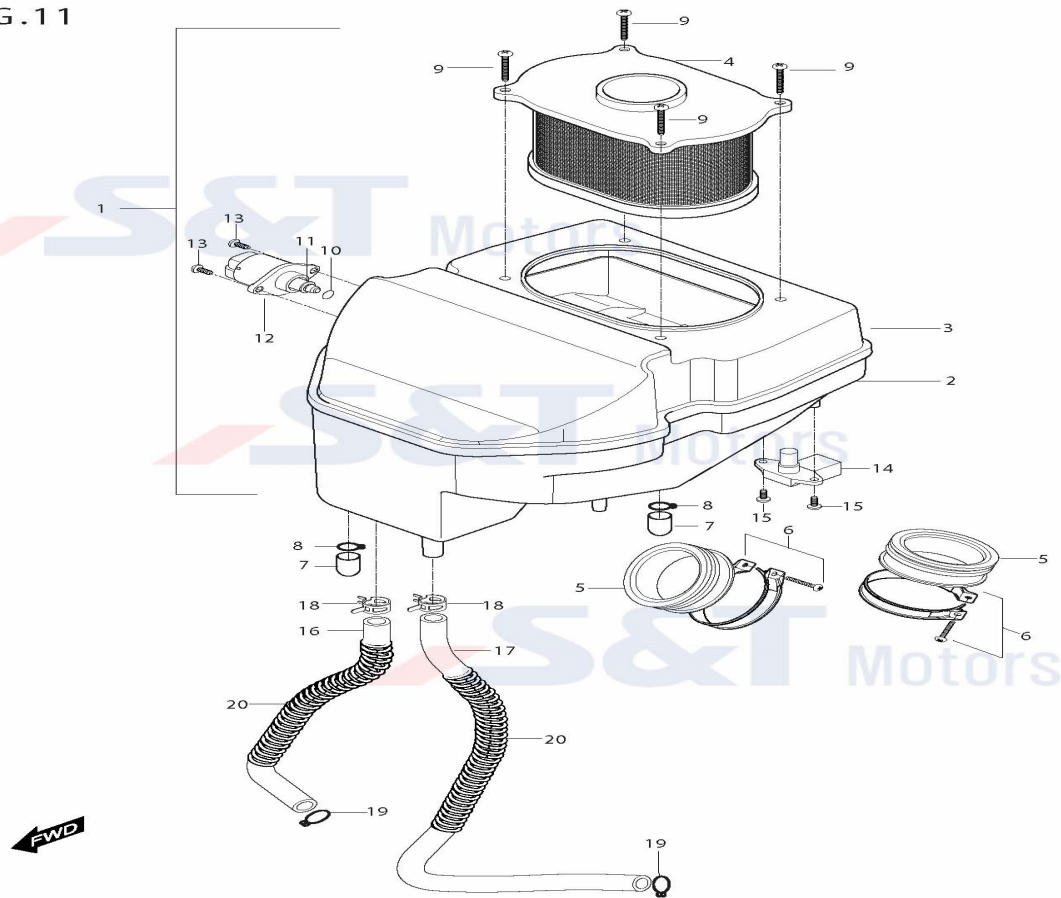


FIG.10-1



SEQ	PART CODE	PART NAME	U/S	REMARK
1	18500H89800	VALVE,2ND AIR (GV650EI)	1	
2	18651H88600	HOSE,2ND AIR CLEANER (GT250RN)	1	
3	18591H88600	BRACKET,2ND AIR VALVE(GT250R	1	
4	18641H88600	HOSE,2ND AIR PIPE RR(GT250REI)	1	
5	18631H88600	HOSE,2ND AIR PIPE FT(GT250REI)	1	
6	18610HM8130	PIPE COMP,2ND AIR (GT125)	1	
7	18615HN9101	GASKET,2ND AIR REAR (GT650)	2	
8	18560HR8600	VALVE ASSY,REED (GT250RFI)	1	
9	18610HJ8290	PIPE COMP,2ND AIR (GV250)	1	
10	09128-06005	BOLT,FUEL COCK	4	
11	18570HR8600	BRACKET,REED VALVE (GT250RFI)	1	
12	01517-06125	BOLT,COVER CYLINDER HEAD	2	
13	01547-06208	BOLT,OIL STRAINER CAP	2	
14	09401H10401	CLIP (GV250)	3	
15	09401H13401	CLAMP,THERMOSTAT BYPASS HOS	5	

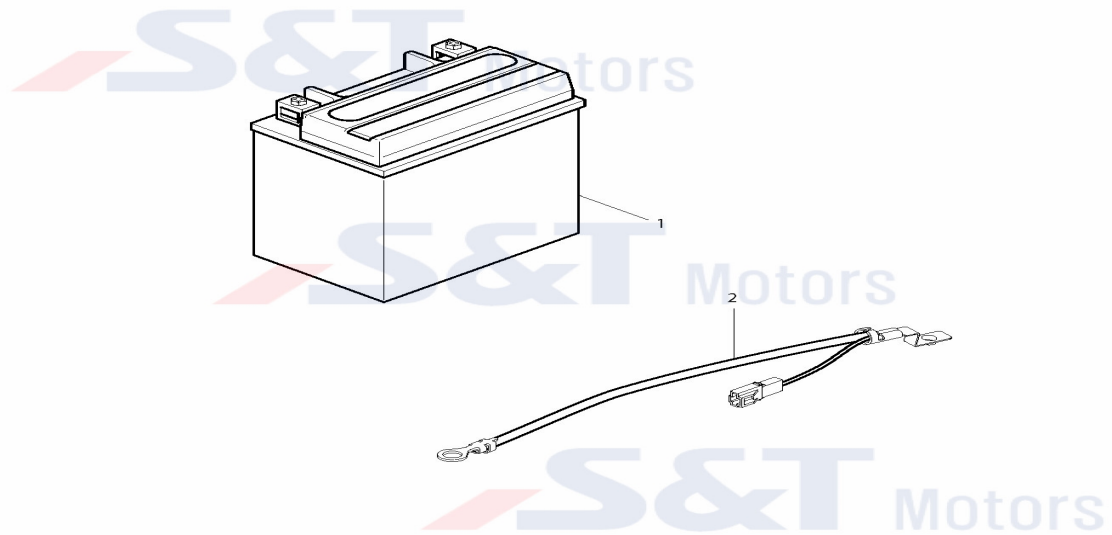
FIG.11



SEQ	PART CODE	PART NAME	U/S	REMARK
1	13700H88601	CLEANER ASS'Y,AIR (GT250N)	1	
1	13700HA8610	CLEANER ASS'Y,AIR (GT250N)	1	***DELPHI
2	13721HR8602	NULL	1	
3	13740HM8101	CAP COMP,AIR CLEANER (GT250)	1	
4	13780HR8600	FILTER,AIR CLEANER (GT250FI)	1	
5	13881HR8400	TUBE OUTLET (GV250FI)	2	
6	09402-56208	CLAMP,OUTLET TUBE	2	
7	13895HF4500	PLUG	2	
8	09401-14301	CLIP	2	
9	02142-05165	SCREW,HANDLE COVER NO1	4	
10	09280-14003	O/RING,STEERING SHAFT	1	
11	37945HR8601	NULL	1	
12	37941HR8410	VALVE ISC (GV250)	1	
13	03241-05206	SCREW,HANDLE COVER REAR	2	03241-05203==>03241-05206(Yellow)
14	37930H89301	SENSOR,INTAKE A/TEMPERATURE(GT	1	
15	03241-04125	SCREW,BATTERY COVER	2	
16	18731HR8600	HOSE,ISC NO.1 (GT250FI)	1	
17	18741HR8601	NULL	1	

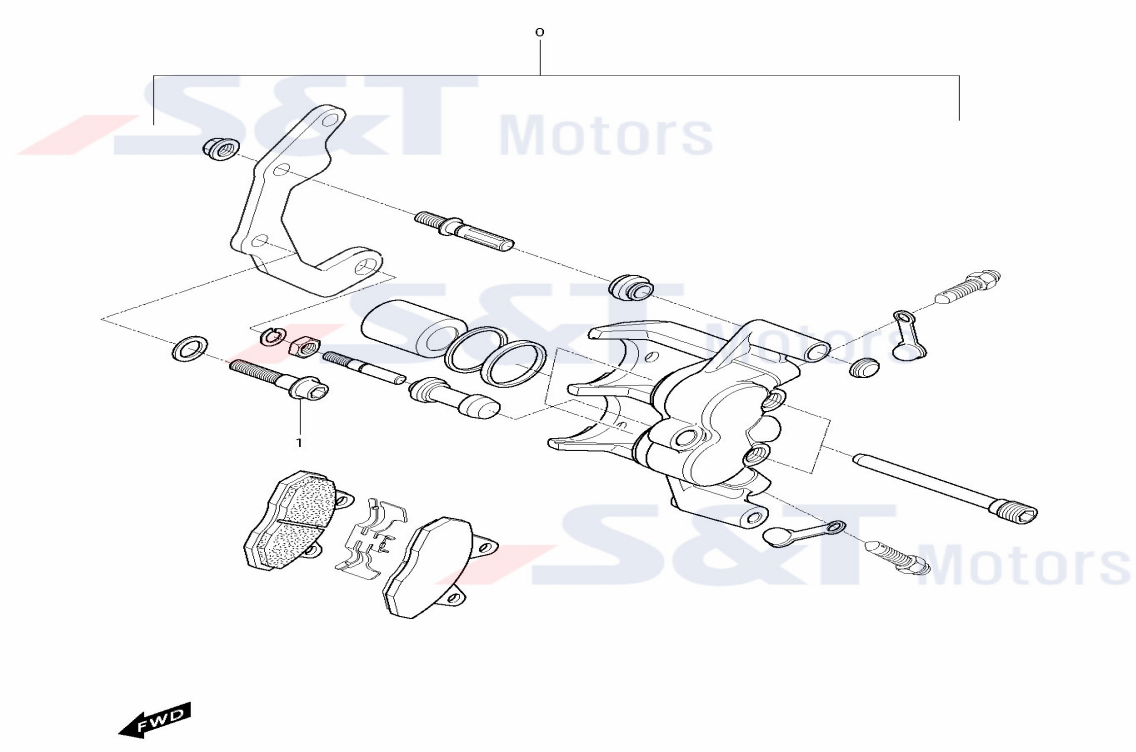
18	09401H10401	CLIP (GV250)	2
19	09401-10401	CLIP,FUEL HOSE	2
20	09440-13019	SPRING,O/HOSE (SB-EG01)	2

FIG 19



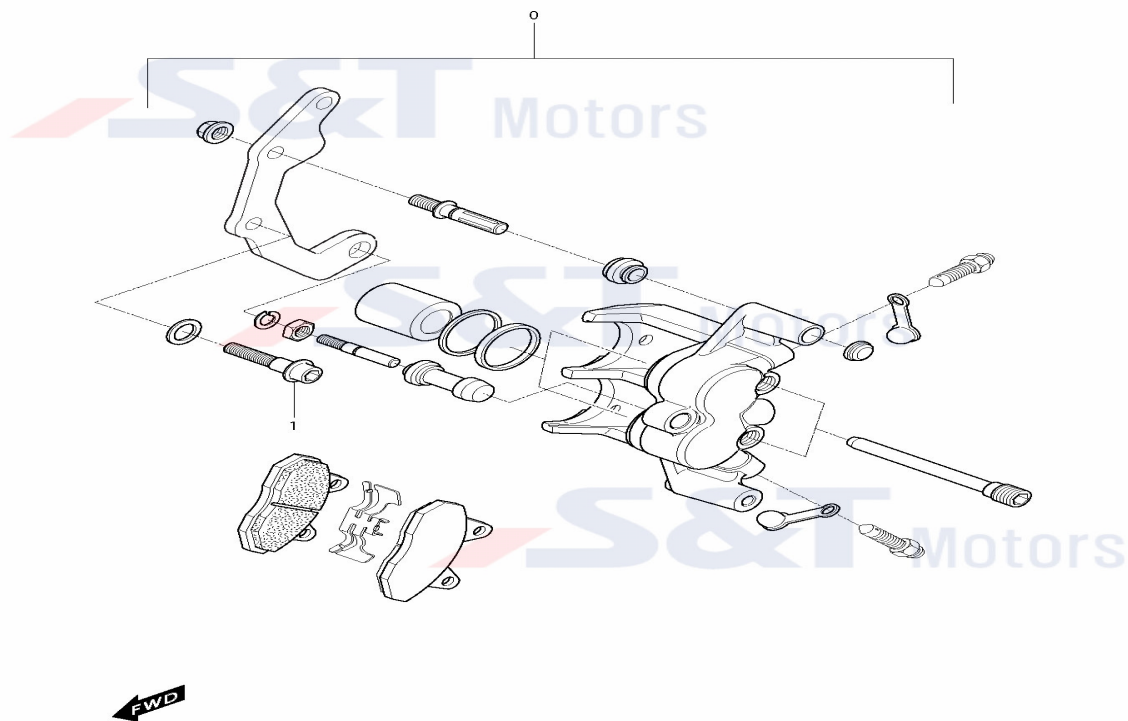
SEQ	PART CODE	PART NAME	U/S	REMARK
1	33610HM8110KOR	BATTERY ASS'Y(12V 12AH) (GT650	1	
2	33860HM8101	LEAD WIRE,BATTERY MINUS(GT250)	1	

FIG.40



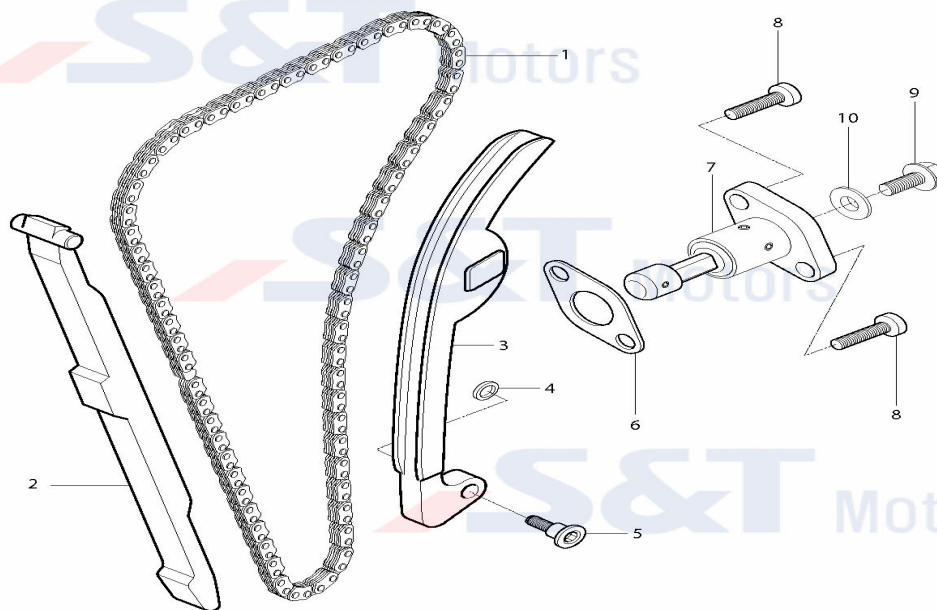
SEQ	PART CODE	PART NAME	U/S	REMARK
0	59300HN9100	CALIPER ASS'Y, L (GT650)	1	
1	07120-08308	BOLT,CALIPER (RX)	2	
2	59301HP9500	PAD SET(8.4T) (GV650)	1	

FIG.40



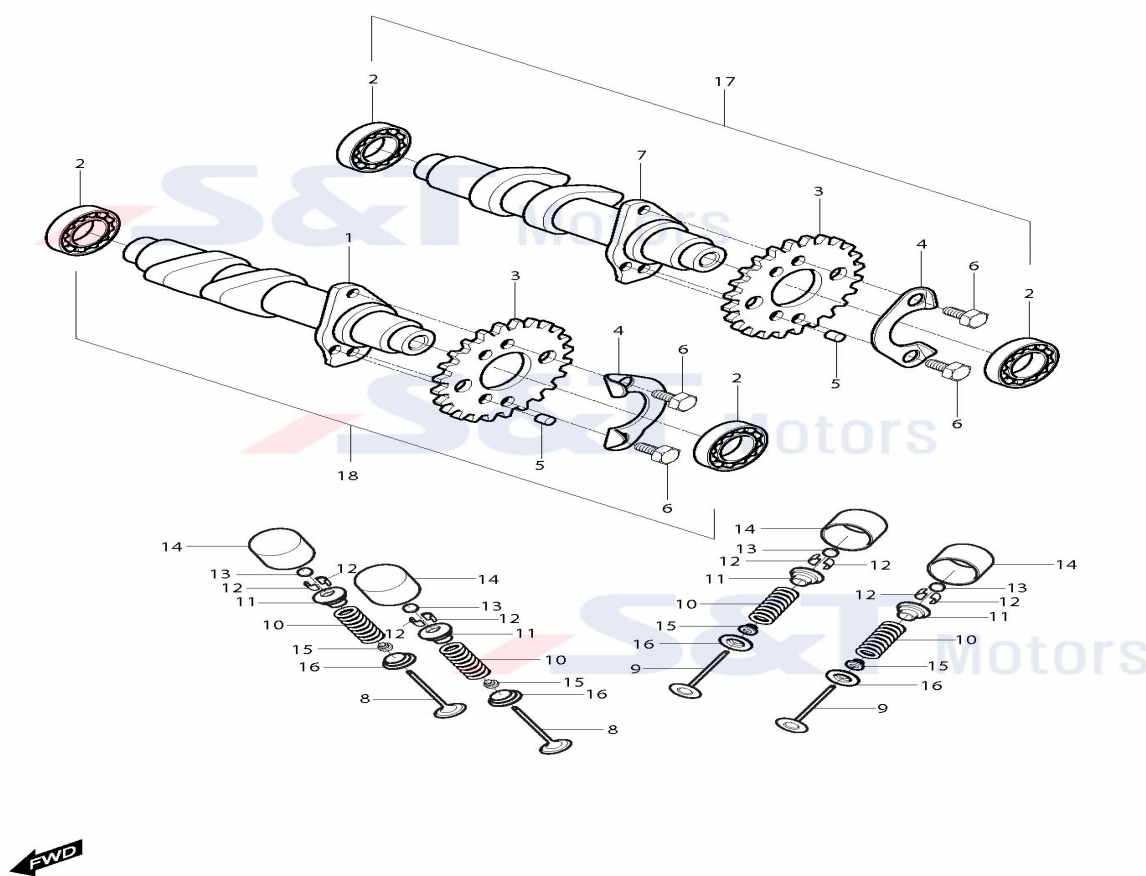
SEQ	PART CODE	PART NAME	U/S	REMARK
0	59400HN9100	CALIPER ASS'Y R (GT650)	1	
1	59301HP9500	PAD SET(8.4T) (GV650)	1	

FIG 9



SEQ	PART CODE	PART NAME	U/S	REMARK
1	12760-16E00	CHAIN CAM SHAFT DRIVE(GT250RN)	2	
2	12771-16E00	GUIDE CAM CHAIN NO.1 (GSX)	2	
3	12811HJ8200	TENSIONER,CAM CHAIN (GV250	4	
4	08211-06181	WASHER CAMLINK TENS BOLT (GD)	2	
5	12812H35C00	BOLT CAM CHAIN TENSIONER (GD)	2	
6	12837HP7600	GASKET,TENSIONER ADJUSTER (GT)	2	
7	12830HR6500	ADJUST ASSY,TENSIONER(GT125RAT	2 cor. →12830HR6502→12830H88600	
7-1	12830H88600	ADJUST ASSY,TENSIONER(GT125RAT	2	
8	07110-06208	BOLT,FRONT FENDER LH (GD,GA-F)	2	
9	12839HN9120	SCREW,TENSIONER ADJUSTER(GT250	2	
10	12838HP7600	O-RING,ADJUSTER (RX125D)	2	

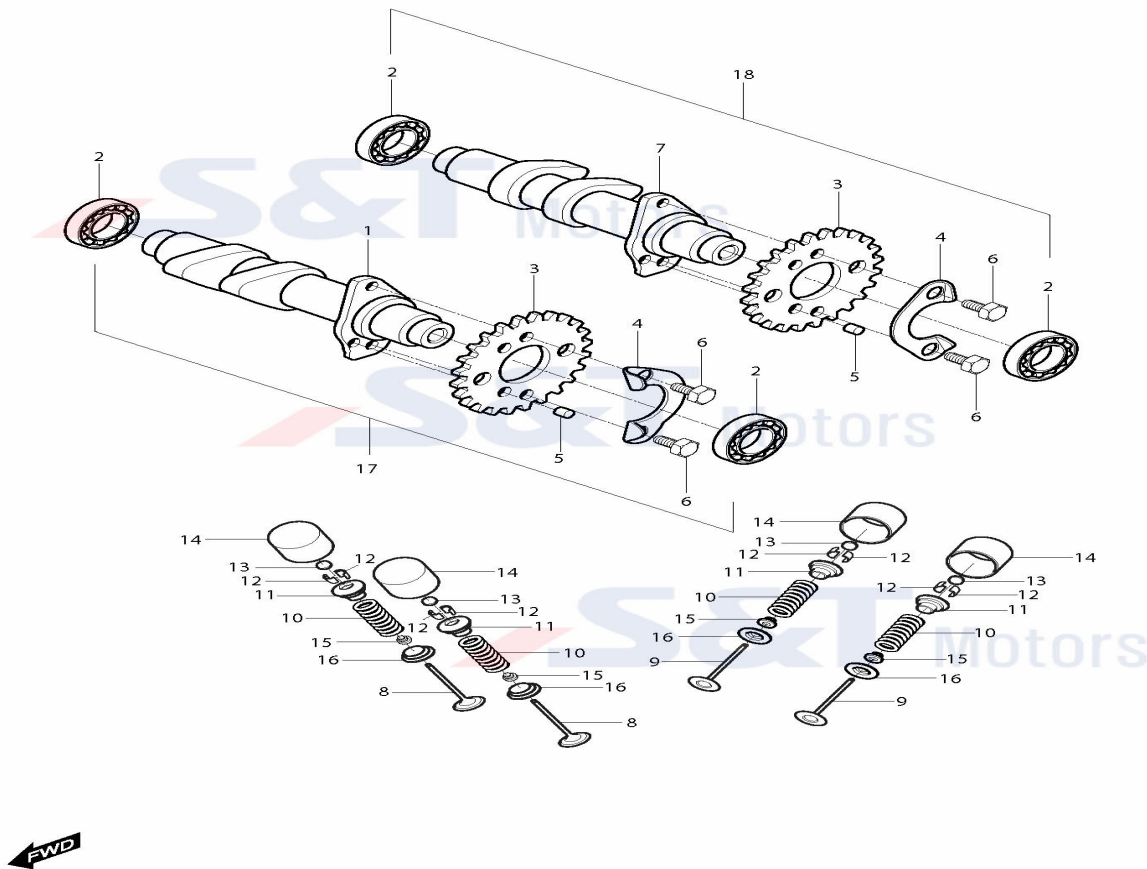
FIG 8-2



SEQ	PART CODE	PART NAME	U/S	REMARK
1	12711HJ8200888	CAM SHAFT,INTAKE RR (GV250)	1	
2	09262H17005	BEARING,CAM SHAFT (GT250)	4 =09262-17019	
3	12741H16E00	SPROCKET,CAM SHAFT (GD)	2	
4	12747-44B00	WASHER SPROCKET (GD)	2	
5	09261-05005	KNOCK PIN,SPROCKET	2	
6	09111-06032	BOLT,SPROCKET	4	
7	12721HJ8200888	CAM SHAFT,EXHAUST FRONT (GV250)	1	
8	12911HJ8200	VALVE,INTAKE (GV250)	2	
9	12912HJ8200	VALVE,EXHAUST (GV250)	2	
10	12921HJ8200	VALVE SPRING (GV250)	4	
11	12931HJ8200	RETAINER,VALVE SPRING (GV250)	4	
12	12932HJ8200	COTTER,VALVE (GV250)	8	
13	12892-05C00170	SHIM TAPPET (GD)	4 (#170)	
14	12881H88400	TAPPET (GV250N)	4 =12881HJ8200	
15	09289H04002	SEAL,VALVE STEM OIL (GV250)	4	
16	12933HJ8200	SEAT,VALVE SPRING (GV250)	4	
17	12710HJ8200HPA	CAM SHAFT ASSY FRONT INTAKE(GV	1	

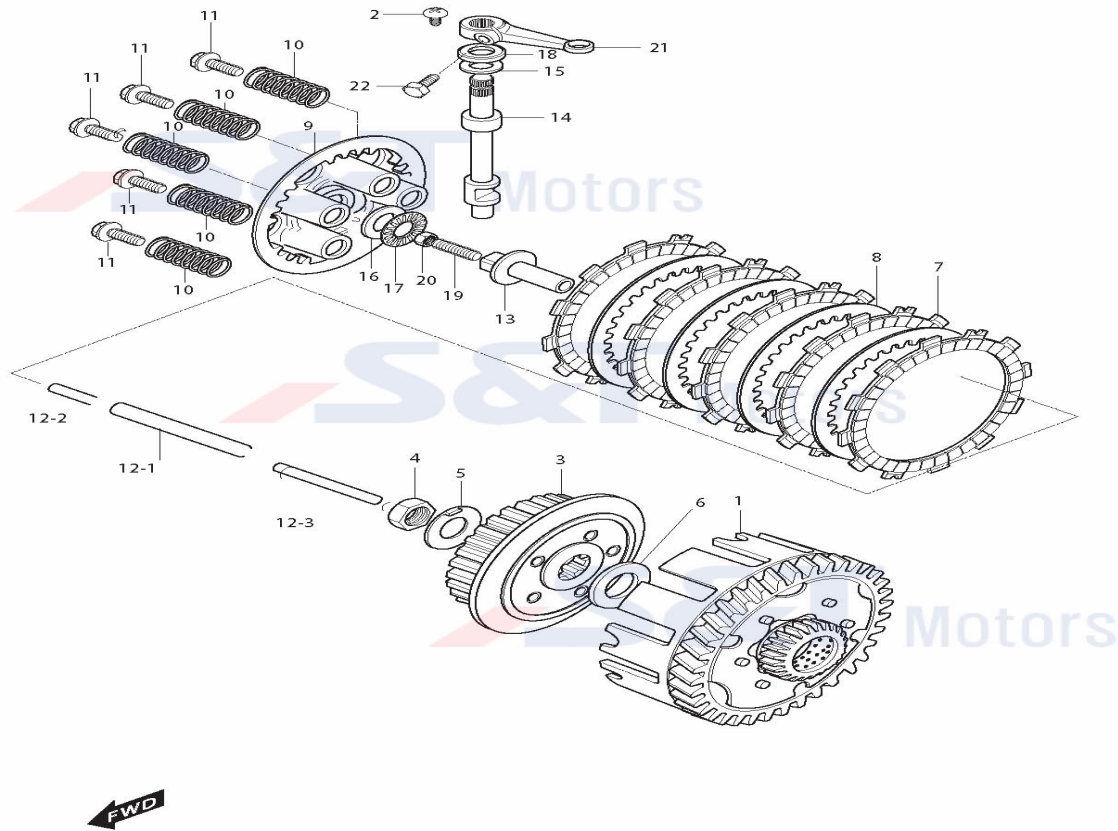
18	12730HJ8200HPA	CAM SHAFT ASSY,FRONT EX (GV250	1
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FIG 8-1



SEQ	PART CODE	PART NAME	U/S	REMARK
1	12711HM8100888	CAM SHAFT,INTAKE FRONT (GT250	1	
2	09262H17005	BEARING,CAM SHAFT (GT250)	4	=09262-17019
3	12742HJ8200	SPROCKET,CAM SHAFT REAR(GV250)	2	
4	12747-44B00	WASHER SPROCKET (GD)	2	
5	09261-05005	KNOCK PIN,SPROCKET	2	
6	09111-06032	BOLT,SPROCKET	4	
7	12721HJ8200888	CAM SHAFT,EXHAUST FRONT (GV250)	1	
8	12911HJ8200	VALVE,INTAKE (GV250)	2	
9	12912HJ8200	VALVE,EXHAUST (GV250)	2	
10	12921HJ8200	VALVE SPRING (GV250)	4	
11	12931HJ8200	RETAINER,VALVE SPRING (GV250)	4	
12	12932HJ8200	COTTER,VALVE (GV250)	8	
13	12892-05C00170	SHIM TAPPET (GD)	4	(#170)
14	12881H88400	TAPPET (GV250N)	4	=12881HJ8200
15	09289H04002	SEAL,VALVE STEM OIL (GV250)	4	
16	12933HJ8200	SEAT,VALVE SPRING (GV250)	4	
17	12720HJ8200HPA	CAM SHAFT ASSY,REAR INTAKE(GV2	1	

FIG 14

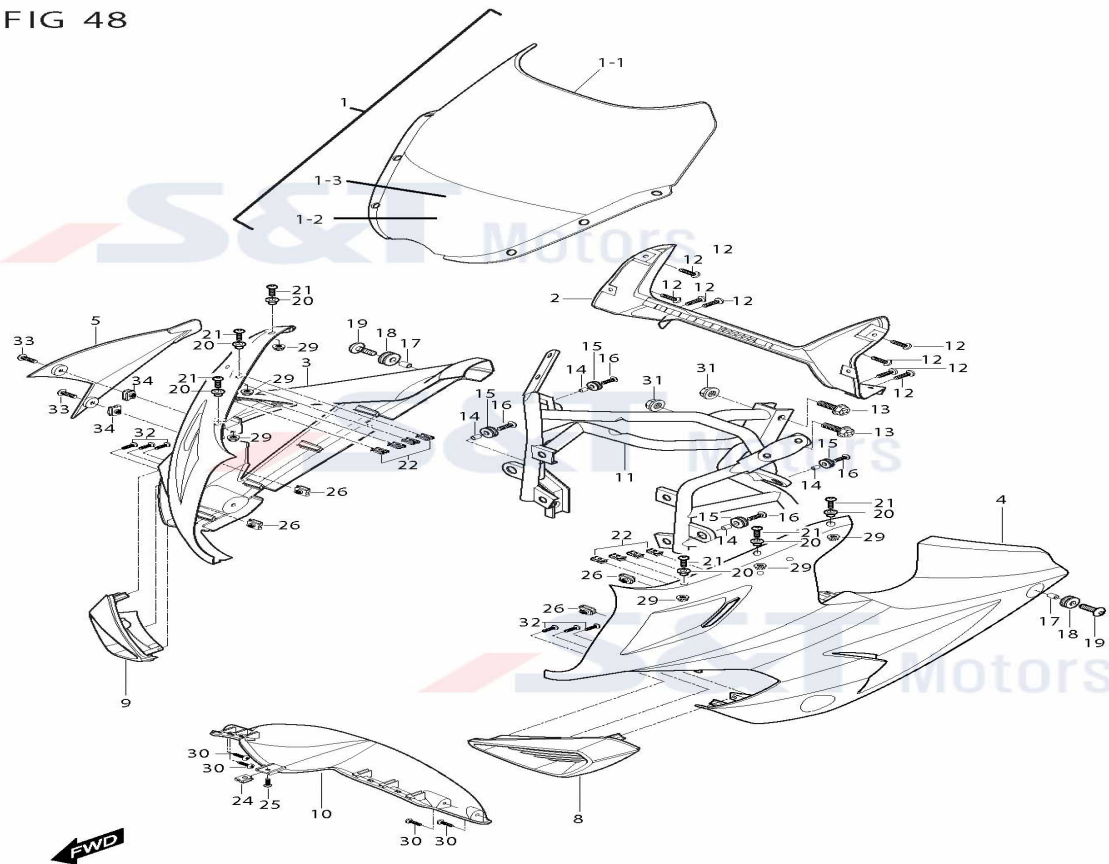


- 18 -

SEQ	PART CODE	PART NAME	U/S	REMARK
1	21200HJ8200HPA	GEAR COMP,PRIMARY DRIVEN(GV250	1 with HOUSING	
2	02142-06108	SCREW,KICK STARTER	1	
3	21411HJ8202	HUB,CLUTCH SLEEVE (GV250)	1 cor. 21411HJ8203	
3-1	21411HJ8203	HUB,CLUTCH SLEEVE (GV250)	1	
4	09140-16014	NUT,CLUTCH SLEEVE	1	
5	09169H16001	LOCK WASHER,CLUTCH SLEEVE(GV25	1	
6	09167H18001	WASHER THRUST,CLUTCH SLEEVE(GV	1	
7	21441HJ8201	PLATE,CLUTCH DRIVE (GV250)	6	
8	21451HJ8201	PLATE,CLUTCH DRIVEN (GV250)	5	
9	21462HJ8201	DISK,CLUTCH PRESSURE (GV250)	1	
10	09440H16003	SPRING,CLUTCH (GV250)	5	
11	09116H05001	BOLT,CLUTCH SPRING 5*20(GV250)	5	
12-1	23110HJ8202	ROD COMP,CLUTCH PUSH (GT250)	1	
12-2	23115HN9100	ROD,CLUTCH PUSH NO.2 (GT650)	1	
12-3	23113HJ8200	ROD,CLUTCH PUSH R (GV250)	1	
13	23121-38201	PIECE CLUTCH PUSH (GD)	1	
14	23122HG5100	SHAFT,CLUTCH RELEASE CAM (GV)	1	

15	08211-10201	THRUST WASHER,CLUTCH RELEASE	1
16	09160-15015	THRUST WASHER,CLUTCH RELEASE	1
17	09263H15001	BEARING,CLUTCH RELEASE	1
18	09282-10007	OIL SEAL,CLUTCH RELEASE CAM	1
19	09134-06010	SCREW,CLUTCH RELEASE	1
20	08310-22068	NUT,UNIT&COIL (GV650)	1
21	23271HJ8250	ARM,CLUTCH RELEASE (GV250- KEU	1
22	01107-06168	BOLT,RELEASE ARM (GT250RN)	1

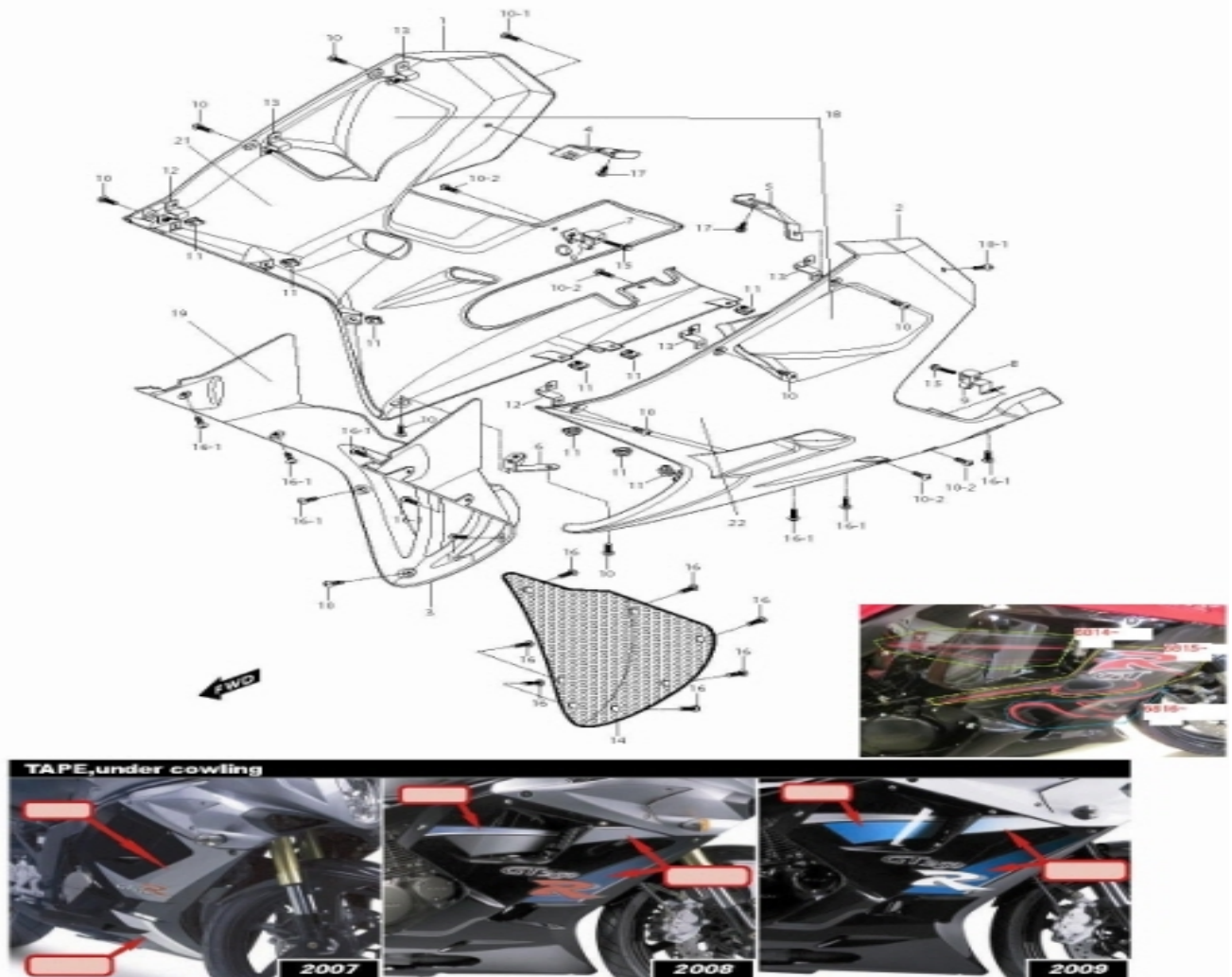
FIG 48



SEQ	PART CODE	PART NAME	U/S	REMARK
1	94611HP9203HPA	WINDSCREEN (GT650)	1	
1-1	94611HP9203	WINDSCREEN □CLEAR (GT250R)	0	
1-2	68500HP9200	TAPE,WINDSCREEN (GT650S	0	
1-3	68120HL7300120	EMBLEM,WIND "HYOSUNG"(GT250RN)	0	
2	94641HP9202	PANEL,METER (GT250RN)	1	
3	94411HP9203TDR	COWLING,BODY SIDE R (GT250RN)	1	
3-1	94411HP9203TBK	COWLING,BODY SIDE R (GT250RN)	1	
3-2	94411HP9203TWP	COWLING,BODY SIDE R (GT250RN)	1	
3-3	94411HP9203TVM	COWLING,BODY SIDE R (GT250RN)	1	
3-4	94400HR83000DR	BODY COWLING SET (GT250R)	1	ADD; S/MTER,HEAD LAMP
4	94421HP9203TDR	COWLING,BODY SIDE L (GT250RN)	1	
4-1	94421HP9203TBK	COWLING,BODY SIDE L (GT250RN)	1	
4-2	94421HP9203TWP	COWLING,BODY SIDE L (GT250RN)	1	
4-3	94421HP9203TVM	COWLING,BODY SIDE L (GT250RN)	1	
5	94431HP9200TDR	COWLING,BODY SIDE R INN(GT650	1	
5-1	94431HP9200TBK	COWLING,BODY SIDE R INNER(GT65	1	
5-2	94431HP9200TWP	COWLING,BODY SIDE R INN(GT250R	1	

5-3	94431HP92000VM	COWLING,BODY SIDE R INN(GT250R	1 '2011. VERMILION
8	94671HP9200121	COWLING,AIR DUCT L (GT650S	1
9	94661HP9200121	COWLING,AIR DUCT R (GT650S	1
10	94441HP9200TDR	COWLING,BODY CENTER LOW(GT650S	1 D-RED
10-1	94441HP92000BK	COWLING,BODY CENTER LOWER(GT65	1
10-2	94441HP9200TWP	COWLING,BODY CENTER LOW(GT250R	1
10-3	94441HP92000VM	COWLING,BODY CENTER LOW(GT250R	1
11	94510HP9202	BRACE COMP,COWLING (GT650S	1
12	03241-05125	SCREW LOWER COVER CENT (EZ,	8
13	09103H08254	BOLT,CALIPER (GV)	2
14	09180H06208	SPACER HEAD LAMP (GD)	4
15	09320-09034	CUSHION HEADLEMP (GD)	4
16	09116-06143	BOLT OIL COOLER (GSX)	4
17	09180H06208	SPACER HEAD LAMP (GD)	2
18	09320-09016	CUSHION,TOOL HOLDER	2
19	09136-06113	SCREW BODY COWL'G FIT'G (GD)	4
20	09320-07012	CUSHION WINDSCREEN (GD)	6
21	09106H05150	WRENCH BOLT 5*15MM	6
22	09148-05004	NUT	8
23	03241-05106	SCREW,HEAD LAMP HOUSING CLA(GV	1
24	09148-05004	NUT	1
25	03241-05125	SCREW LOWER COVER CENT (EZ,	1
26	09148-06020	NUT	4
29	08316-26055	NUT,FRONT TURN SIGNAL LAMP	6
30	03211-05166	SCREW,HANDLE COVER	4
31	08313-11088	NUT COW'G BRACE UPPER (GD)	2
32	03241-04128	SCREW,FRAME COVER REAR LOWER	6
33	09106H06150	WRENCH BOLT 6*15MM (GT650)	2
34	09148-06020	NUT	2
35	09169-05018	WASHER WINDSCREEN□□ (GSX)	6
36	94454HP9400	CUSHION,UPPER COWLING R(GT650R	1
37	94455HP9400	CUSHION,UPPER COWLING L(GT650R	1

FIG 49

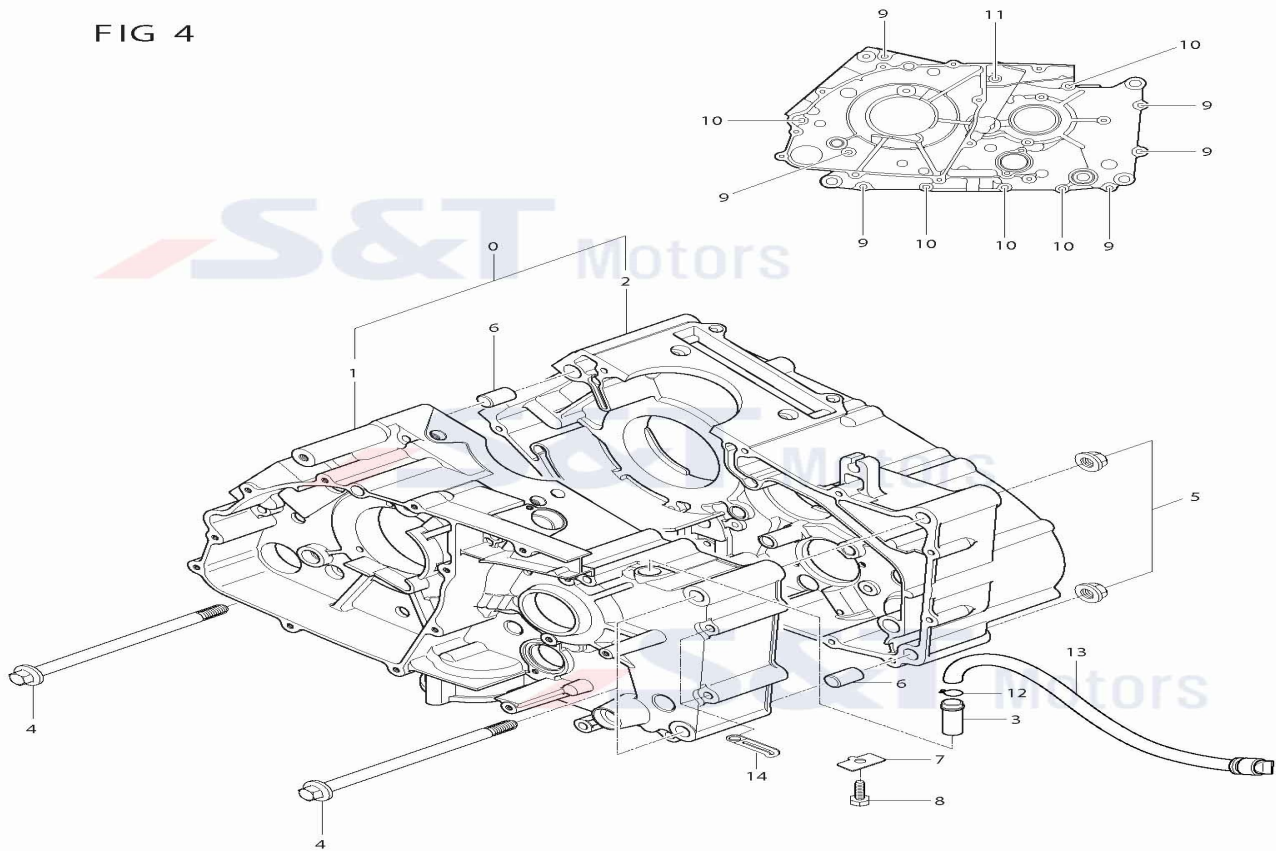


SEQ	PART CODE	PART NAME	U/S	REMARK
1-1-1	94432HR77000BK	COWLING,UNDER R (GT125R)	1	
1-1-2	94432H777630BK	COWLING,UNDER R (GT125R)	1	
1-1-3	94432H777650BK	COWLING,UNDER R (GT125R)	1	
1-2-1	94432HP94D20BK	COWLING,UNDER R (GT250RN)	1	M/C COLOR : BK('2010)
1-2-2	94432HP94E20DR	COWLING,UNDER R (GT250RN)	1	M/C COLOR:DR('2010)
1-2-3	94432HP94B20BK	COWLING,UNDER R (GT250RN)	1	M/C COLOR:NR('2010)
1-2-4	94432HP94A20BK	COWLING,UNDER R (GT250RN)	1	M/C COLOR:NW('2010)
1-2-5	94432HP94C20WP	COWLING,UNDER R (GT250RN)	1	M/C COLOR:WP('2010)
1-3-1	94432HP94D30BK	COWLING,UNDER R (GT250RN)	1	M/C COLOR:BK('2011)
1-3-2	94432HP94E30DR	COWLING,UNDER R (GT250RN)	1	M/C COLOR:DR('2011)
1-3-3	94432HP94B30BK	COWLING,UNDER R (GT250RN)	1	M/C COLOR:NR('2011)
1-3-4	94432HP94A30BK	COWLING,UNDER R (GT250RN)	1	M/C COLOR:NW('2011)
1-3-5	94432HP94C30WP	COWLING,UNDER R (GT250RN)	1	M/C COLOR:WP('2011)
1-3-6	94432HP94F30BK	COWLING,UNDER R (GT250RN)	1	M/C COLOR:VM('2011)
2-1-1	94433HR77000BK	COWLING,UNDER L (GT125R)	1	
2-1-2	94433H777630BK	COWLING,UNDER L (GT125RN)	1	
2-1-3	94433H777650BK	COWLING,UNDER L (GT125RN)	1	
2-2-1	94433HP94D00BK	COWLING,UNDER L (GT250RN)	1	M/C COLOR:BK('2010)

2-2-2	94433HP94E00DR	COWLING,UNDER L (GT250RN)	1 M/C COLOR:DR('2010)
2-2-3	94433HP94B00BK	COWLING,UNDER L (GT250RN)	1 M/C COLOR:NR('2010)
2-2-4	94433HP94A00BK	COWLING,UNDER L (GT250RN)	1 M/C COLOR:NW
2-2-5	94433HP94C00WP	COWLING,UNDER L (GT250RN)	1 M/C COLOR:WP('2010)
2-3-1	94433HP94D30BK	COWLING,UNDER L (GT250RN)	1 M/C COLOR:BK('2011)
2-3-2	94433HP94E30DR	COWLING,UNDER L (GT250RN)	1 M/C COLOR:DR('2011)
2-3-3	94433HP94B30BK	COWLING,UNDER L (GT250RN)	1 M/C COLOR:NR('2011)
2-3-4	94433HP94A30BK	COWLING,UNDER L (GT250RN)	1 M/C COLOR:NW('2011)
2-3-5	94433HP94C30WP	COWLING,UNDER L (GT250RN)	1 M/C COLOR:WP('2011)
2-3-6	94433HP94F30BK	COWLING,UNDER L (GT250RN)	1 M/C COLOR:VM('2011)
3-2-1	94431HP9400TBK	COWLING,UNDER CENTER (GT650R	1
3-2-2	94431HP9400TDR	COWLING,UNDER CENTER (GT650R	1
3-2-3	94431HP9400TWP	COWLING,UNDER CENTER (GT650R	1
3-3-1	94431HP9400TBK	COWLING,UNDER CENTER (GT650R	1
3-3-2	94431HP9400TDR	COWLING,UNDER CENTER (GT650R	1
3-3-3	94431HP9400TWP	COWLING,UNDER CENTER (GT650R	1
4	94437HR8300	PLATE,UNDER COWLING R (GT250R)	1
4-1	94434HR8300	PLATE,UNDER COWLING R (GT250R)	1
5	94438HR8300	PLATE,UNDER COWLING L (GT250R	1
5-1	94435HR8300	PLATE,UNDER COWLING L (GT250R	1
6	94436HP9401	PLATE UNDER CENTER COWL'G(GT65	1
7	94478HR8300	BKT,FRAME&BODY SIDE R (GT250R)	1
8	94479HR8300	BKT,FRAME&BODY SIDE L (GT250R	1
9	01134-06306	BOLT,FUEL TANK REAR	2
10	09106H06150	WRENCH BOLT 6*15MM (GT650)	11
10-1	09136-06113	SCREW BODY COWL'G FIT'G (GD)	2
10-2	09106H06150	WRENCH BOLT 6*15MM (GT650)	4
11	09148-05004	NUT	9
12	94425HP9401	PLATE BODY COWLING SIDE LOW(GT	2
13	94426HP9401	PLATE,BODY SIDE COWLING(GT650R	4
14	94439HP9401	GRILL,UNDER CENTER (GT250R)	1
15	01547-06403	BOLT,CLUTCH COVER (RX)	2
16	02142-05125	SCREW,HANDEL COVER FRONT&REAR	7
16-1	03241-05125	SCREW LOWER COVER CENT (EZ,	9
17	68144H79760A3A	TAPE,UNDER COWLING NO.2(GT250R	1
18	68154H78760A3A	TAPE,UNDER COW G NO2 R"GT250R"	1
18-1	68154H787600D4	TAPE,UNDER COW G NO2 R GT250R	1 =68154H78760A3B
19	68146H79760A3A	TAPE,UNDER COW G NO.1 L(GT250R	1
19-1	68146H797600D2	TAPE,UNDER COW G NO.1 L(GT250R	1 =68146H79760A3B

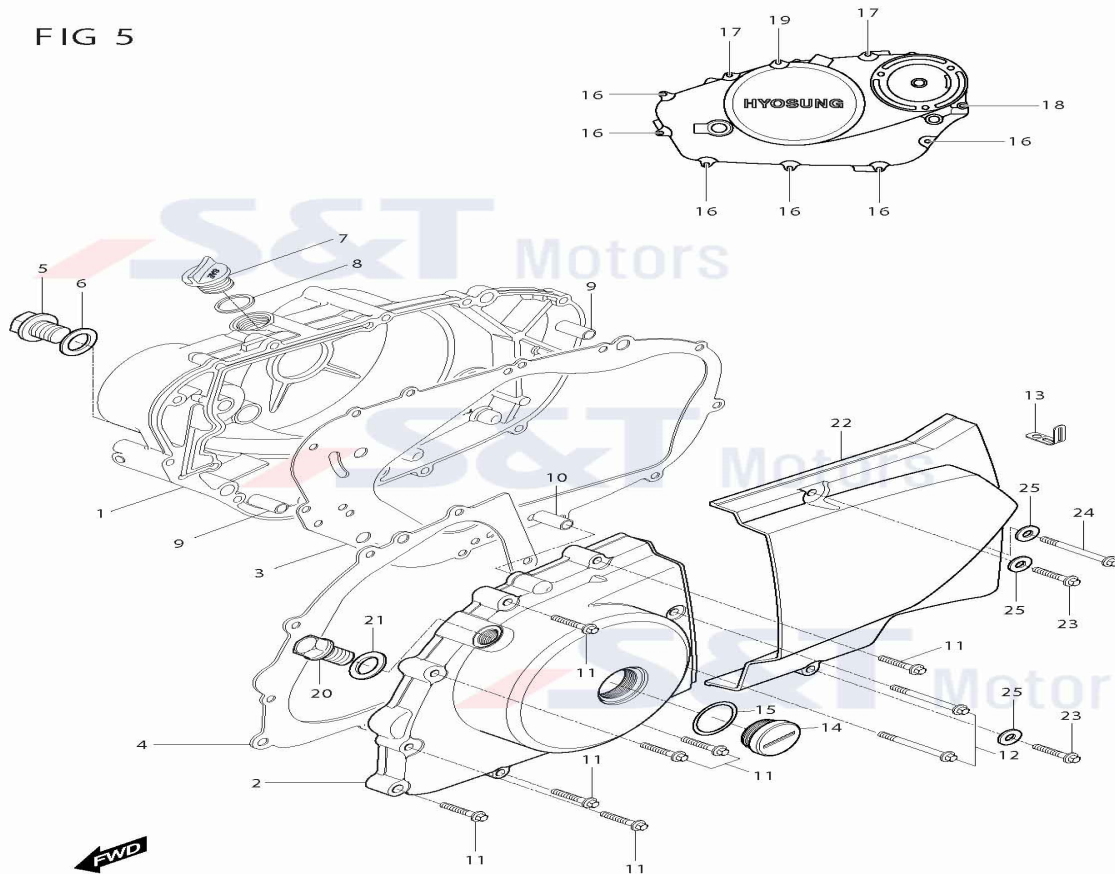
20	68156H78760A3A	TAPE,UNDER COW G NO2 L"GT250R"	1
20-1	68156H787600D4	TAPE,UNDER COW G NO2 L GT250R	1 =68156H78760A3B
21	68130HR835003P	TAPE, GT250R (GT250R)	2

FIG 4



SEQ	PART CODE	PART NAME	U/S	REMARK
0	11300HJ8202HPA	CRANK CASE ASSY (GV250)	1	BLACK ENGINE
1	11320HJ8203HPA	CRANK CASE L (GV250N)	1	BLACK ENGINE
2	11310HJ8204HPA	CRANK CASE R (GV250N)	1	
3	09364-12001	UNION,BREATHER HOSE	1	
4	09103H10022	BOLT,CENTER STAND (GT250RN)	3	
5	08319-31108	NUT,FRONT SORBER	3	
6	04213-13189	PIN,CRANK CASE (GT&GV)	2	
7	11319-05200	PLATE,OIL GALLAY PLUG	1	
8	01107-06106	BOLT,DR SH RETAINER	1	
9	01547-06558	BOLT,CRANK CASE	6	
10	01547-06808	BOLT,CRANKCASE (GD)	5	
11	02112-06908	SCREW,CL COVER R	1	
12	09401-14301	CLIP	1	
13	13870H29B00	CAP COMP BREATHER	1	
14	09404-06404	CLAMP,WIRING HARNESS	2	
20	37830HR8610	SENSOR,E/G TEMPERATURE(GT250R)	1	

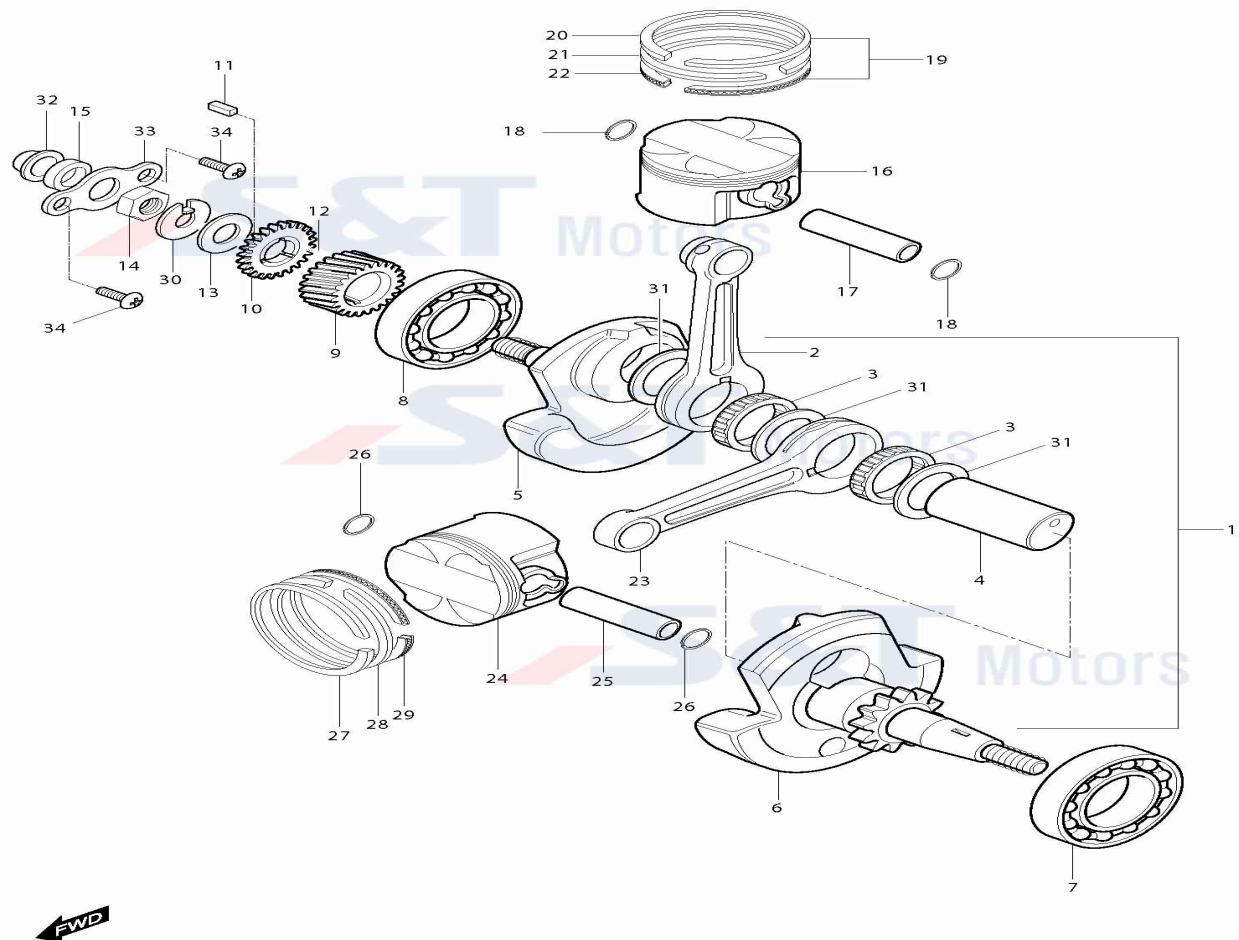
FIG 5



SEQ	PART CODE	PART NAME	U/S	REMARK
1	11341SM8110HPA	COVER,CLUTCH(GT) ASSY (GT250)	1	BLACK ENGINE
2	11351HJ8203121	COVER,MAGNETO (GT250FI)	1	BLACK
3	11482HG5102	GASKET CLUTCH COVER (GV-125)	1	
4	11483HG5102	GASKET,MAGNETO COVER (GV125)	1	
5	09247-14026	PLUG,BOLT	1	
6	09168H14003	GASKET,OIL CHECK PLUG (SB)	1	
7	09259-20012121	PLUG,ENGINE OIL FILTER (GD)	1	
8	09280-17003	O/RING,ENGINE OIL FILTER	1	cor. 09280H17003
8-1	09280H17003	O-RING,ENGINE OIL FILTER (FX)	1	
9	04213-13189	PIN,CRANK CASE (GT&GV)	2	
10	04213-09129	PIN,MAGNETO COVER	1	
11	01547-06308	BOLT,MAGNET&CLUTCH COVER (EZ)	7	
12	01547-06708	BOLT,MAGNETO COVER (GV250)	2	
13	09403H09304	CLAMP CLUTCH CABLE (GA)	1	
14	09259-2601503S	PLUG,CRANK SHAFT HOLE (GS)	1	
15	09280-22008	O/RING,CRANK SHAFT HOLE PL	1	
16	01547-06258	BOLT,INTAKE HEAD (GV650)	6	

17	01547-06358	BOLT,MAGET&SPROCKET COV	2
18	01547-06608	BOLT,CAM SHAFT HOLDER (GA)	1
19	01547-06758	BOLT,CRANK CASE	1
20	09247H12102	PLUG,T D C	1
21	09168H12003	GASKET,TDC PLUG (SB)	1
22	11360HM8101121	COVER,ENGINE SPROCKET (GT250N)	1
23	01547-06308	BOLT,MAGNET&CLUTCH COVER (EZ)	2
24	01547-06408	BOLT,MAGNET COVER (GV650)	1
25	08321-31068	LOCK WASHER	3

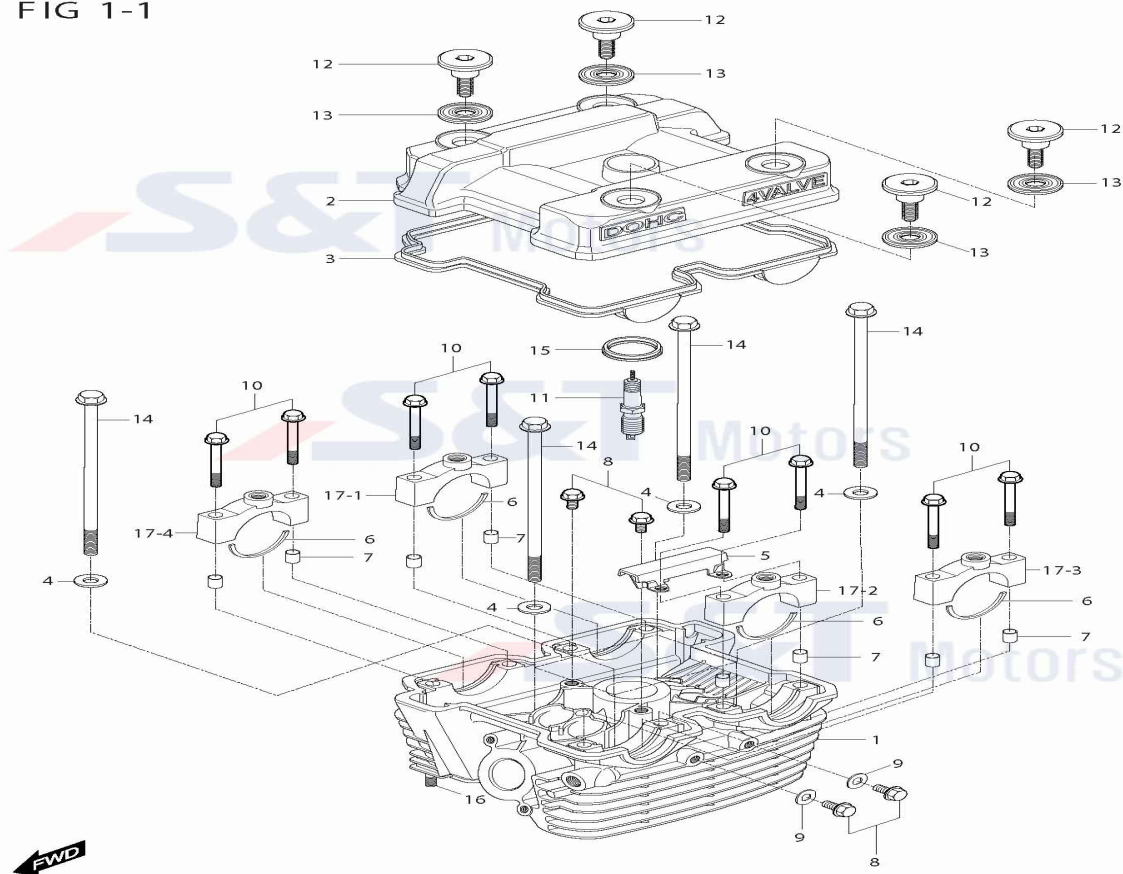
FIG 6



SEQ	PART CODE	PART NAME	U/S	REMARK
1	12200HJ8201HPA	CRANK SHAFT ASS'Y (GV250	1	
2	12161HJ8200	ROD,CONNECTING (GV250)	1	
3	09263H30002	BEARING,CRANK PIN□□□(GV25	2 cor. 09263H30003	
3-1	09263H30003	BEARING,CRANK PIN (GD)	2	
4	12211HJ8202HPA	PIN COMP,CRANK (GV250)	1 cor. 12210HJ8203HPA	
4-1	12210HJ8203HPA	PIN COMP,CRANK(PIN+BALL)(GV250	1	
5	12221HJ8204CSA	CRANK SHAFT R (GV250)	1	
6	12261HJ8205CSA	CRANK SHAFT L (GV250)	1	
7	09262H35002	BEARING,CRANK SHAFT L(RX125SM)	1	
8	09262H35002	BEARING,CRANK SHAFT L(RX125SM)	1	
9	21111HJ8201	GEAR,PRIMARY DRIVE (GV250)	1	
10	21112HJ8200	GEAR,PRIMARY DRIVE NO2 (GV250)	1	
11	09421H05001	KEY,PRIMARY DRIVE GEAR (GV250	1	
12	21114-35C00	SPRING PRIARY DRIVE GEAR(GSX)	3	
13	09166H16021	WASHER,PRIMARY DRIVE GEAR(GV)	1	
14	09140-16019	NUT,PRIMARY DRIVEN GEAR	1	
15	09282-12001	OIL SEAL,CRANK SHAFT RH	1	

16	12111-16E00	PISTON (GT250)	1 =12111-16E00PPS
16-3	12111-16E00	PISTON (GT250)	1 =12111-16E00PPS
16-1	12111S16E00HPA	PISTON ASS'Y (GD)	1
16-2	12111S16E00HPA	PISTON ASS'Y (GD)	1
17	12151-30B00	PIN,PISTON (GD,GA-F)	1
18	09381-15001	CIRCLIP,PISTON PIN (GD,GA-F)	2
19	12140-16E00	RING SET,PISTON (GD,GA-F)	2 12141-16E00,12142-16E00,12144-16E00
20	12141-16E00	RING,PISTON 1ST (GD,GA-F)	1
21	12142-16E00	RING,PISTON 2ND (GD,GA-F)	1
22	12144-16E00	RING,PISTON OIL (GD,GA-F)	1
23	12161HJ8200	ROD,CONNECTING (GV250)	1
24	12111S16E00HPA	PISTON ASS'Y (GD)	1
24-1	12111S16E00HPA	PISTON ASS'Y (GD)	1
25	12151-30B00	PIN,PISTON (GD,GA-F)	1
26	09381-15001	CIRCLIP,PISTON PIN (GD,GA-F)	2
27	12141-16E00	RING,PISTON 1ST (GD,GA-F)	1
28	12142-16E00	RING,PISTON 2ND (GD,GA-F)	1
29	12144-16E00	RING,PISTON OIL (GD,GA-F)	1
30	09166H16032	WASHER,PRIMARY DRIVE GEAR(GV25	1
31	09160H30001	WASHER,CONNROD THRUST (GV250)	3
32	11342HG5100	JET,CLUTCH COVER (GV)	1
32-1	11342HG5100	JET,CLUTCH COVER (GV)	1
33	11343HG5100	RETAINER,CLUTCH COVER (GV)	1
34	02112-06108	SCREW	2

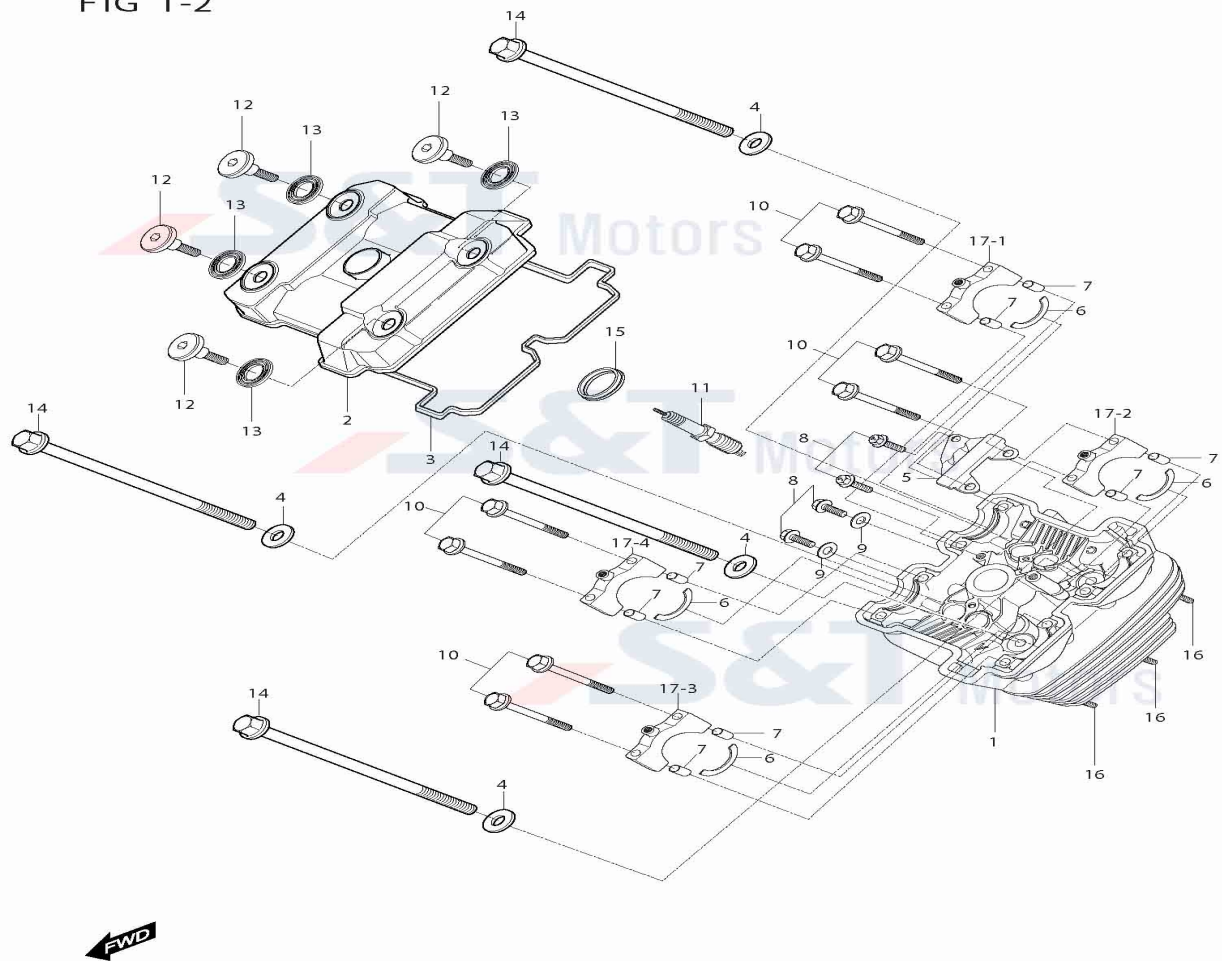
FIG 1-1



SEQ	PART CODE	PART NAME	U/S	REMARK
1	11110SR8610HPA	CYLINDER HEAD FRONT ASS'Y	1	11110HR8610PCH + JET
1-1	11110SR8610HPA	CYLINDER HEAD FRONT ASS'Y	1	'2010. BLACK ENGINE
2	11171HG5102121	COVER,CYLINDER HEAD (GT250)	1	BLACK
3	11173HG5100	GASKET CYLINDER HEAD COVER(GV)	1	
4	09168-08021	GASKET CYLINDER HEAD BOLT	4	
5	12782-35C00	GUIDE CAM CHAIN NO.2 (GSX)	2	
6	09390-35001	C-RING	8	
7	09206-08001	PIN,MAGNET COVER (GT&GV)	1	
8	01517-06128	BOLT,OIL DRAIN	4	
9	09168H06019	GASKET,OIL GALLEY BOLT (GV)	4	
10	09103-06013	BOLT (GD)	4	
11	09482-00456HAS	SPARK PLUG(CR8E)	1	
12	09109H07018	BOLT,CYLINDER HEAD COVER (GV)	3	
13	09161H11008	WASHER,CYLINDER HEAD COVER(GD)	4	
14	09103H08306	BOLT,CYLINDER HEAD L130 (GV)	1	
15	11178-17E00	GASKET CYL/HEAD COVER NO.2	1	
16	01421-06258	STUD BOLT CYLINDER (GA)	1	

17	11121-35C00PCH	HOUSING,CAM SHAFT	(GD)	1
18	11122-35C00PCH	HOUSING,CAM SHAFT	(GD)	1
19	11123-35C00PCH	HOUSING CAM SHAFT	(GD)	1
20	11124-35C00PCH	HOUSING CAM SHAFT	(GD)	1

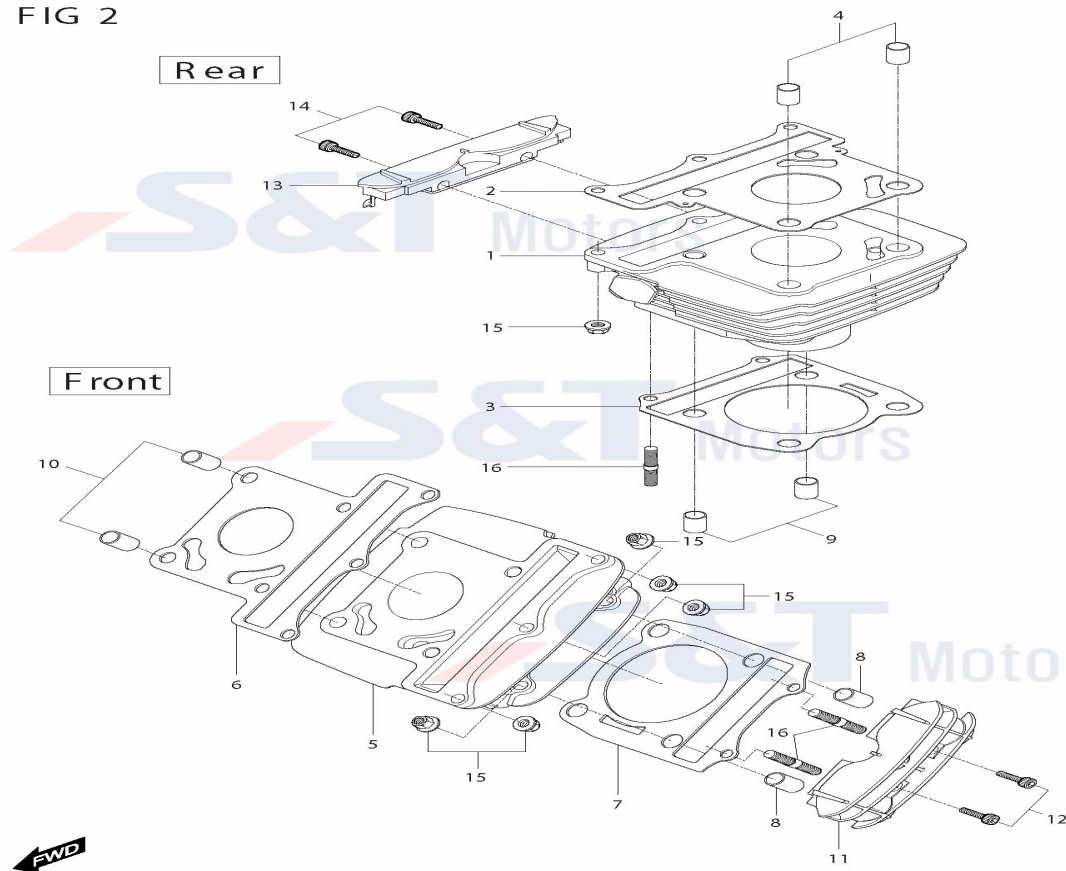
FIG 1-2



SEQ	PART CODE	PART NAME	U/S	REMARK
1	11110SR8691HPA	CYLINDER HEAD REAR ASS'Y	1	+OIL GALLERY JET + CYLINDER HEAD OIL JET
1-1	11110SR8691HPA	CYLINDER HEAD REAR ASS'Y	1	'2010. BLACK ENGINE
2	11171HG5102121	COVER,CYLINDER HEAD (GT250)	1	BLACK
3	11173HG5100	GASKET CYLINDER HEAD COVER(GV)	1	
4	09168-08021	GASKET CYLINDER HEAD BOLT	4	
5	12782-35C00	GUIDE CAM CHAIN NO.2 (GSX)	2	
6	09390-35001	C-RING	8	
7	09206-08001	PIN,MAGNET COVER (GT&GV)	1	
8	01517-06128	BOLT,OIL DRAIN	4	
9	09168H06019	GASKET,OIL GALLEY BOLT (GV)	4	
10	09103-06013	BOLT (GD)	4	
11	09482-00456HAS	SPARK PLUG(CR8E)	1	
12	09109H07018	BOLT,CYLINDER HEAD COVER (GV)	3	
13	09161H11008	WASHER,CYLINDER HEAD COVER(GD)	4	
14	09103H08306	BOLT,CYLINDER HEAD L130 (GV)	1	
15	11178-17E00	GASKET CYL/HEAD COVER NO.2	1	
16	01421-06258	STUD BOLT CYLINDER (GA)	1	

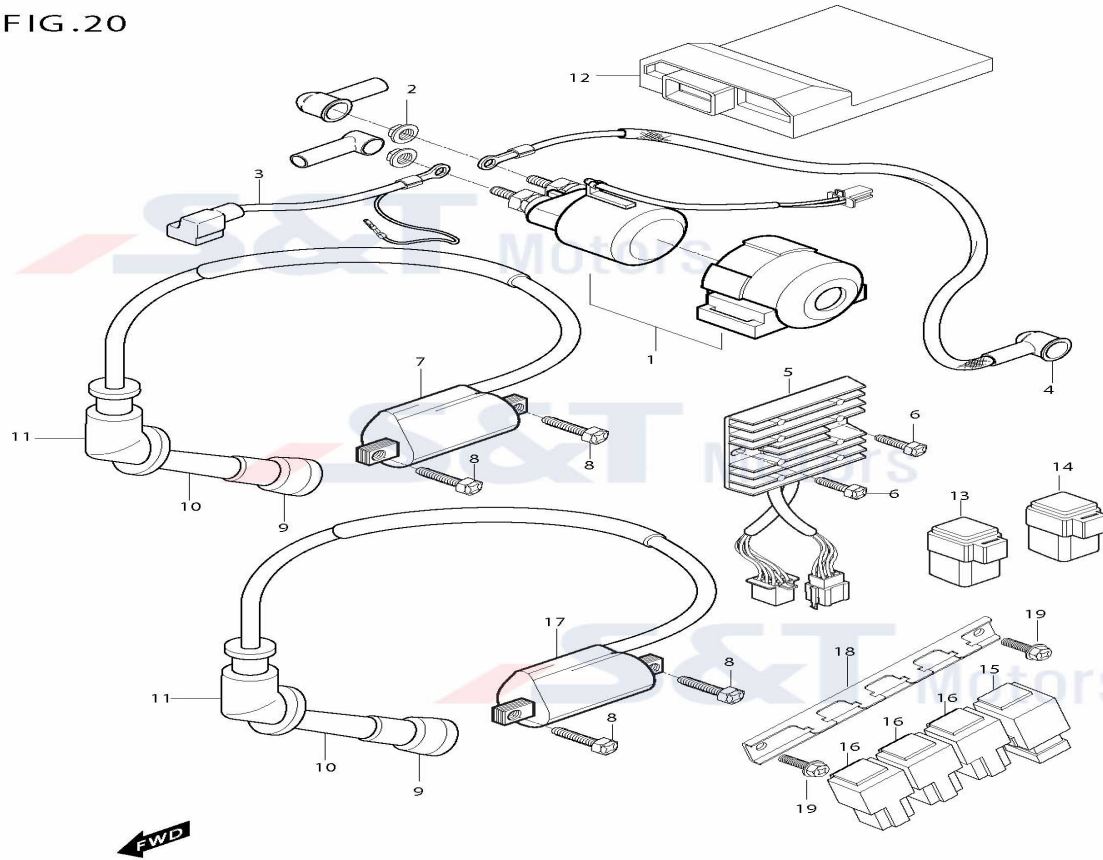
17	11121-35C00PCH	HOUSING,CAM SHAFT	(GD)	1
18	11122-35C00PCH	HOUSING,CAM SHAFT	(GD)	1
19	11123-35C00PCH	HOUSING CAM SHAFT	(GD)	1
20	11124-35C00PCH	HOUSING CAM SHAFT	(GD)	1

FIG 2



SEQ	PART CODE	PART NAME	U/S	REMARK
1	11220HR8651PCY	CYLINDER COMP,REAR (GT250N)	1	BLACK ENGINE
1	11220HR8601PCY	CYLINDER COMP,REAR (GV250N)	1	***DELPHI
2	11141HJ8210	GASKET,CYLINDER HEAD (GV250)	1	
3	11241HG5103	GASKET,CYLINDER(NA) (GV125	1	
4	04213-11169	PIN,CYLINDER HEAD KNOCK (FX)	2	
5	11210HR8651PCY	CYLINDER COMP,FRONT (GT250RFI	1	BLACK ENGINE
5	11210HR8601PCY	CYLINDER COMP,FRONT (GV250N)	1	***DELPHI
6	11141HJ8210	GASKET,CYLINDER HEAD (GV250)	1	
7	11241HG5103	GASKET,CYLINDER(NA) (GV125	1	
8	04213-11149	KNOCK PIN	2	
9	04213-11149	KNOCK PIN	2	
10	04213-11169	PIN,CYLINDER HEAD KNOCK (FX)	2	
11	11251HG5100121	FIN,CYLINDER (GT250)	1	BLACK
12	07110-05168	BOLT,REAR CARRIER	2	
13	11251HG5100121	FIN,CYLINDER (GT250)	1	BLACK
14	07110-05168	BOLT,REAR CARRIER	2	
15	08316-16068	NUT (GV650)	10	
16	01421-06258	STUD BOLT CYLINDER (GA)	4	

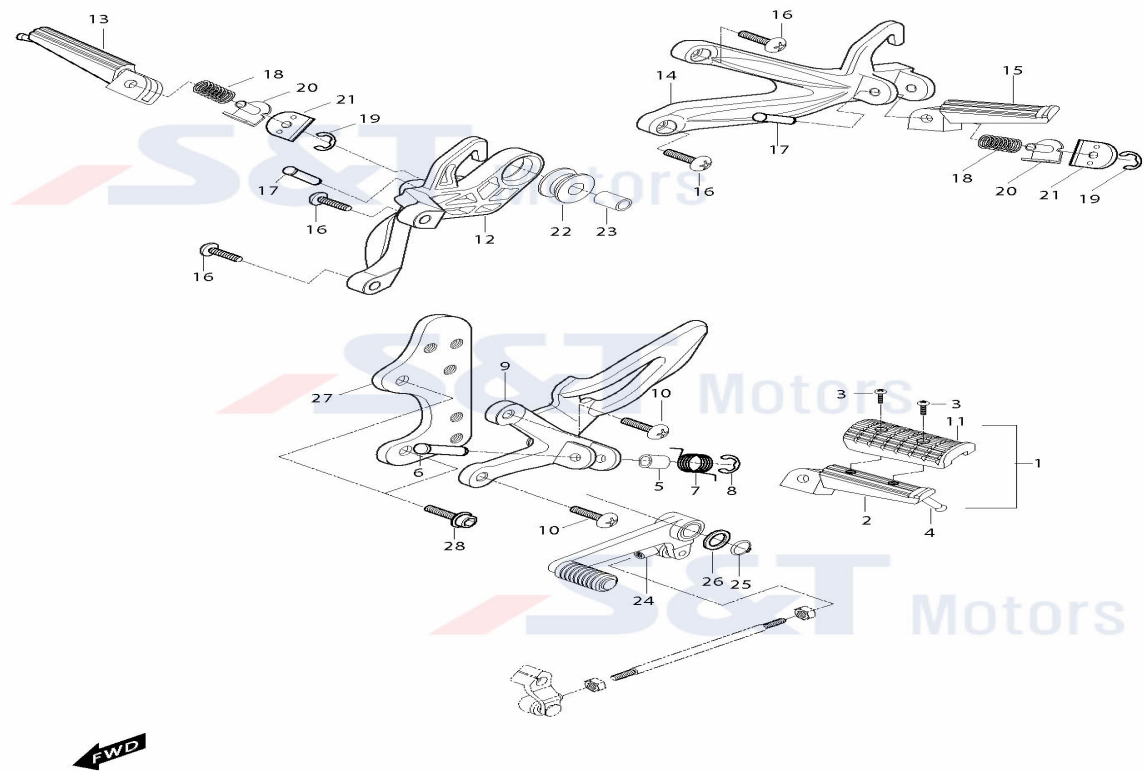
FIG.20



SEQ	PART CODE	PART NAME	U/S	REMARK
1	31800HG5100	RELAY ASSY'STARTING MOTOR (GV)	1	
2	08316-26066	NUT,REAR COMBI LAMP	2	
3	33840HM8101	LEAD WIRE,BATTERY PLUS (GT250)	1	
4	33850H98600	LEAD WIRE,STARTER MOTOR(GT250)	1	
5	32800HN9110	RECTIFIER REGULATOR ASSY(GT650)	1	
6	01517-06166	BOLT,STEERING LOCK (GV)	2	
7	33410HN9120	IGNITION COIL (GV250FI)	2	=33410HP9310(Length difference)
7	33410H98A00	COIL ASSY,IGNITION (MS3)	1	***DELPHI
7-1	33415H99D00	CABLE, IGNITION FR & RR (GV700)	2	***DELPHI
8	09128-06035	BOLT,FUEL COCK	4	
8-1	01547-06358	BOLT,MAGET&SPROCKET COV	4	=/=09128-06035
9	33541-23E01	SEAL SPARK PLUG (GD)	2	
10	33500H88412	CAP ASSY,SPARK PLUG (GV250N)	2	
11	33542-24D00	SEAL HIGH TENSION CORD (GSX)	2	
12	32900H88600	ENGINE CONTROL UNIT (GT250REI)	1	
12	32900HB8600	ENGINE CONTROL UNIT (GT250RN)	1	
13	36740HN9100	BOX ASS'Y,FUSE(30A) (GT650)	1	

14	36740-35C00	BOX ASS'Y FUSE(15A) (GSX)	1
15	38610HR9720	RELAY,TURN SIGNAL (GV650)	1 MUST with NEW BRACKET(38742HD8500)
16	38740HD8500	RELAY ASS'Y,12V 20A (GD250R)	3 MUST with NEW BRACKET(38742HD8500)
17	33410HN9120	IGNITION COIL (GV250FI)	1
17	38740HD8550	RELAY ASS'Y (GD250R)	1
18	38742HP7600	BRACKET,RELAY (GV650FI)	1
18-1	38742HD8500	BRACKET,RELAY (GD250R)	1 for NEW RELAY
19	01517-06166	BOLT,STEERING LOCK (GV)	2

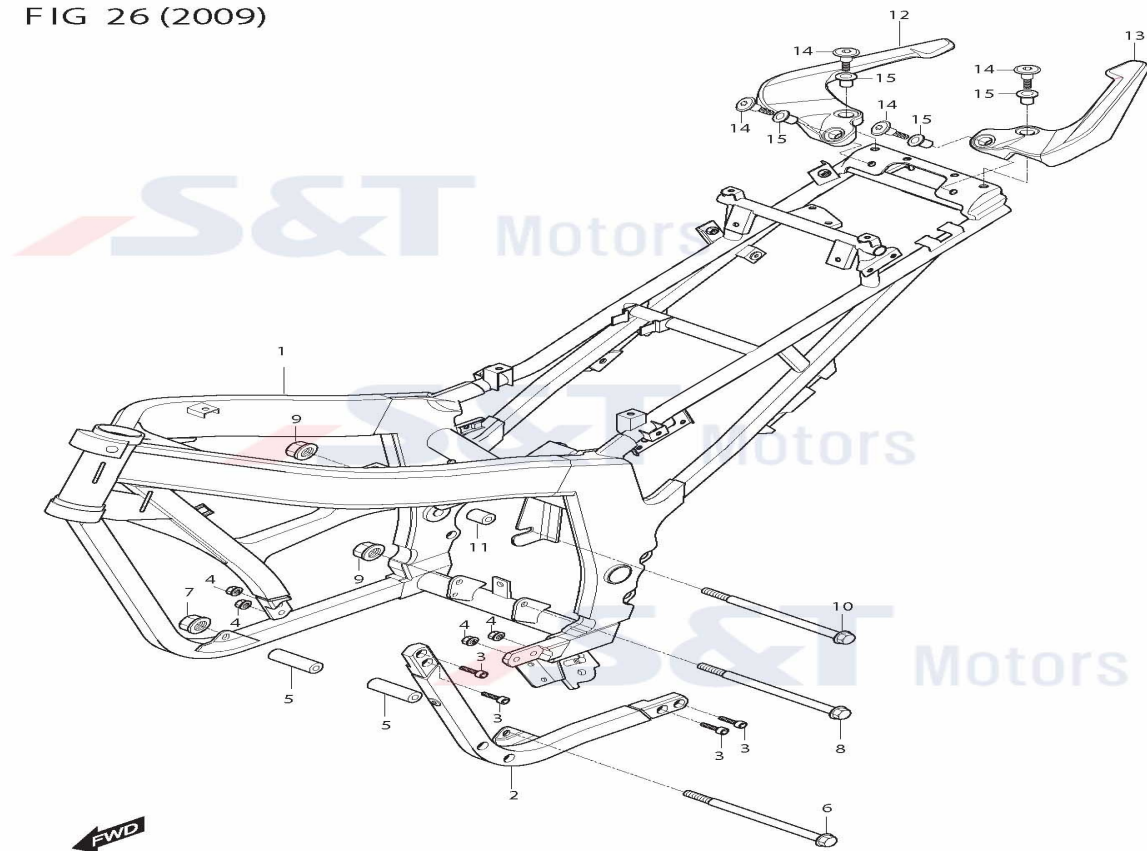
FIG 29 (2009)



SEQ	PART CODE	PART NAME	U/S	REMARK
1	43571HC9701	FOOTREST,FRONT LH	1	
2	43571HM8100	FOOTREST BAR FRONT L (GT250)	1	
3	02112-05126	SCREW,FRONT FOOTREST (GT250)	2	
4	43533H30A40	BOLT,FRONT FOOTREST BAR (GT650)	1	
5	09180H08008	SPACER FRONT FOOTREST	1	
6	43579HM8101	PIN,FRONT FOOTREST (GT250)	1	
7	09448H14007	SPRING FRONT FOOTREST	1	
8	08332-11079	E-RING	1	
9	43540H9970103P	BRACKET,FRONT FOOTREST LH	1	
10	07110-08258	BOLT,FRAME JOINT	2	
11	43532H30A40	RUBBER,FOOTREST	1	
12	43621H9970003P	BKT,PILLION F/REST R (GT650RN)	1	
13	43661HM8101	FOOTREST,PILLION R (GT250)	1	
14	43721H9970003P	BKT,PILLION,F/REST L (GT650RN)	1	
15	43671HM8101	FOOTREST PILLION L (GT250)	1	
16	07110-08258	BOLT,FRAME JOINT	4	
17	43679HM8101	PIN,PILLION FOOTREST (GT250)	2	
18	09448H08008	SPRING,PILLION FOOTREST(GT250)	2	

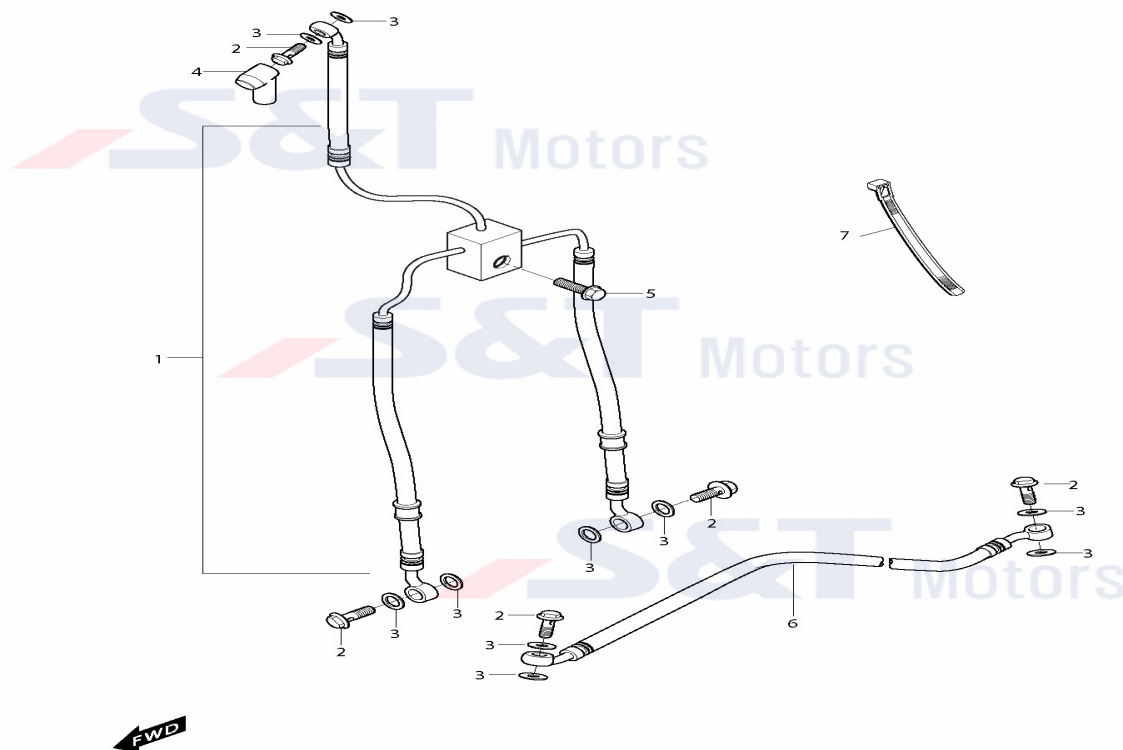
19	08332-11048	E-RING FRONT FOOTREST (GA)	2
20	43631HM8101	PLATE,PILLION STOPPER NO1(GT25	2
21	43641HM8101	PLATE,PILLION STOPPER NO2(GT25	2
22	09320-14015	CUSHION,MUFFLER SUPPORT	1
23	09180-10044	SPACER,MUFFLER SUPPORT	1
24	25600HR830003P	LEVER GEAR SHIFT CAM (GT250R)	1
25	08331-31159	CIRCLIP,KICK IDLE	1
26	09160H15002	WASHER,BRAKE PEDAL (GT250)	1
27	43560HP9201	BKT,FT F/REST BACK STEP L(GT65	2
28	07120-08258	BOLT,GRIP HANDLE (GT250RN)	1

FIG 26 (2009)



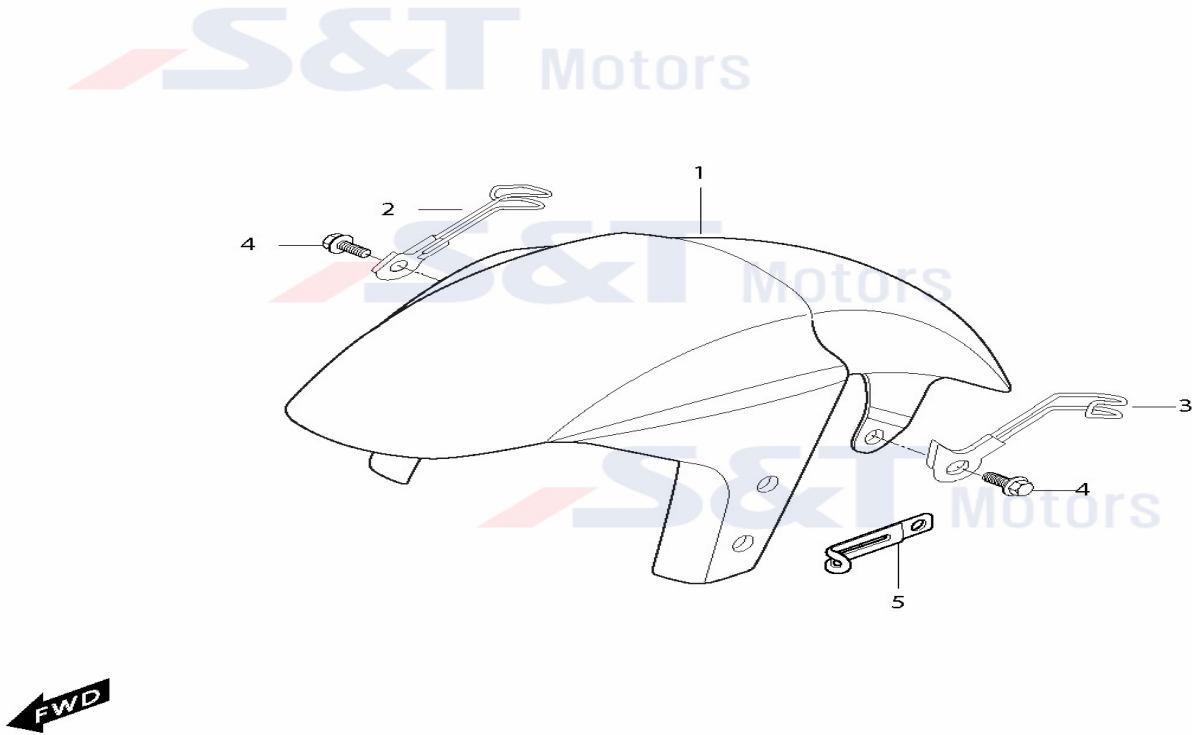
SEQ	PART CODE	PART NAME	U/S	REMARK
1	41100HA8610PAM	FRAME COMP (GT250RN)	1	***DELPHI
1-1	41100HA8611PAM	FRAME COMP (GT250RN)	1	≠41100HA8610PAM
2	41150HR8300PAM	TUBE,FRAME DOWN L NO.2(GT250R)	1	
3	41150HR8600PAM	TUBE,FM DOWN L NO.2 (GT250RFI)	1	
4	07110-08258	BOLT,FRAME JOINT	4	
5	08316-16088	NUT,CYLINDER HEAD	4	
6	41161HM8100	SPACER,FRAME & E/G FRONT L=59	2	
7	09103H10099	BOLT,FM & E/G FRONT L=229(GT25	1	
8	08319-31108	NUT,FRONT SORBER	1	
9	09103H10022	BOLT,CENTER STAND (GT250RN)	1	
10	08319-31108	NUT,FRONT SORBER	1	
11	09103H10153	BOLT E/G M.T.G REAR (GT250RN)	1	
12	41171HM8100	SPACER,FRAME & E/G RR L=26(GT2	1	
13	47511H99700	GRIP,PILLION RIDER R (GT650RN)	1	
14	47521H99700	GRIP,PILL RIDER L (GT650RN)	1	
15	09106H08308	BLT,SPROCKET MTG FLANGE(TE450)	4	
16	09169H10003	SPACER,PILLION GRIP (GT650RN)	4	

FIG.42



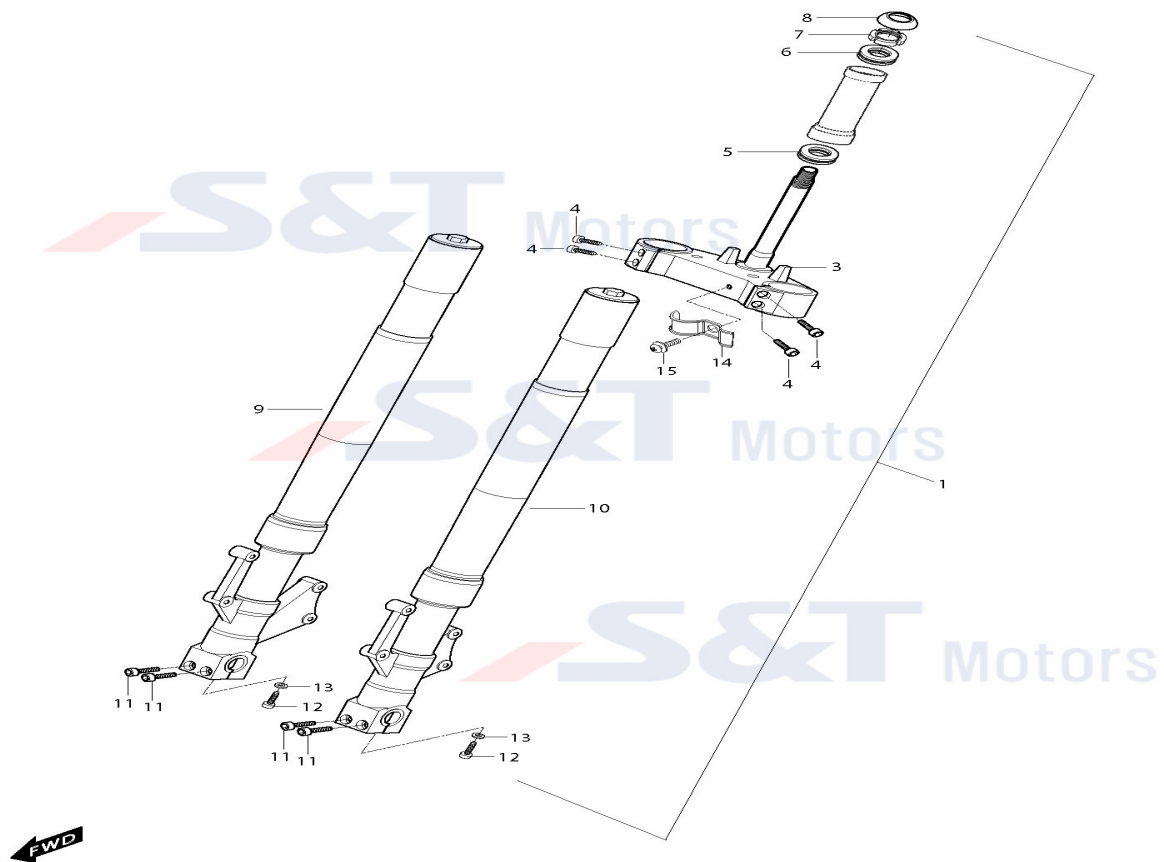
SEQ	PART CODE	PART NAME	U/S	REMARK
1	59480HP9401	HOSE COMP,FRONT BRAKE (GT650R)	1	=59480HP9400
2	09360-10039	BOLT BRAKE FLUID (AG)	5	
3	09161-10009	WASHER,BRAKE FLUID (FX)	10	
4	59711H49002	BOOT,MASTER CYLINDER (TN,GA,GD)	1	
5	01547-06303	BOLT,ENGINE SPROCKET COV (160)	1	
6	69480HM8105	HOSE COMP,REAR BRAKE (GT650)	1	
7	09407-20406	CLAMP,WIRING HARNESS (GV250)	3	

FIG 36



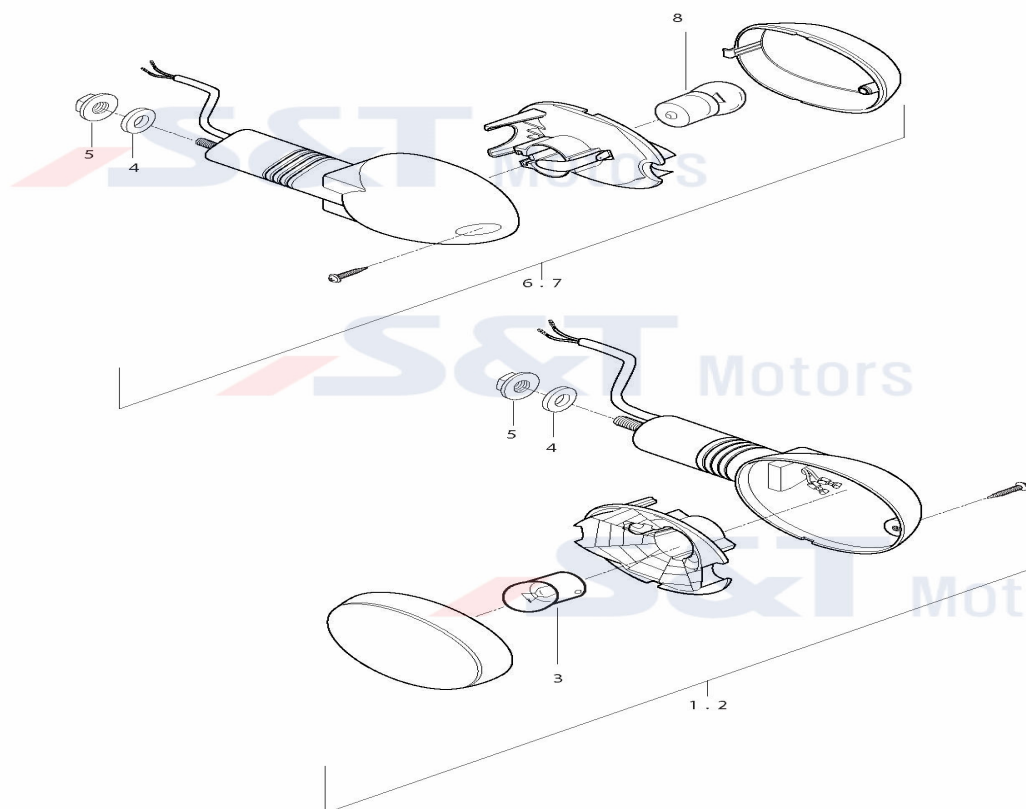
SEQ	PART CODE	PART NAME	U/S	REMARK
1-1	53111HM8101TBK	FENDER FRONT (GT250)	1	
1-2	53111HM8101TDR	FENDER FRONT (GT250)	1	
1-3	53111HM8101TWP	FENDER FRONT (GT250)	1	
2	59430HN9100	CLAMP COMP,FRONT BRAKE HOSE R	1	
3	59440HN9100	CLAMP COMP,FT BK HOSE L(GT650)	1	cor. 59440HN9101
3-1	59440HN9101	CLAMP COMP,FT BK HOSE L(GT250)	1	
4	01517-08126	BOLT,WHEEL SET (TE50)	1	
5	09404-08403	CLAMP,WIRING HARNESS	1	
6	09169H06078	WASHER,FRONT FENDER (GT650)	4	

FIG.34



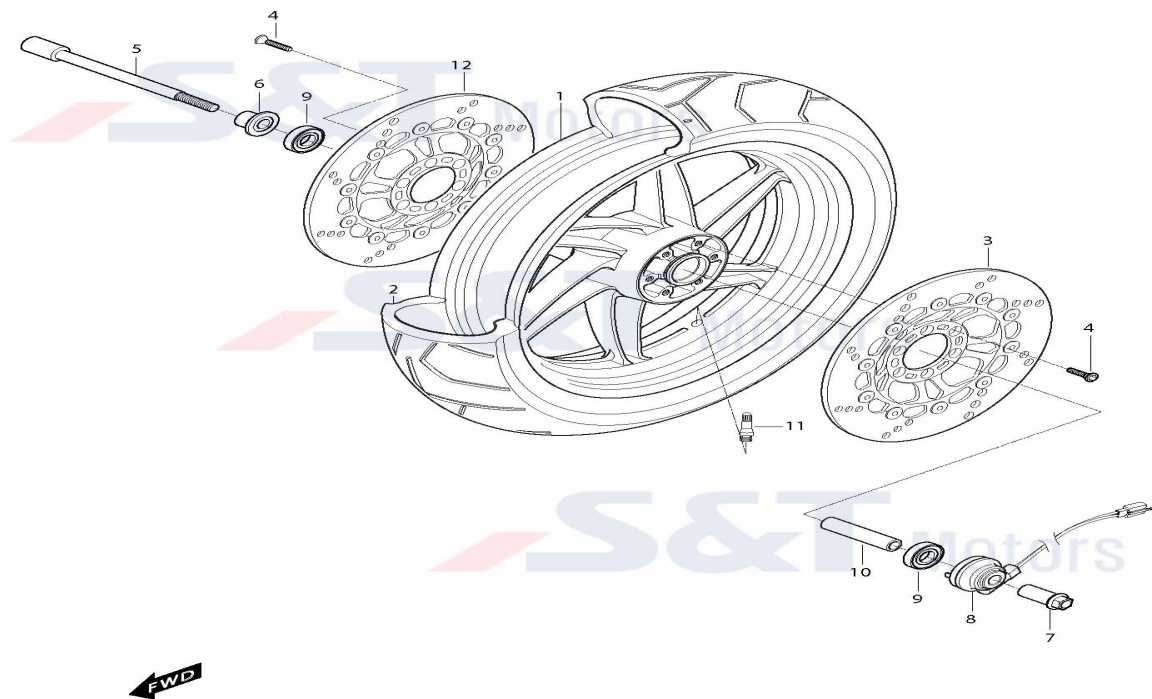
SEQ	PART CODE	PART NAME	U/S	REMARK
1	51100HS7700HPA	FRONT FORK ASS'Y (GT250)	1	
2	51410HP9204HPA	BKT COMP,FT FORK UNDER (GT650S)	1	
2-1	37155H99700	COVER,IMMOBILIZER (GT650RN)	1	
4	07110-08258	BOLT,FRAME JOINT	4	
5	09265H25001	BEARING,STEERING UPPER (RX)	1	
6	09265H28001	BEARING,STEERING LOWER (RX)	1	
7	51643HG5801	DUST SEAL,STEERING UPPER (RX)	1	
8	51631HN9101	NUT,STEERING STEM UPPER(GT250)	1	2012.11.29~
9	51210HS7700	DAMPER ASSY,FT FORK R (GT125R)	1	
10	51220HS7700	DAMPER ASSY,FT FORK L (GT125R)	1	
11	09106H08458	BOLT HANDLE HOLDER UPPER (MS2)	4	
12	07110-08256	BOLT,FRONT FENDER (GV)	2	
13	90544H93B00	WASHER,SOCKET (GAF)	2	
14	59266HM8100	CLAMP,BRAKE HOSE (GT250)	1	
15	02112-06168	SCREW	1	

FIG.23



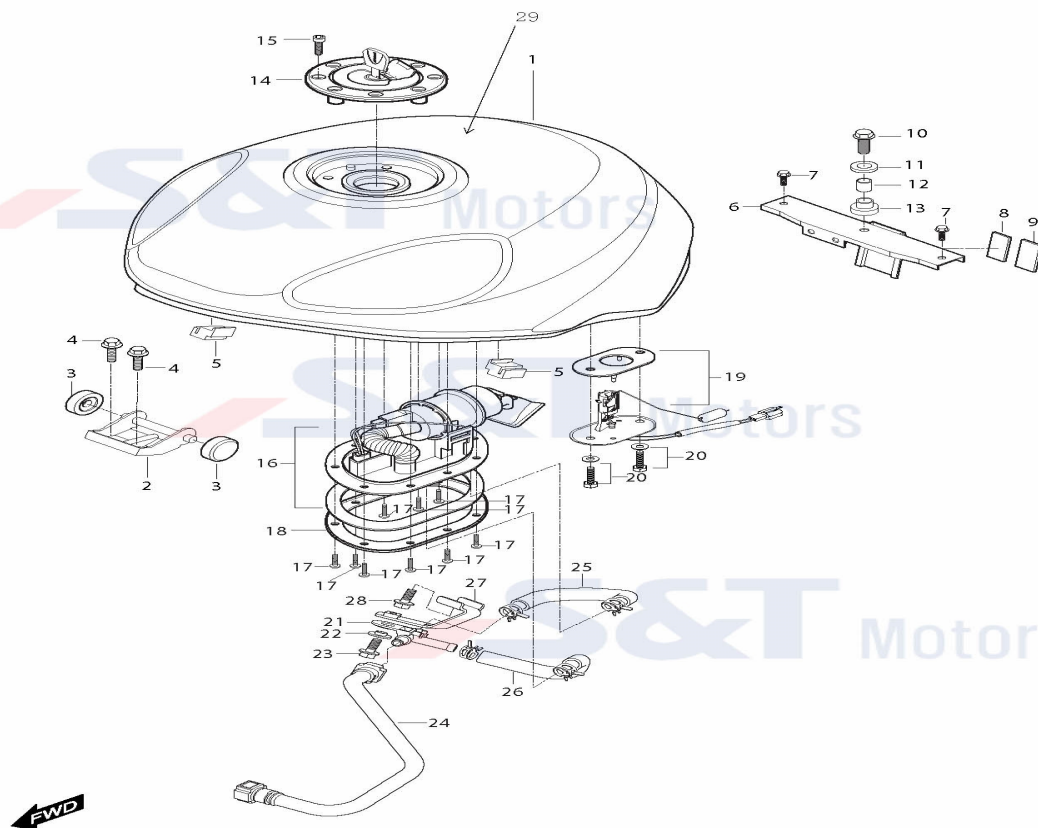
SEQ	PART CODE	PART NAME	U/S	REMARK
1	35601HP9250	LAMP ASS'Y,FT TURNSIGNAL R(GT6	1	
2	35602HP9250	LAMP ASS'Y,FT TURNSIGNAL L(GT6	1	
3	09471H12112	BULB(12V G18:RY10W) (GV650)	2	
4	09160-06019	WASHER	4	
5	08316-26066	NUT,REAR COMBI LAMP	4	
6	35603H997B0	LAMP,RR TURNSIGNAL R (GT250RN	1	
7	35604H997B0	LAMP,RR TURNSIGNAL L (GT250RN	1	
8	09471H12112	BULB(12V G18:RY10W) (GV650)	2	

FIG 37



SEQ	PART CODE	PART NAME	U/S	REMARK
1	54140SM8102120	WHEEL COMP,FRONT (GT250)	1	
2	55101HR8300	TIRE SET,FRONT 110/70-17 54H	1	
3	59211HM8101	DISK COMP,FRONT LH (GT250)	1	
4	59421-03A01	BOLT,FRONT BRAKE DISK (SBS)	12	
5	54711HG5101	AXLE,FRONT (GV)	1	
6	54740HM8101	SPACER COMP,FRONT AXLE R(GT250)	1	
7	54721HM8100	NUT,FRONT AXLE (GT250)	1	
7-1	54721HM8102	NUT,FRONT AXLE (GT250)	1	~00 =X=~02, ~02=>~01
8	34860HP9201	SENSOR,SPEEDOMETER (GT650R)	1	
9	08124-63027	BEARING FRONT HUB R/L (GV)	2	
10	54731HM8100	SPACER (GT250)	1	
11	55220-29C20	VALVE ASS'Y	1	
12	59220HM8160	DISK COMP,FRONT BRAKE (GT250S)	1	cor. 59221HM8161
12-1	59221HM8161	DISK COMP,FRONT RH (GT250)	1	

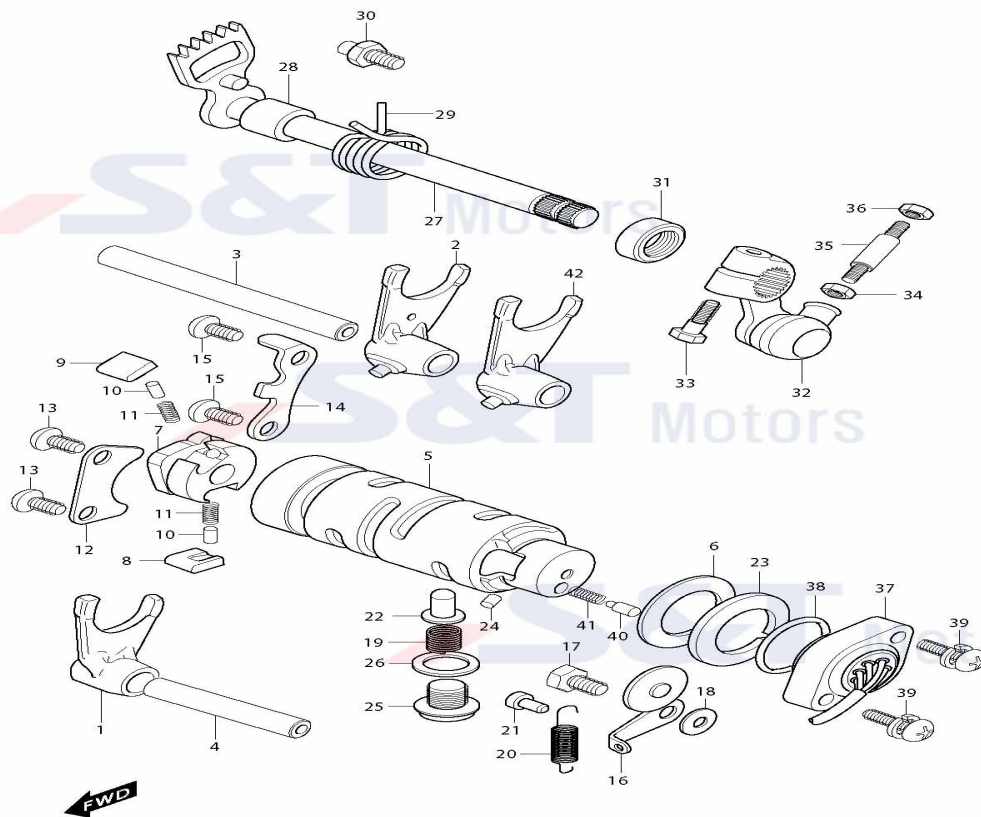
FIG.30



SEQ	PART CODE	PART NAME	U/S	REMARK
1-1	44110HP9300CBK	FUEL TANK COMP (GT650FI)	1	M/C COLOR:BK
1-2	44110HP9300CWP	FUEL TANK COMP (GT250RN)	1	M/C COLOR:NW, WP
1-3	44110HP9300CDR	FUEL TANK COMP (GT650FI)	1	M/C COLOR:DR, NR
1-4	44110HP9300CVM	FUEL TANK COMP (GT250RN)	1	M/C COLOR:VM
2	44520HM8100	BRACKET COMP,FUEL TANK FT(GT25	1	
3	09329-10007	CUSHION	2	
4	01517-06166	BOLT,STEERING LOCK (GV)	2	
5	09329H28001	CUSH,FUEL TANK SIDE (GT250)	2	
6	44530H99700	BRACKET,FUEL TANK REAR(GT650RN	1	
7	01517-06206	BOLT,FUEL COCK	2	
8	44613HE7100	CUSHION,OIL TANK NO.2 (EZ)	1	
9	44218HF4500	CUSHION BATTERY REAR (GPS)	1	
10	09116H08078	BOLT FUEL TANK REAR (GA)	1	
11	09320H14013	CUSHION F/TANK REAR UPPER (GA	1	
12	09180H08007	SPACER FUEL TANK REAR (GA)	1	
13	09320-14013	CUSHION,TANK LOW	1	
14	44200H35C30	CAP,FUEL TANK FILL (GT125)	1	

15	09106-05017	BOLT F/TANK FILLER CAP (GT250R	4
16	15100HR8610	PUMP ASSY,FUEL MODULE (GT250)	1 15100HR8600 => GT250R FI 7F01, GT250R FI 7S01
16	15100H99D00	PUMP ASSY,FUEL MODULE (ST7)	1 ***DELPHI
17	09125H04016	SCREW,F/PUMP MODULE (GV650FI)	10
18	15115HP9300	PLATE,FUEL PUMP MODULE(GT650FI	1
19	34810HP9301SVC	FUEL SENDER GAUGE ASSY GT250	1
20	09128-06035	BOLT,FUEL COCK	2
20-1	09168-06010	GASKET FUEL LEVEL GAUGE (GA)	2
21	15911HP9300	JOINT,FUEL HOSE (GT650RFI)	1
22	09169H06078	WASHER,FRONT FENDER (GT650)	1
23	01517-06125	BOLT,COVER CYLINDER HEAD	1
24	15810HR8601	HOSE,FUEL INJECTOR (GT250RFI)	1
25	15813HP9300	HOSE,REGULATOR&JOINT(GT650RF I)	1
26	15812HP9300	HOSE,FUEL PUMP&JOINT (GT650RFI	1
27	44410HP9300	BRACKET,JOINT LOWER (GT650RFI	1
28	01517-06125	BOLT,COVER CYLINDER HEAD	1

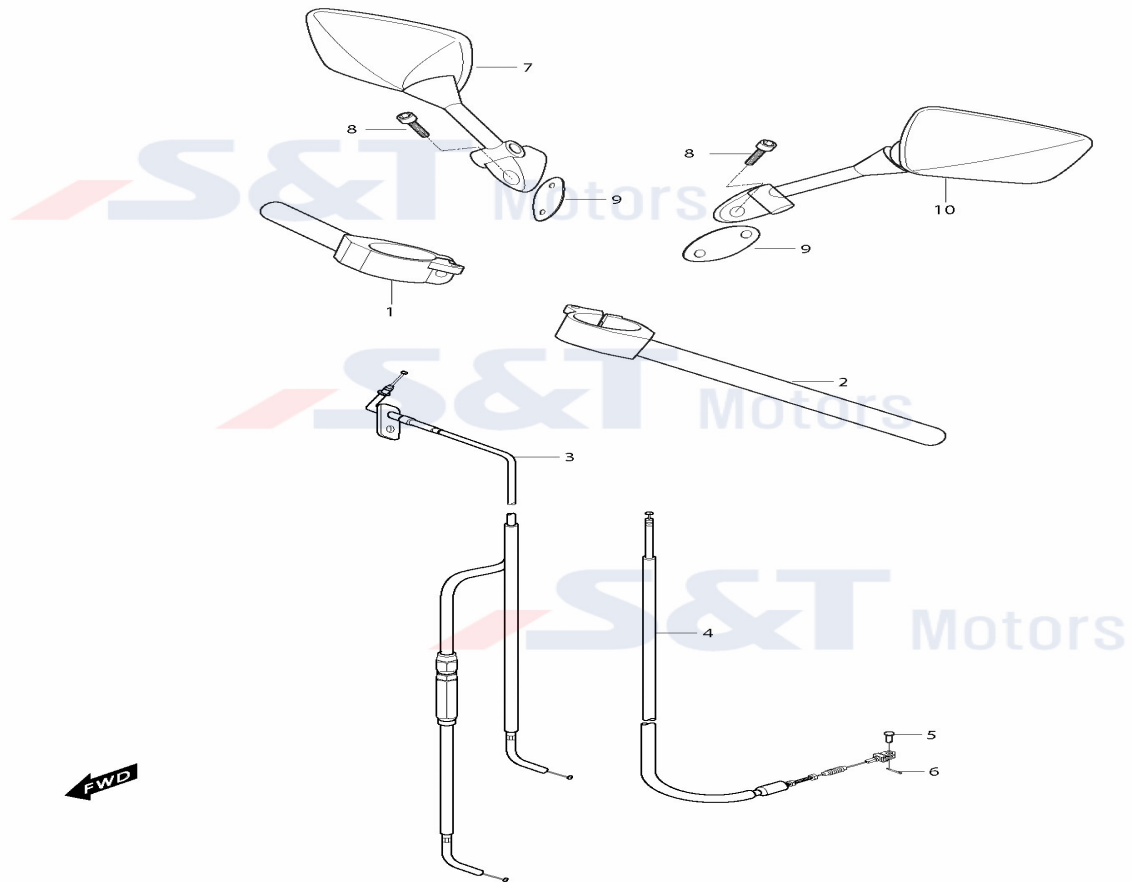
FIG.16



SEQ	PART CODE	PART NAME	U/S	REMARK
1	25211HJ8200	FORK,GEAR SHIFT NO1 (GV250)	1	
2	25231HJ8200	FORK,GEAR SHIFT NO3 (GV250)	1	
3	25411-05201	SHAFT GEAR SHIFT FORK NO1	1	
4	25421-35403	SHAFT SHIFT FORK (GV250N)	1	
5	25310HJ8200	CAM COMP,GEAR SHIFT (GV250)	1	
5-1	25310HJ8200HPA	CAM GEAR SHIFT ASS'Y (GV250)	1	
6	08211-25401	WASHER,GEAR SHIFT CAM	1	
7	25322-31301	GEAR,SHIFT CAM DRVN(TN,RG,GS)	1	
8	25323-34201	PAWL,GEAR SHIFT NO1(TN,RG,GS)	1	
9	25324-34201	PAWL,GEAR SHIFT NO2(TN,RG,GS)	1	
10	09261-05003	PIN,GEAR SHIFT	2	
11	09440-04003	SPRING,GEAR SHIFT PLATE	2	
12	25331-30000	LIFTER,GEAR SHIFT (TN,RG,GS)	1	
13	02122-06128	SCREW,OL GR SH	2	
14	25341HG5100	GUIDE,GEAR SHIFT CAM (GV)	1	
15	02122-06128	SCREW,OL GR SH	2	
16	25350HG5100	STOPPER,GEAR SHIFT CAM (GV)	1	
17	09111-06019	BOLT,GEAR SHIFT CAM STOP	1	

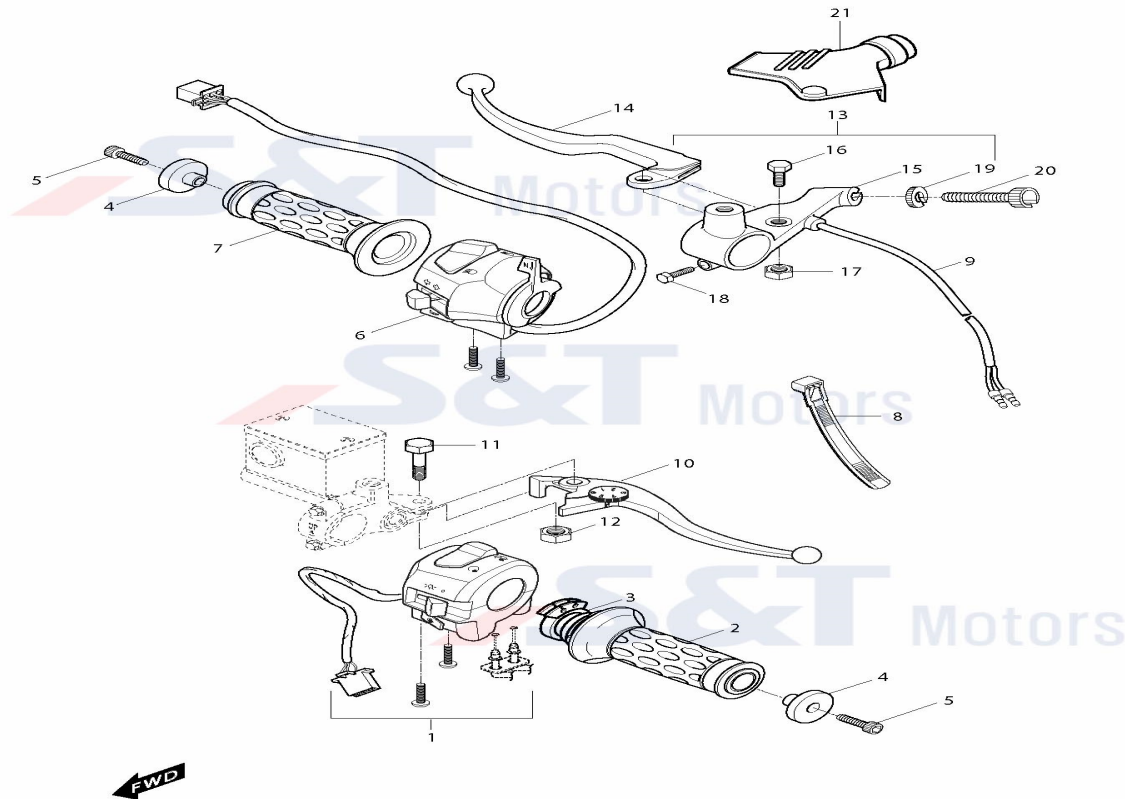
18	08211-06141	WASHER,GEAR SHIFT CAM	1
19	09440H11020	SPRING,GEAR SHIFT CAM STOPP(GV	1
20	09443H08044	SPRING,GEAR SHIFT CAM STOPPER	1
21	09223-04001	HOOK,GEAR SHIFT CAM	1
22	25351-30010	STOPPER,GEAR SHIFT CAM N.	1
23	25381-45400	PLATE,GEAR SHIFT CAM STOPPER	1
24	04221-04069	PIN,GEAR SHAFT CAM	1
25	09247-14026	PLUG,BOLT	1
26	09168H14003	GASKET,OIL CHECK PLUG (SB)	1
27	25510HG5101	SHAFT COMP,GEAR SHIFT (GV250)	1
28	09180-12068	SPACER,SHAFT GEAR SHTG	1
29	09444-26013	SPRING	1
30	25671-01000	STOPPER,GR SHIFT	1
31	09285-12002	OIL SEAL,GEAR SHIFT (GV250)	1
32	25520-32C00	ARM COMP,G/SHIFT LINK (GD)	1
33	01107-06208	BOLT,GEAR SHIFT	1
34	08310-11068	NUT	1
35	25525HR8320	ROD,GR SHIFT LINK(L=195)(GT250	1
36	09140-06011	NUT,GR SHIFT LINK LH	1
37	37720HR8601	SENSOR ASSY,GR POSITION(GT650	1
38	09280-26003	O/RING,GEAR SHIFT SWITCH	1
39	07110-05168	BOLT,REAR CARRIER	2
40	09209-05011	CONTACT,GEAR S SWITCH	1
41	09440-04010	SPRING,GEAR SWITCH	1
42	25221HJ8200	FORK,GEAR SHIFT NO2 (GV250)	1

FIG 38



SEQ	PART CODE	PART NAME	U/S	REMARK
1	56110HP9203	HANDLE BAR COMP RH (GT650S)	1	
2	56120HP9204	HANDLE BAR COMP,L (GT650S)	1	
3	58300HR8601	CABLE ASS'Y,THROTTLE (GT250RN)	1 =58300HR8600	
4	58200H98600	CABLE ASS'Y,CLUTCH (GT250RN)	1	
5	09200-06004	PIN,CLUTCH	1	
6	04111-20158	COTTER PIN	1	
7	56500HP9260	MIRROR,REAR VIEW R (GT250R)	1	
8	07110-06205	BOLT,MIRROR ASS'Y (GV650)	4	
9	56503HP9200	CUSHION,REAR VIEW MIRROR(GT650	2	
10	56600HP9260	MIRROR,REAR VIEW L (GT250R)	1 cor. 56600HP9200	
10-1	56600HP9200	MIRROR REAR VIEW L (GT650S)	1 [2010/6/8]	
11	56501HP9260	MIRROR SET (GT250R)	1	

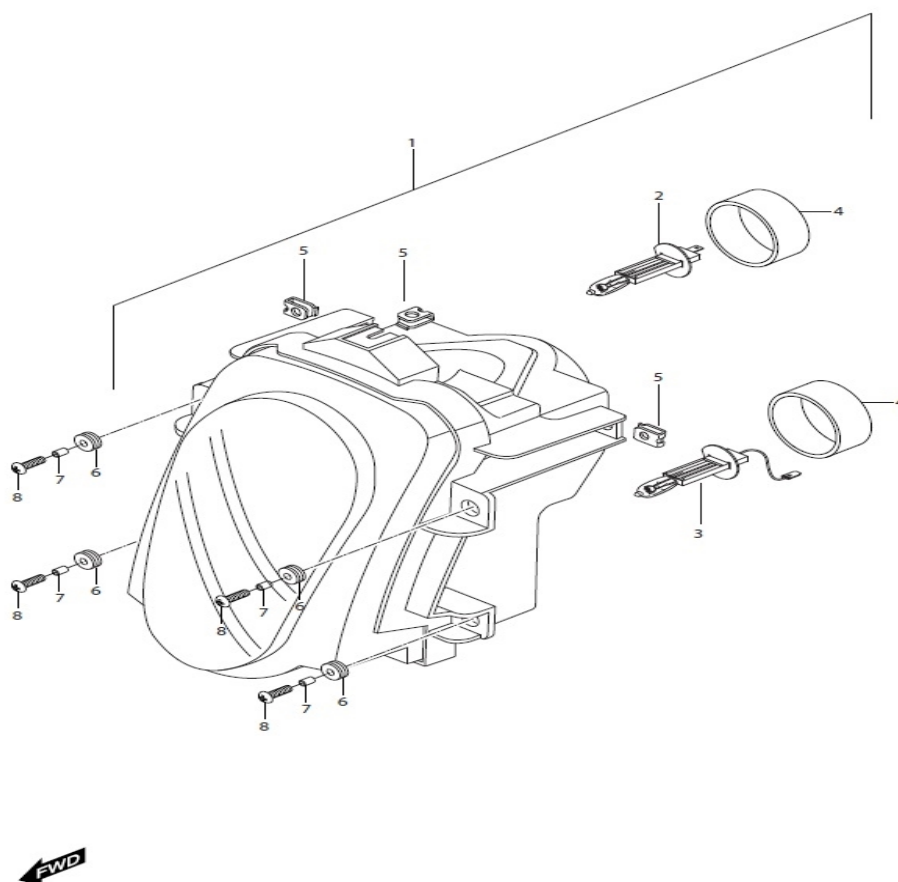
FIG.39



SEQ	PART CODE	PART NAME	U/S	REMARK
1	37200HR8300	SWITCH ASS'Y,HANDLE R (GT250R)	1	
2	57110HP9300	GRIP COMP,THROTTLE (GT650RFI	1	
3	57113H93B00	COVER,THROTTLE GRIP	1	
4	56271HF4501PLT	BALANCER HANDLE BAR (GPS)	2	
5	07110-08208	BOLT,ENGINE MOUNT FRONT (GA)	2	
6	37400HR9700	SWITCH ASS'Y,HANDLE L (GT650FI	1	
7	57211HG5800	GRIP, LH (RX)	1	
7-1	57211HG5800CHA	GRIP L	1 [2011/4/21]	
8	09407-14403	CLAMP,STRNINER(125MM) (EZ)	2	
9	57460HJ8250	SWITCH,ASS'Y,CLUTCH (GV250)	1	
10	57421HN9100	LEVER,BRAKE (GT650)	1 cor. 57421-13001	
10-1	57421-13001	LEVER BRAKE (GD)	1 [2010/6/8]	
10-2	57300HN9103	LEVER ASSY,FRONT BRAKE (GT650	1	
11	57431H05D00	SCREW BRAKE LEVER PIVOT(GT250P	1	
12	08319-21065	NUT,BRAKE LEVER	1	
13	57500HN9102	LEVER ASS'Y,CLUTCH (GT650)	1	
14	57620HP9500	LEVER COMP,CLUTCH (GV650)	1	
15	57511HN9101	HOLDER,LEVER(BLACK) (GT650)	1	

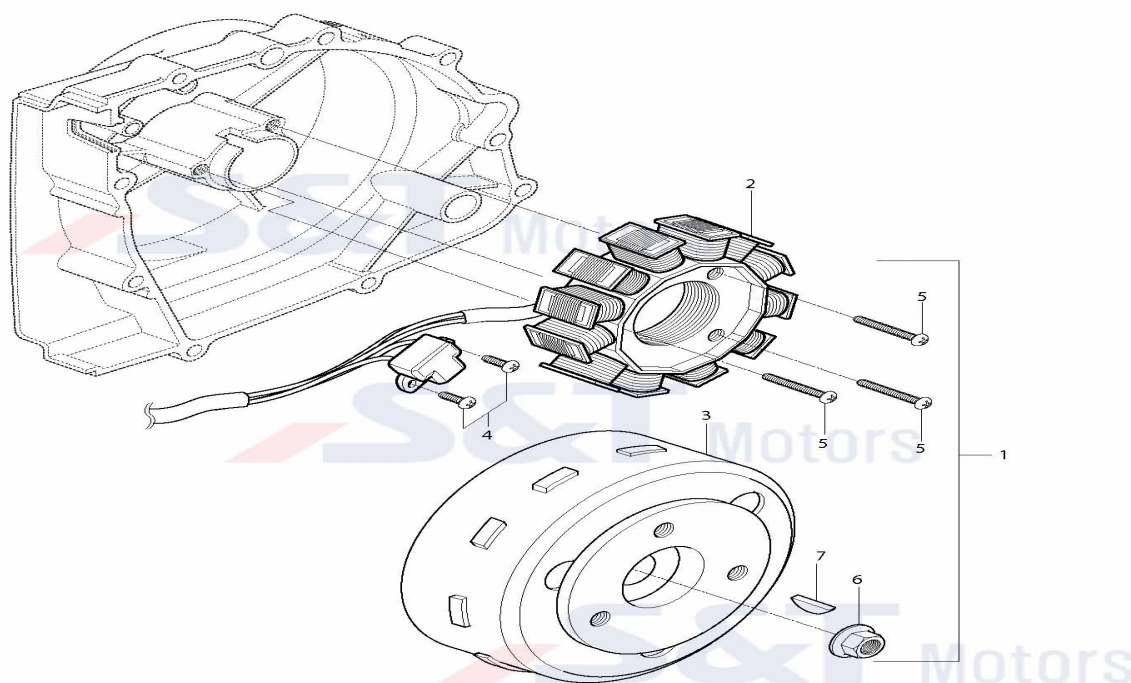
16	57431H93B00	BOLT,CLUTCH LEVER PIVOT (GA)	1
17	08319-21065	NUT,BRAKE LEVER	1
18	57451HG5800	BOLT,CLUTCH LEVER HOLDER(RX125	1
19	57442H93B00	LOCK NUT	1
20	57441H93B00	WIRE ADJUSTER (GA)	1
21	57661HN9100	COVER,REAR BRAKE LEVER (SF50R	1

FIG.22



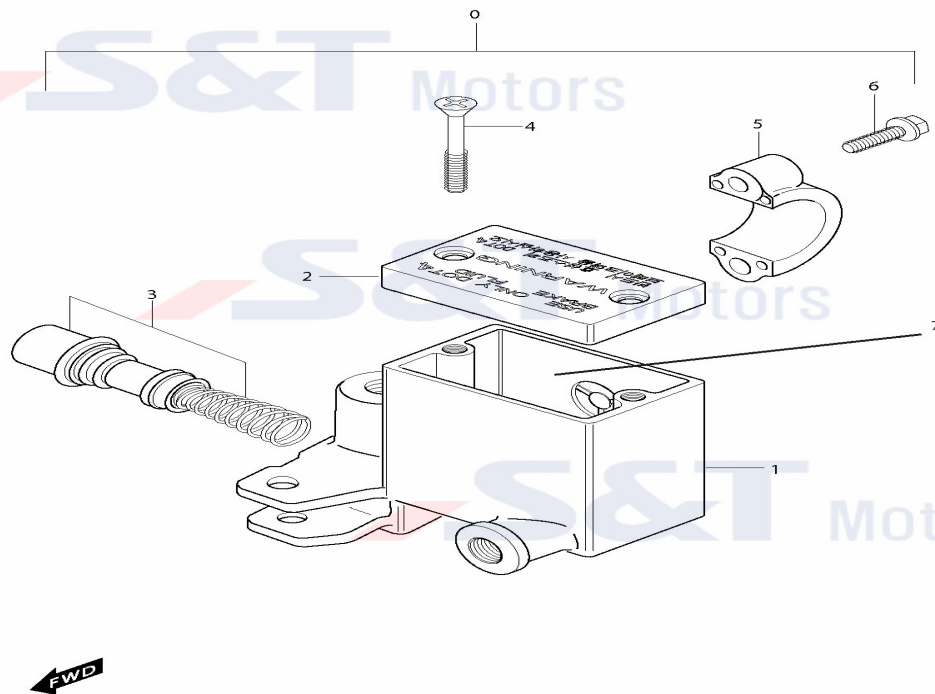
SEQ	PART CODE	PART NAME	U/S	REMARK
1	35100HP9261	HEAD LAMP ASS'Y (GT650R)	1	
2	09471H12250	BULB,HEAD LAMP(12V H1:55W)	1	
3	09471H12230	BULB,HEAD LAMP(12V H3:55W)	1	
4	35173HP9200	DUST COVER,HEAD LAMP (GT650)	2	
5	09148-05039	NUT HEADLAMP COWLING (GSX)	3	
6	09320-09016	CUSHION,TOOL HOLDER	4	
7	09180-06011	SPACER,BATT HOLE	4	
8	09136-06113	SCREW BODY COWL'G FIT'G (GD)	4	

FIG 18



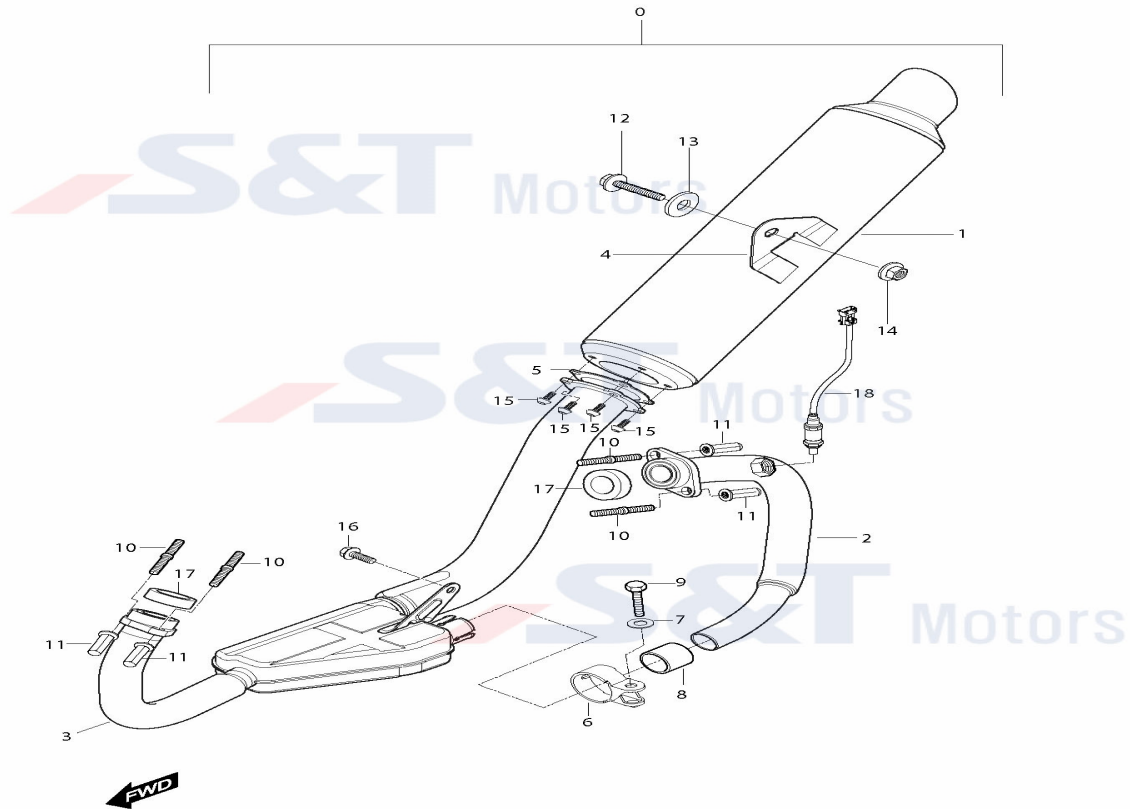
SEQ	PART CODE	PART NAME	U/S	REMARK
1	32100H98600	MAGNETO ASS'Y (GT250RN)	1	
1	32100HA8610	MAGNETO ASS'Y (GT250RN)	1	32101H98600+32102HA8610
1-1	32100HA8611	MAGNETO ASS'Y (GT250RN)	1	=32100HA8610
2	32101H98600	STATOR ASS'Y (GT250N)	1	
3	32102H98600	ROTOR,FLY WHEEL (GT250N)	1	
4	02112-05168	SCREW	2	
5	02112-05258	SCREW,ENGINE SPROCKET COVER	3	
6	08316-26128	NUT,MAGNET FLY	1	
7	08341-31049	KEY,PRIMARY DRIVEN GEAR	1	cor. 09420H04001
7-1	09420H04001	KEY,MAGNETO (GT650)	1	

FIG.41



SEQ	PART CODE	PART NAME	U/S	REMARK
0	59600HP9203	CYLINDER,FRONT MASTER (GT650)	1	=59600HP9201
1	59687HM8162	NULL	1	
2	59669HN9100	CAP,MASTER CYLINDER (GT650)	1	
3	59610SN9100SET	PISTON SET,MASTER CYL(GT650RN	1	+ SPRING
4	59691-35C00	SCREW (GD)	2	
5	59671-35C00	HOLDER (GD)	1	
6	01107-35C00	BOLT (GD)	2	
7	59667HP9200	DIAPHRAGM (GT250R)	1	

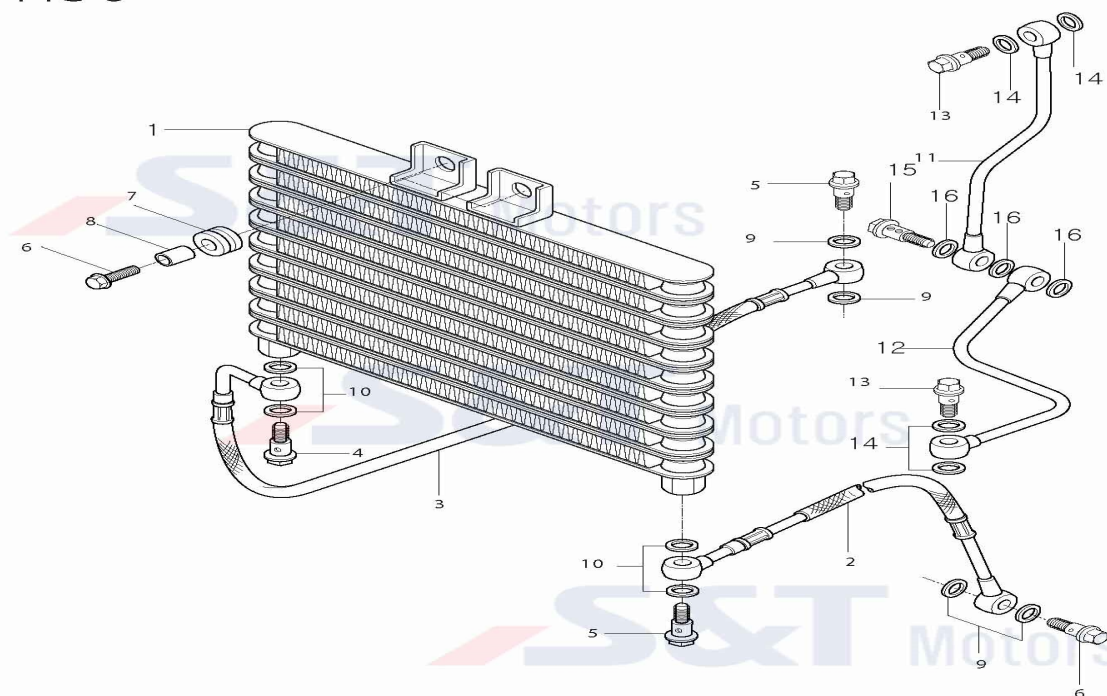
FIG 12



SEQ	PART CODE	PART NAME	U/S	REMARK
0	14305HR8600PAH	MUFFLER ASS'Y (GT250FI)	1	
0	14305HA8610PAH	MUFFLER ASSEMBLY (GT250EI)	1	***DELPHI
1	14310HM8131PLT	BODY COMP,MUFFLER (GT250RC)	1	
1	14310H886000BF	BODY COMP,MUFFLER (GT250EI)	1	***DELPHI
2	14160HR8601PAM	PIPE COMP,EXHAUST REAR(GT250F	1	
2	14160HA8610PAM	PIPE COMP,EXHAUST REAR (GT250N	1	***DELPHI
3	14150HM8106PAM	PIPE,EXHAUST FRONT(S&T)(GT250N	1	
3	14150HA8610PAM	PIPE,EXHAUST FRONT(S&T)(GT250N	1	***DELPHI
4	14411HM8100	BRACKET,MUFFLER SUPPORT(GT250)	1	
5	14314HM8110	GASKET,CONNECTOR FLANGE(GT125)	1	
6	14770HG5101PAM	CONNECTOR EXHAUST PIPE (GV)	1	
7	09160-10001	WASHER,SORBER	1	
8	14773HG5101	GASKET,CONNECTOR (GV)	1	
9	01137-08358	BOLT,MUFFLER SUPPORT	1	
10	01421-08258	STUD BOLT,EXHAUST PIPE (FX)	4	
11	09143H08001	NUT,EXHAUST PIPE (GV)	4	

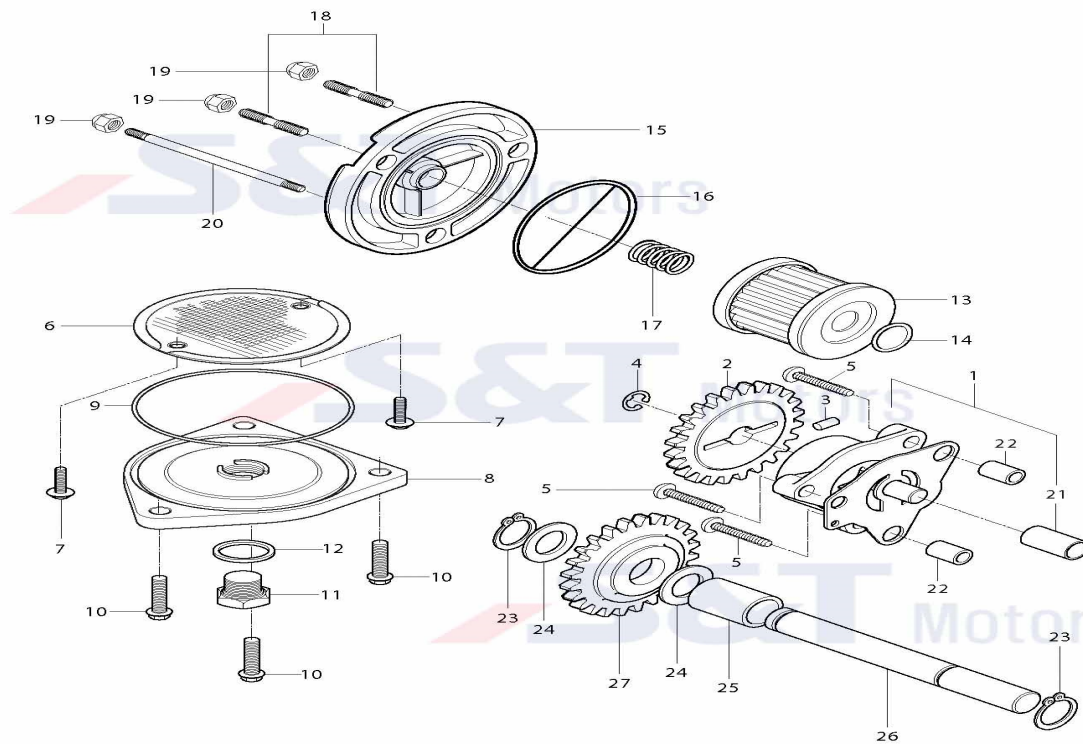
12	07110-10358	BOLT,MUFFLER SUPPORT	1
13	09160-10102	WASHER,MUFFLER SPORT	1
14	08316-26108	NUT,MAGNET FLY WHEEL (SD)	1
15	09119H06002	BOLT (GV)	4
16	01137-08168	BOLT,PROP STAND SPRING	1
17	14181-46E00	GASKET EXHAUST PIPE (GSX)	2
18	37950H89300	SENSOR ASS'Y, OXYGEN (GV650EI)	1
18-1	37950H99D02	SENSOR ASS'Y, OXYGEN (GV700C)	2

FIG 3



SEQ	PART CODE	PART NAME	U/S	REMARK
1	16600HJ8200121	COOLER ASS'Y OIL □□(GV250)	1	BLACK
2	16460HG5120	HOSE,OIL COOLER NO1 (GV125C)	1	
3	16470HJ8200	HOSE,OIL COOLER NO2 (GV250)	1	
4	09360H12007	BOLT UNION (GA)	2	
5	09360H10034	BOLT UNION (GF)	2	
6	09116-06143	BOLT OIL COOLER (GSX)	2	
7	09320-10015	CUSHION OIL COOLER (GA)	2	
8	09180-06030	SPACER	2	
9	09161-10009	WASHER,BRAKE FLUID (FX)	4	
10	09168-14011	GASKET (GT250)	4	
11	11280HG5101	PIPE COMP,OIL FRONT (GV)	1	
12	11290HG5101	PIPE COMP,OIL GEAR (GV)	1	
13	09360H10034	BOLT UNION (GF)	2	
14	09161-10009	WASHER,BRAKE FLUID (FX)	4	
15	15331HG5101	UNION BOLT,OIL PIPE LOWER (GV)	1	
16	09161-10009	WASHER,BRAKE FLUID (FX)	3	

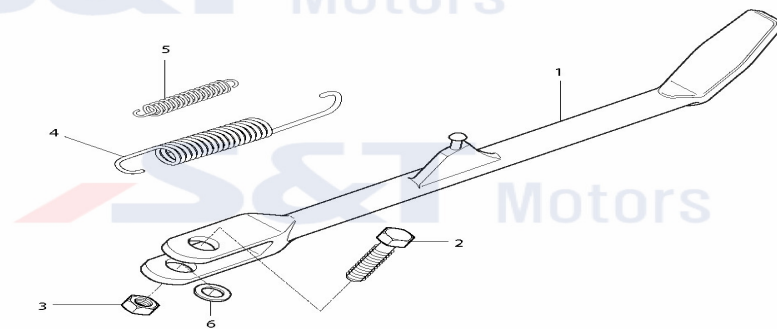
FIG 13



SEQ	PART CODE	PART NAME	U/S	REMARK
1	16400HG5103	PUMP ASS'Y, OIL (GD250N)	1	
2	16331HG5102	GEAR,OIL PUMP DRVN (GV)	1	
3	09261-02001	PIN,OIL PUMP	1	
4	08332-11069	CIRCLIP,OIL PUMP DRIVE GEAR	1	
5	02112-06258	SCREW (GV650)	3	
6	16520-05202	STRAINER,ENG OIL	1	
7	02112-95126	SCREW,ENGINE OIL STATER	2	
8	16523-05200	CAP,OIL STRAINER	1	
9	09280-60005	O/RING,OIL STRAINER CAP	1	
10	01547-06208	BOLT,OIL STRAINER CAP	3	
11	09247-14019	PLUG,OIL DRAIN (GT650)	1	
12	09168H14003	GASKET,OIL CHECK PLUG (SB)	1	
13	16510-05240HAS	FILTER,ENGINE OIL (TN,RG,GS)	1	
14	09280-13004	O/RING,OIL FILTER	1	
15	16512HG5100121	CAP,OIL FILTER (GT250)	1	BLACK ENGINE
16	09280-54001	O/RING,OIL FILTER CAP	1	
17	09440-18002	SPRING,OIL FILTER CAP	1	
18	01421-06128	STUD BOLT,OIL FIL	2	

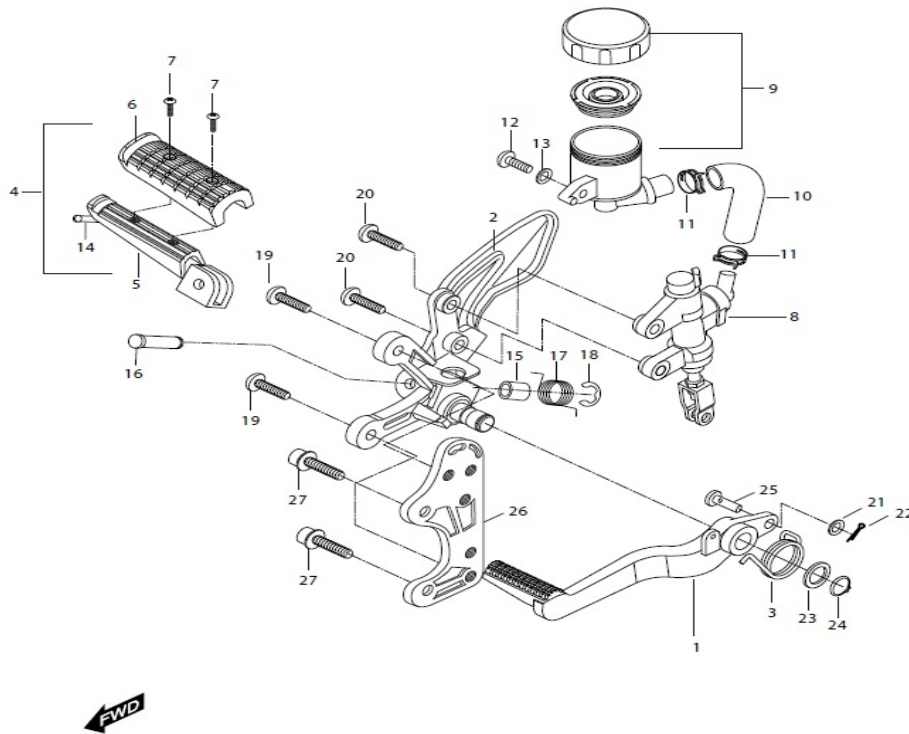
19	08313-11068	NUT	3
20	01421-06658	BOLT (GV)	1
21	16419HG5100	BUSH,OIL PUMP (GV)	0
22	09206-08001	PIN,MAGNET COVER (GT&GV)	0
23	08331-31109	CIRCLIP (GV)	0
24	08211-10181	WASHER (GV)	0
25	09180H10022	SPACER,OIL PUMP IDLE GEAR (GV)	0
26	16451HG5101	SHAFT,OIL PUMP IDLE GEAR (GV)	0
27	16431HG5104	GEAR,OIL PUMP IDLE (GV)	0

FIG.27



SEQ	PART CODE	PART NAME	U/S	REMARK
1	42310HN9150120	STAND COMP,PROP (GT650R)	1	
2	09100-10031	BOLT,PROP STAND (GT250RN)	1	
3	08310-22106	NUT,PROP STAND (GV)	1	
4	09443-15047	SPRING,CENTER STAND	1	
5	09443-06001	SPRING,PROP STAND INN(SB-FN02)	1	
6	08221-12225	SHIM PROP STANDER (GD)	1	

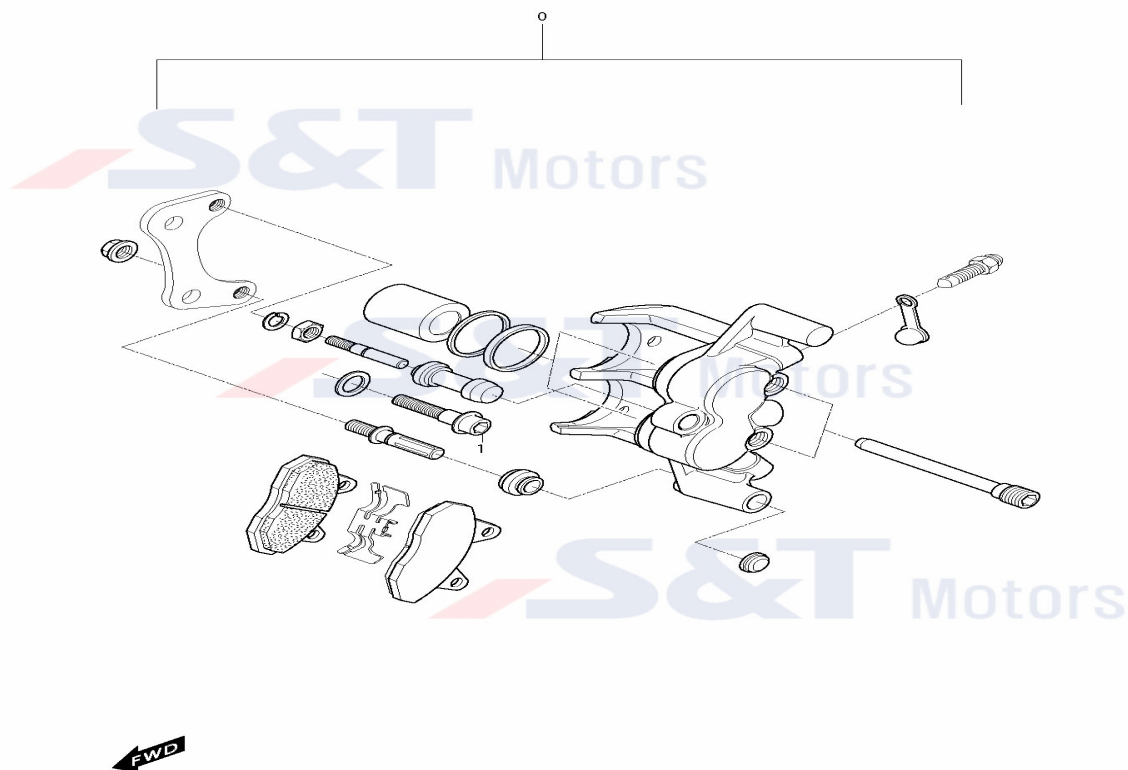
FIG 28 (2009)



SEQ	PART CODE	PART NAME	U/S	REMARK
1	43110HM810003P	PEDAL COMP,BRAKE (GT250)	1	
2	43530H9970103P	BRACKET,FT FOOTREST (GT650RN)	1	
3	09448H30004	SPRING,BRAKE PEDAL RETURN(GT25	1	
4	43561HC9701	FOOTREST,FRONT RH	1	=43561HC9700 / =43560HM8100
5	43561HM8100	FOOTREST BAR,FRONT R (GT250	1	
6	43530H30A40	RUBBER FRONT FOOTREST (X100)	1	cor. 43532H30A40
6-1	43532H30A40	RUBBER,FOOTREST	1	[2010/6/9]
7	02112-05126	SCREW,FRONT FOOTREST (GT250)	2	
8	69609HN9100	CYLINDER SET,REAR MASTER(GT650	1	cor. 69609HN9101
8-3	69609HN9101	CYLINDER SET,REAR MASTER(GT650	1	GT650(KM4MP59F2A1500722~),GT250(KM4MJ55B5A1101288~),GT125(KM4MF55B6A1501250~)
8-1	69600HM8101	CYLINDER,REAR MASTER (GT250	1	cor. 69609HN9100
8-2	69609HN9100	CYLINDER SET,REAR MASTER(GT650	1	cor. 69609HN9101
8-3	69609HN9101	CYLINDER SET,REAR MASTER(GT650	1	GT650(KM4MP59F2A1500722~),GT250(KM4MJ55B5A1101288~),GT125(KM4MF55B6A1501250~)
9	69740HN9100	NULL	1	
10	69700HM8101	HOSE ASS'Y,RESERVIOR TANK(GT2	1	cor. 69800HN9100

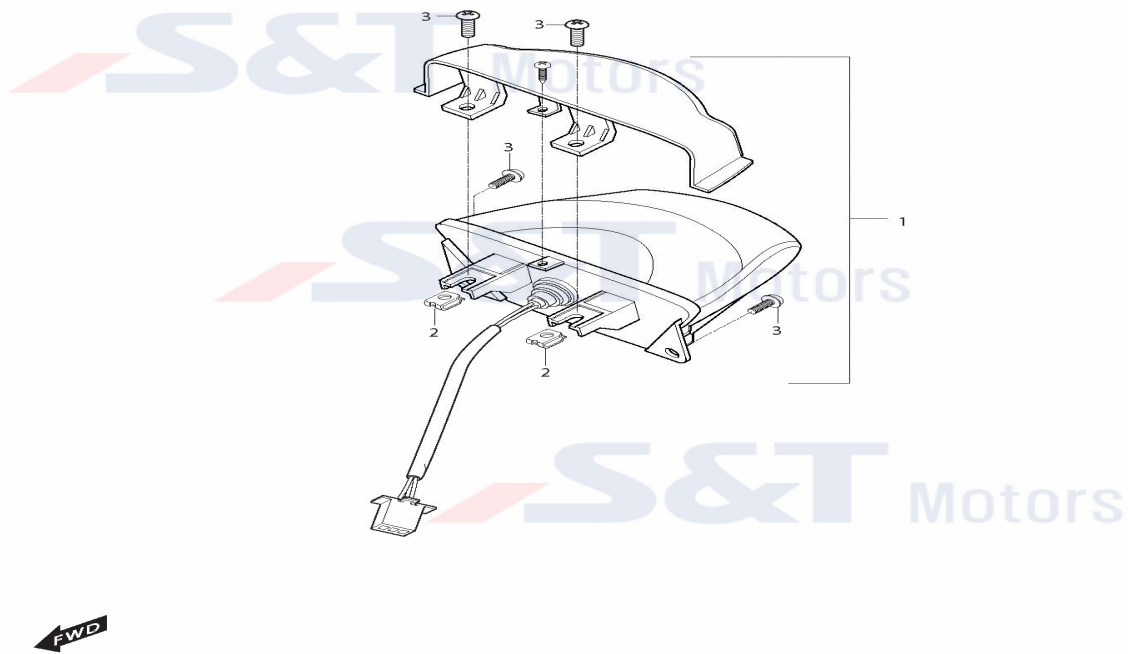
10-1	69800HN9100	TANK SET,RESERVER (GT650)	1
11	09400H13001	CLAMP,RESERVER TANK HOSE(GT250)	2
12	01517-06168	BOLT,STEERING LOCK (SD)	1
13	09160-06019	WASHER	1
14	43533H30A40	BOLT,FRONT FOOTREST BAR (GT650)	1
15	09180H08008	SPACER FRONT FOOTREST	1
16	43579HM8101	PIN,FRONT FOOTREST (GT250)	1
17	09448H14007	SPRING FRONT FOOTREST	1
18	08332-11079	E-RING	1
19	07110-08258	BOLT,FRAME JOINT	2
20	07110-08258	BOLT,FRAME JOINT	2
21	08322-21068	WASHER HEAD LAMP AIMING	1
22	04111-20208	COTTER PIN	1
23	09160H15002	WASHER,BRAKE PEDAL (GT250)	1
24	08331-31159	CIRCLIP,KICK IDLE	1
25	09200H06040	PIN,REAR MASTER CYLINDER(GT250)	1
26	43550HP9201	BKT,FT F/REST BACK STEP R(GT65	2
27	07120-08258	BOLT,GRIP HANDLE (GT250RN)	1

FIG.47



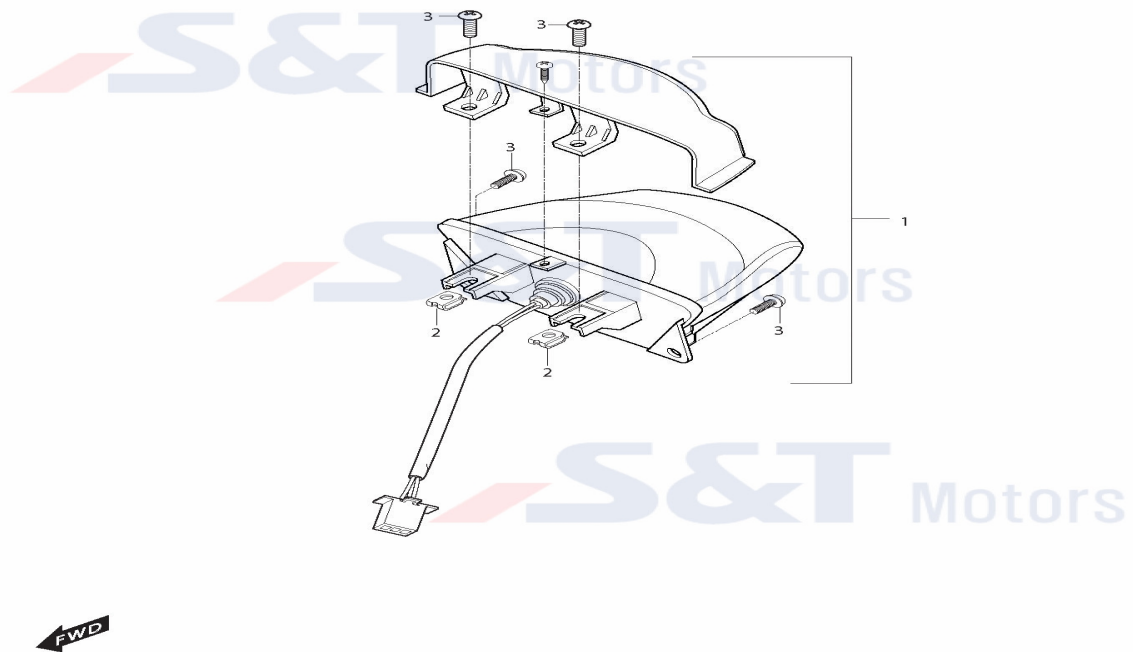
SEQ	PART CODE	PART NAME	U/S	REMARK
0	69300HN9102	CALIPER ASSY,REAR BRAKE(GT650	1	
1	07120-08258	BOLT,GRIP HANDLE (GT250RN)	2	
2	59301HP9500	PAD SET(8.4T) (GV650)	1	

FIG 25 (2009)



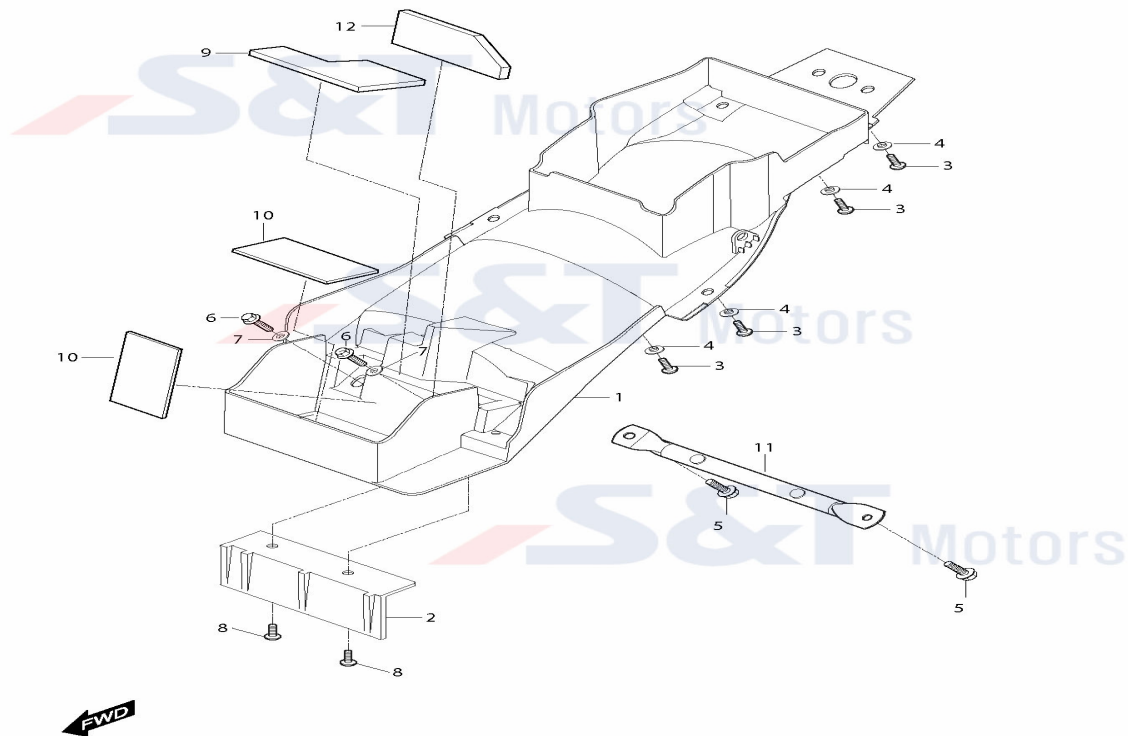
SEQ	PART CODE	PART NAME	U/S	REMARK
1	35710HM8152	LAMP ASS'Y,TAIL & STOP (GT250)	1	

FIG 25 (2009)



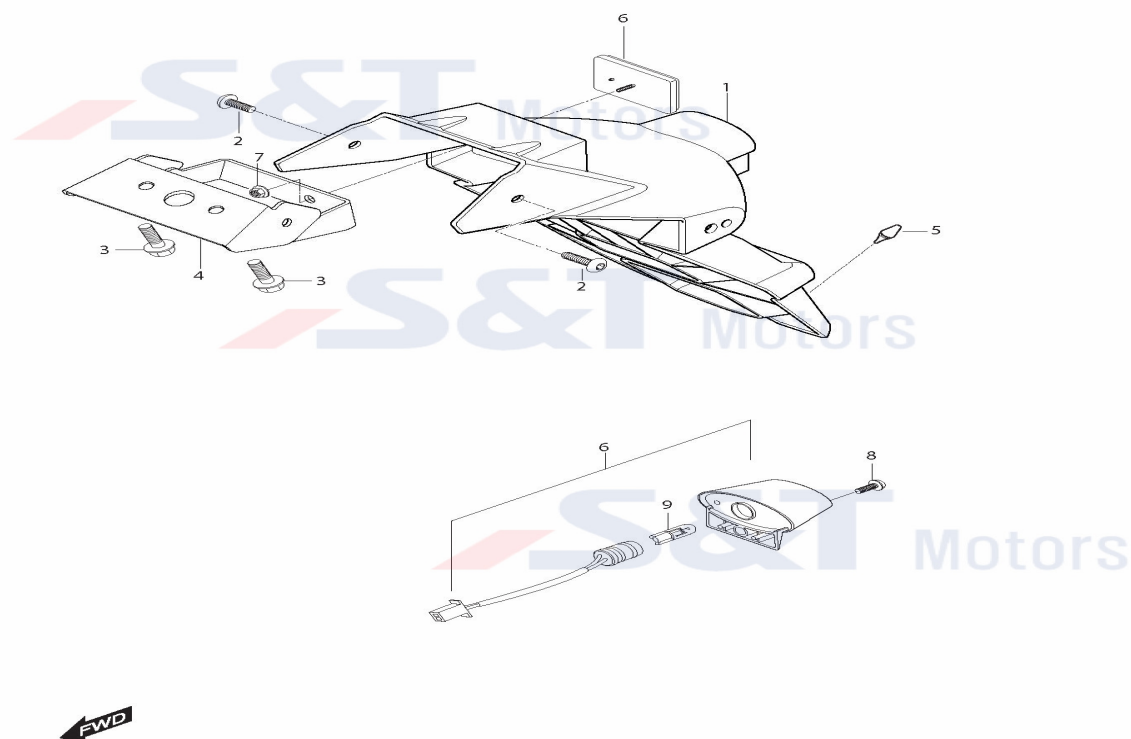
SEQ	PART CODE	PART NAME	U/S	REMARK
1	35710H99700	LAMP ASS'Y, TAIL&STOP (GT125RN)	1	
2	09148-06020	NUT	2	
3	02142-06125	SCREW, COVER LEG SHIELD	4	

FIG 32 (2009)



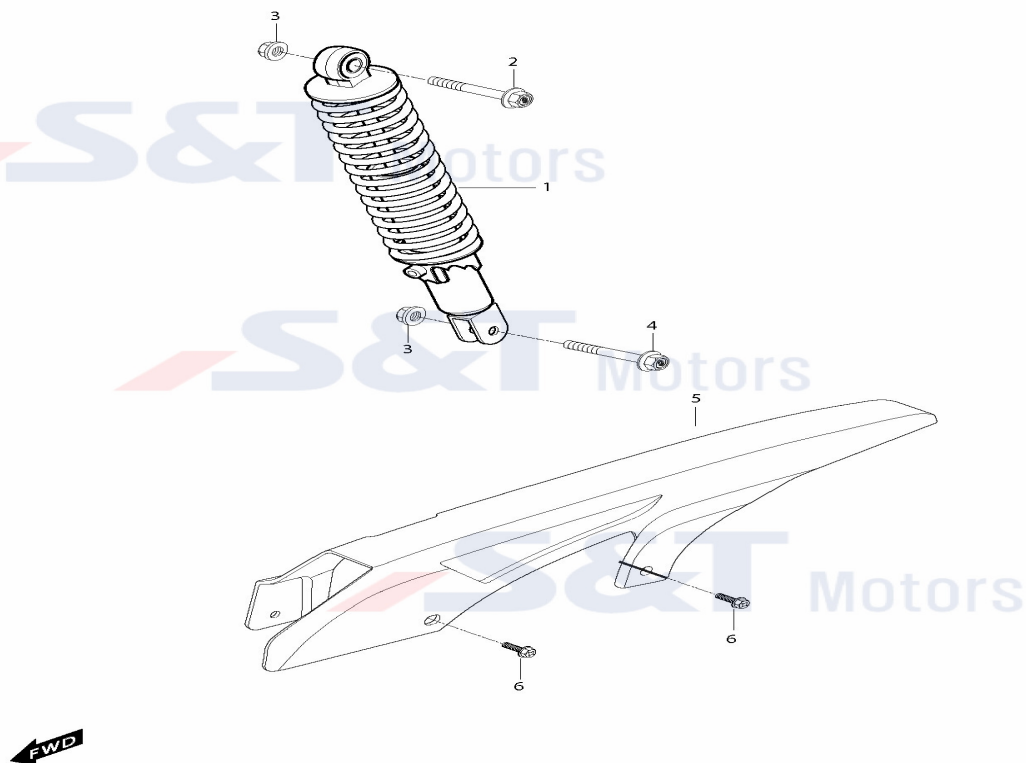
SEQ	PART CODE	PART NAME	U/S	REMARK
1	63112H9970012A	REAR FENDER FRONT (GT650RN)	1	=63112H9970112A+63161HB8170
1-1-1	63112H9970112A	REAR FENDER FRONT (GT650RN)	1	63112H9970012A=63112H9970112A+63161HB8170
1-1	63112H99700HPA	FENDER,REAR FRONT (GT650RN)	1	
2	63114H99700	FENDER,RR FT LOWER (GT650RN)	1	
3	09106H06150	WRENCH BOLT 6*15MM (GT650)	4	
4	09169H06078	WASHER,FRONT FENDER (GT650)	4	
5	01517-08168	BOLT REAR AXLE BRI HOUSING	2	
6	01517-06166	BOLT,STEERING LOCK (GV)	2	
7	09169-06032	WASHER,REAR FENDER (GD)	2	
8	02142-06125	SCREW,COVER LEG SHIELD	2	
9	63161HP9300	CUSHION,FENDER REAR FT(GT250R)	1	
10	41589HG5900	PROTECTOR,BATTERY COV (SD90)	2	
11	63120HM810103P	TUBE REAR FENDER FRONT FM SIDE	1	
12	63162HP9300	CUSHION,FENDER REAR FT(GT250R)	1	

FIG 45 (2009)



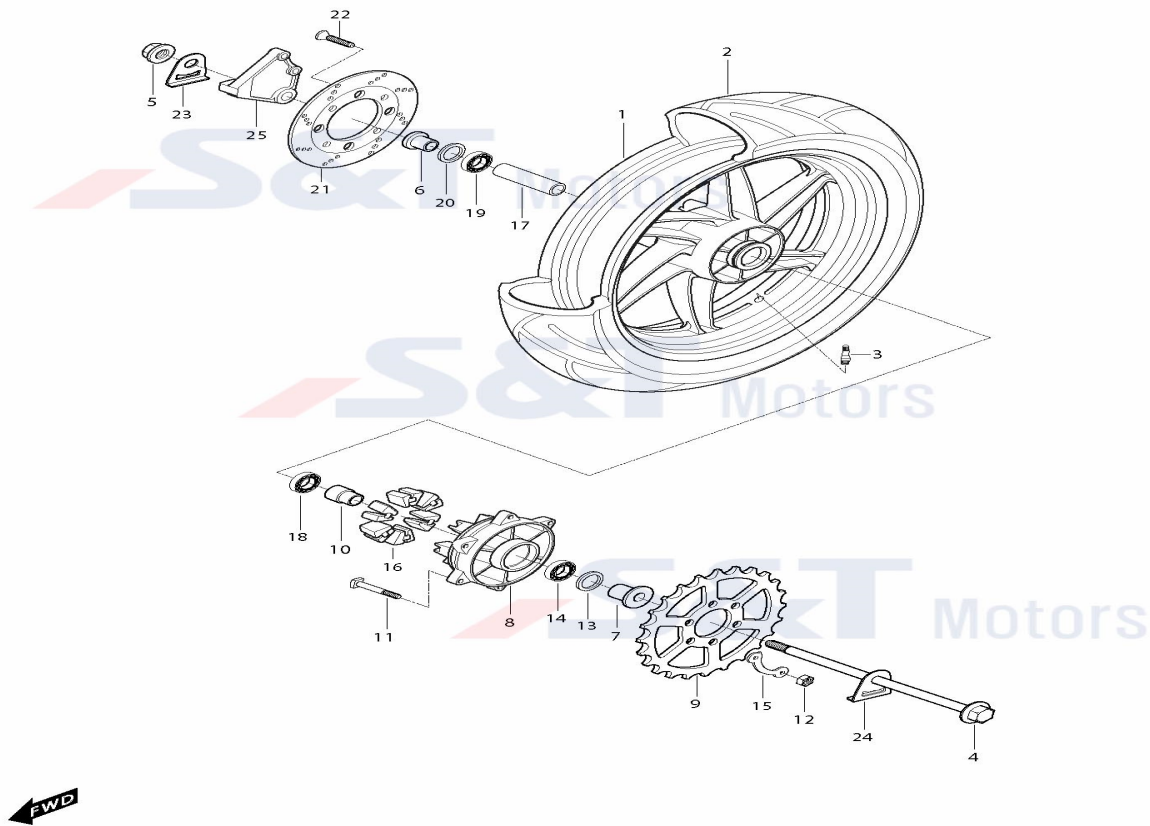
SEQ	PART CODE	PART NAME	U/S	REMARK
1	63111H9970012A	FENDER REAR (GT650RN)	1	
1-1	63110H997B0HPA	FENDER REAR (GT250RN)	1	
2	09106H08150	BOLT,FT FENDER CALIPER (GV650)	2	
3	01517-08168	BOLT REAR AXLE BRI HOUSING	2	
4	63210H99700	BRACKET,REAR FENDER (GT650RN)	1	
5	09321-06023	CUSHION,LICENSE PLATE	1	
6	35910HP7600	LAMP ASSY,LICENSE PLATE (GT)	1	
6	35970-17303	REFLEX,REFLECTOR ASS'Y,REAR(FX	1	
7	08310-11055	NUT,REAR REAR	1	
8	02112-05205	SCREW,LICENSE LAMP (GT650RN)	1	cor. 02112-05208
8-1	02112-05208	SCREW,CARBURETOR INSPECTIO CAP	1	
9	09471-12110	BULB,POSITION LAMP(12V W5W)(GA	1	
9-1	09471H12110	BULB,POSITION LAMP (12V 5W)	1	[2011/3/4]

FIG .44 (2009)



SEQ	PART CODE	PART NAME	U/S	REMARK
1	62100HR8300	REAR SHOCK ABSORBER (GT250R)	1	cor. 62100HR8301
1-1	62100HR8301	REAR SHOCK ABSORBER (GT250R)	1	
2	09103H10101	BOLT,HANDLE BAR SET (EZ)	1	
3	08319-31108	NUT,FRONT SORBER	2	
4	09103H10101	BOLT,HANDLE BAR SET (EZ)	1	
5	61310H99700	CASE COMP,CHAIN (GT125N)	1	
6	09111H06066	BOLT CHAIN CASE (GD)	2	

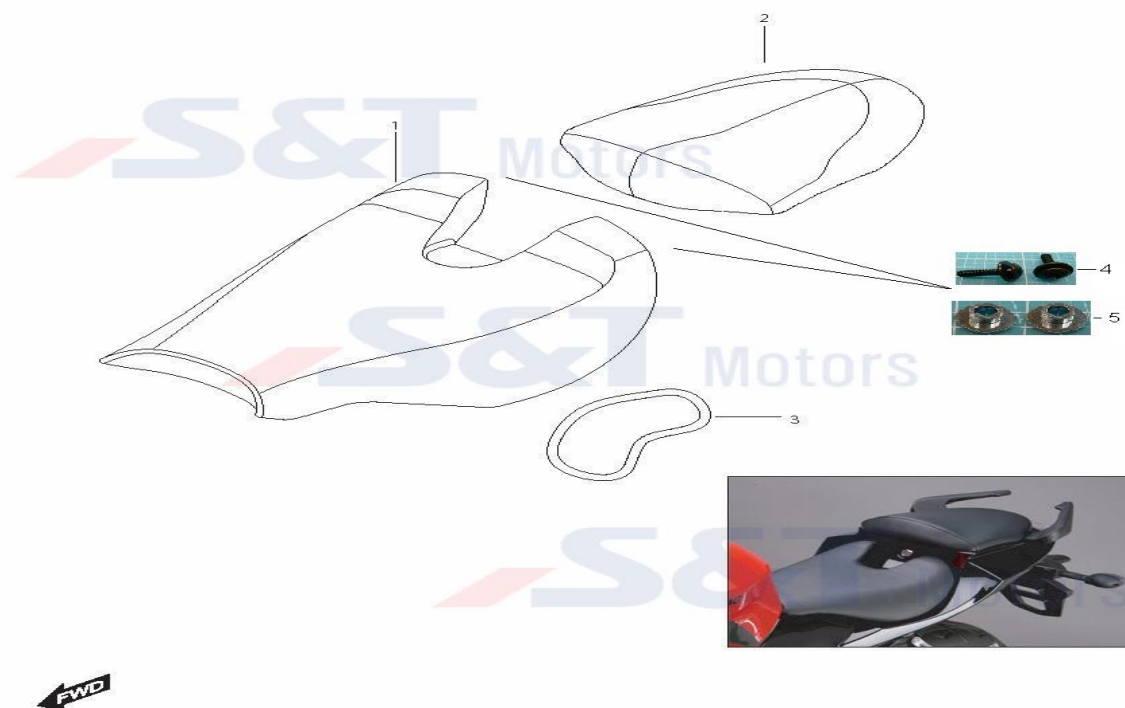
FIG.46



SEQ	PART CODE	PART NAME	U/S	REMARK
0	64150SM8103120	WHEEL COMP,REAR (GT250)	1	
1	64150HM8104120	WHEEL COMP,REAR(J17*MT4.00)	1	= 64150HM8103120
2	65101HR8300	TIRE SET,REAR 150/70-17 69H	1	
3	55220-29C20	VALVE ASS'Y	1	
4	64711HM8103	AXLE,REAR (GT250)	1	=64711HM8102
5	09159H16002	NUT,REAR AXLE (GT250)	1	
6	64741HM8100	SPACER,REAR AXLE R (GT250)	1	
7	64751HM8100	SPACER,REAR AXLE L (GT250)	1	
8	64611HM8170120	DRUM,RR SPRO MOUNTING (GT250)	1	
9	64511HM8104	SPROCKET,REAR	1	BLACK COLOR
10	64733HM8100	RETAINER,RR MOUNT'G DRUM(GT250	1	
11	01517-08358	BOLT,PILLION RIDER REAR (FXM)	6	
12	08319-31088	NUT,PILLION FOOTREST	6	
13	09285-28001	OIL SEAL REAR DRUM	1	
14	08133-62047	BEARING,REAR SPROCKET DRUM(GT)	1	
15	09169-10013	WASHER,REAR SPROCKET (GV250)	3	
16	64651HM8101	HUB,S/ABSORBER (GT650)	6	

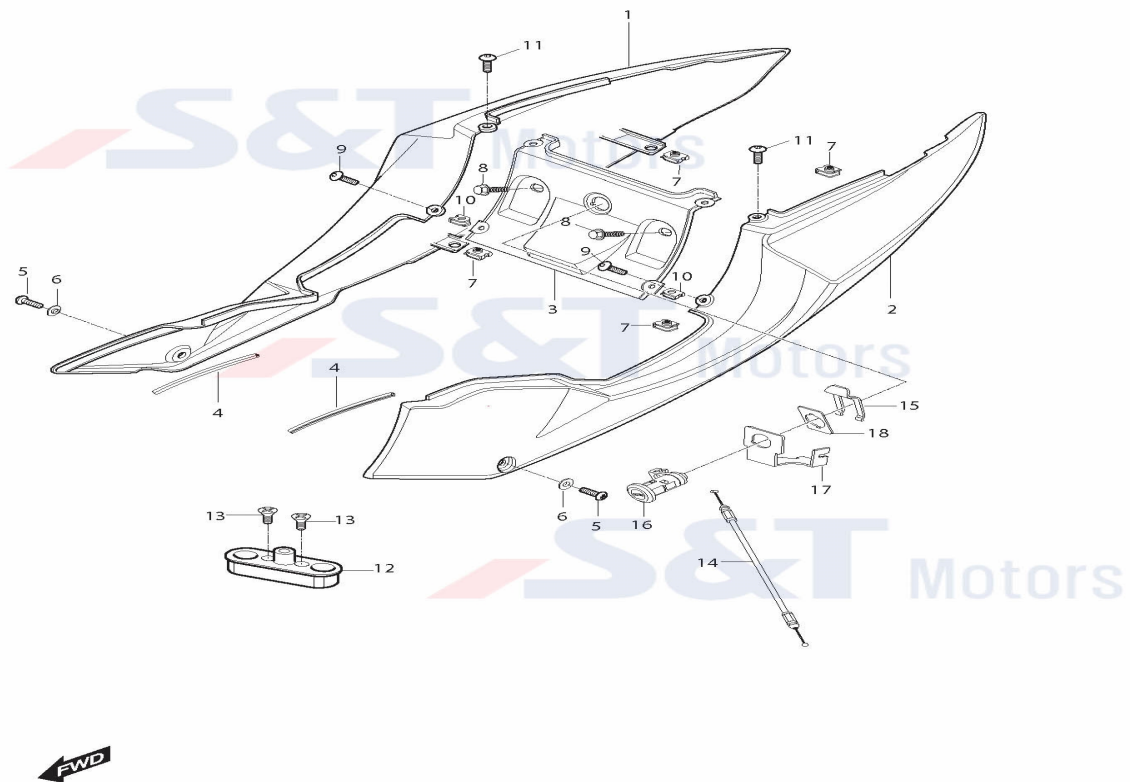
17	64731HM8100	SPACER,REAR WHEEL BEARING(GT25	1
18	08133-62037	BEARING,REAR HUB R/L (RT125	1
19	08133-62037	BEARING,REAR HUB R/L (RT125	1
20	09280-55001	OIL RING,REAR HUB L (GT250)	1
21	69211HM8103	DISK,REAR BRAKE (GT250)	1 =69211HM8102/MY 14 (November, 2013~)
22	59421-03A01	BOLT,FRONT BRAKE DISK (SBS)	6
23	64712HJ8201	WASHER,CHAIN ADJUSTER R(GV250)	1
24	64712HJ8201	WASHER,CHAIN ADJUSTER R(GV250)	1
25	69340HM8170120	CARRIER,CALIPER (GT650R)	1

FIG 31 (2009)



SEQ	PART CODE	PART NAME	U/S	REMARK
1	45110HD8300	SEAT SET,FRONT (GT250)	1	2014. 06~,LOWER SEAT 13mm↓ /=45110H99700
2	45200H99700	SEAT SET,REAR (GT650RN)	1	
3	09280-63003	BAND TOOL	1	
4	09136-06113	SCREW BODY COWL'G FIT'G (GD)	2	
5	09180H06078	SPACER,FRONT SEAT (GT650RN)	2	

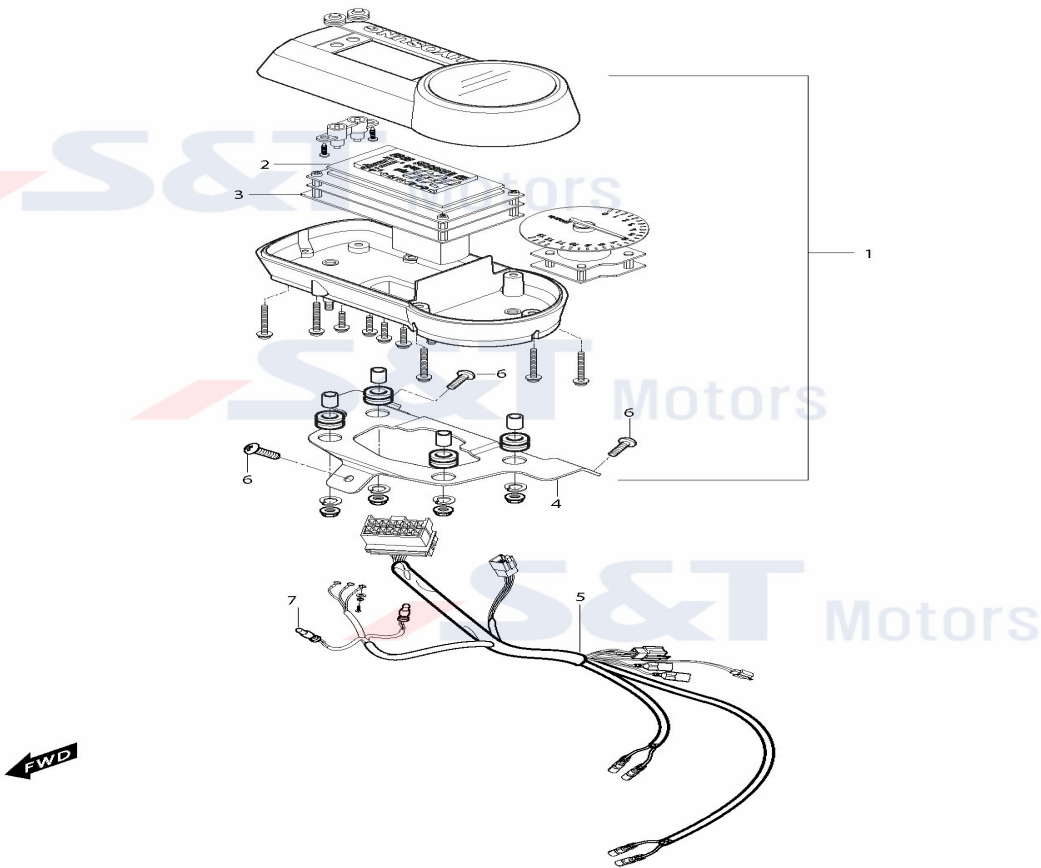
FIG 33 (2009)



SEQ	PART CODE	PART NAME	U/S	REMARK
1	47111H99700TBK	COVER,SIDE R (GT650RN)	1	
1	47111H99700TDR	COVER,SIDE R (GT650RN)	1	
1	47111H99700TWP	COVER,SIDE R (GT650RN)	1	
1	47111H99700TVM	COVER,SIDE R (GT650RN)	1	
2	47211H99700TBK	COVER,SIDE L (GT650RN)	1	
2	47211H99700TDR	COVER,SIDE L (GT650RN)	1	
2	47211H99700TWP	COVER,SIDE L (GT650RN)	1	
2	47211H99700TVM	COVER,SIDE L (GT650RN)	1	
3	47311H99700TBK	COVER,CENTER (GT650RN)	2	
3	47311H99700TDR	COVER,CENTER (GT650RN)	2	
3	47311H99700TWP	COVER,CENTER (GT650RN)	2	
3	47311H99700TVM	COVER,CENTER (GT650RN)	1	
4	94631H99700	MOLDING SIDE COWL'G LOW (GT)	2	
5	09106H06150	WRENCH BOLT 6*15MM (GT650)	2	
6	09169H06078	WASHER,FRONT FENDER (GT650)	2	
7	09148-06020	NUT	4	
8	01517-06258	BOLT,INSPECTION CAP	2	
9	09106H05150	WRENCH BOLT 5*15MM	2	

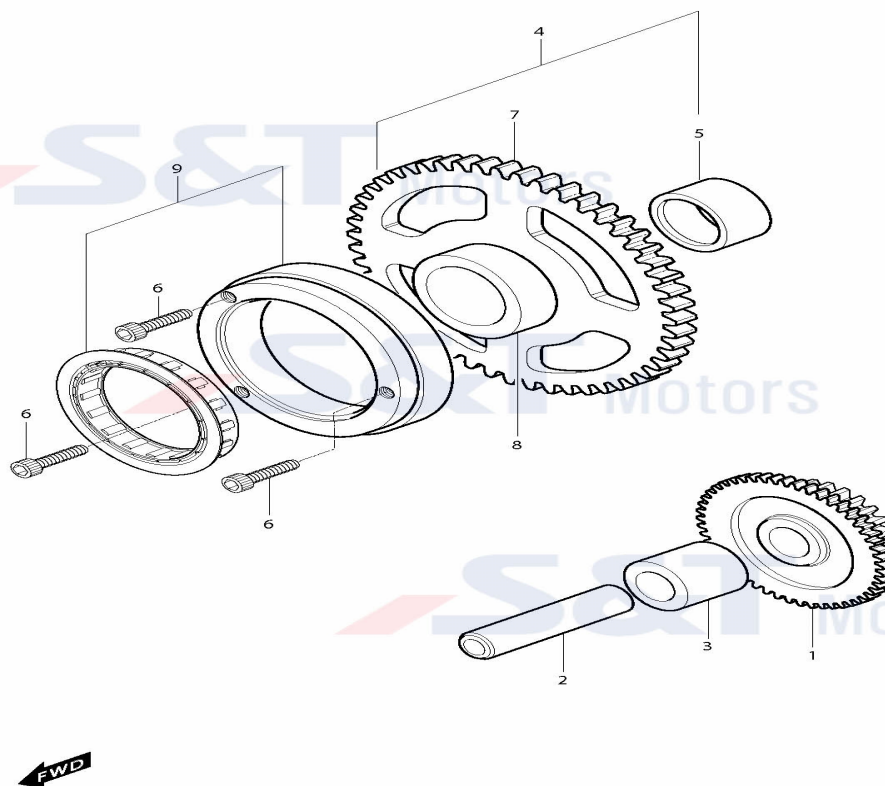
10	09148H05029	NUT,SIDE COVER (GT)	2
10-1	09148H05030	NUT,SIDE COVER (GT)	2 [2011/8/25]
11	09106H06150	WRENCH BOLT 6*15MM (GT650)	2
12	45220HM8101	LOCK ASS'Y,SEAT STRIKER RR(GT2	1
13	02122-06308	SCREW,SEAT STRIKER (GF)	2
14	45280-35C00	CABLE COMP SEAT LOCK (GD)	1
15	92414HF4500	LOCK,KEY SET (GPS)	1
16	45700HG2630	LOCK ASS'Y,SEAT (SF50)	1
17	45381HG2601	GUIDE,SEAT LOCK (SF50	1
18	92413HF4501	WASHER,COV HELMET BOX INN(GPS)	1

FIG 21



SEQ	PART CODE	PART NAME	U/S	REMARK
1	34100H98600	SPEEDOMETER ASS'Y (GT250RN)	1	
1	34100HA8610	SPEEDOMETER ASS'Y (GT250RN)	1 ***DELPHI	
2	34500HR8600	DISPLAY ASS'Y,S/METER(GT250RFI	1 34111HR8600	
3	34600HR8600	PCB ASS'Y,SPEEDOMETER(GT250RF	1	
4	34950HP9200	BRACKET, SPEED METER (GT650)	1	
5	34170H98100	WIRING,SPEEDOMETER (GT250N)	1	
6	02112-95158	SCREW,HEAD LAMP	3	
7	09471-12072	BULB,(W2*4,6D*T6.5) (GT250)	2	

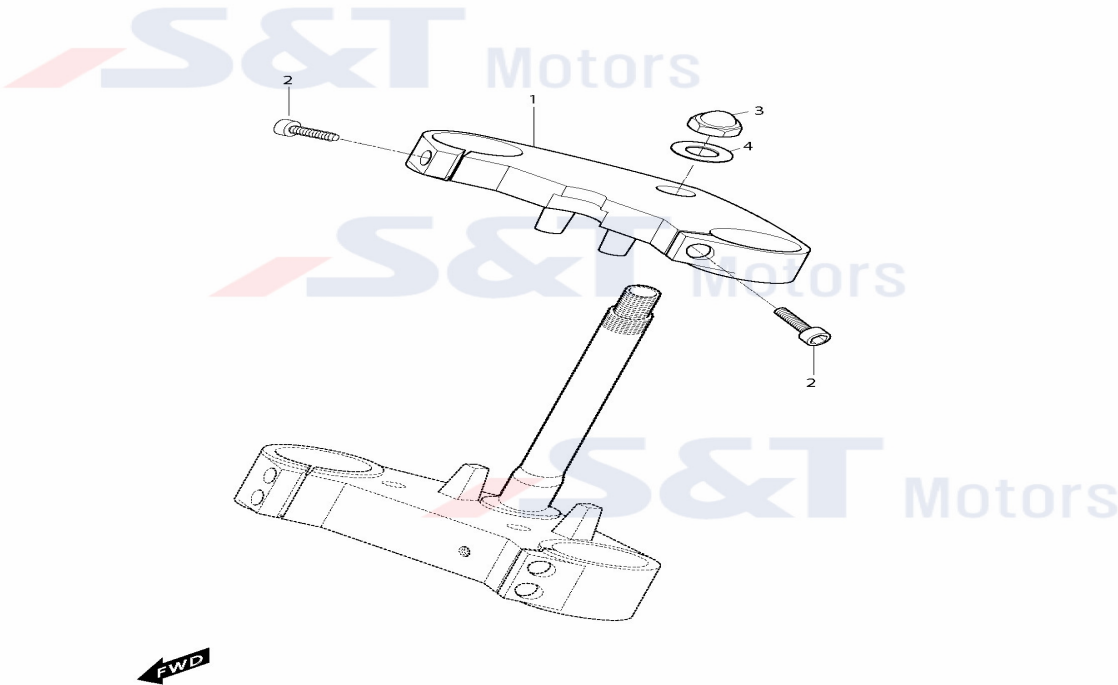
FIG.7



SEQ	PART CODE	PART NAME	U/S	REMARK
1	12611HJ8200	GEAR,STARTER IDLE (GV250)	1	
2	12612HG5100	SHAFT,STARTER IDLE GEAR (GV)	1	
3	09180-13006	SPACER,STARTER IDLE GEAR	1	
4	12620HJ8204	GEAR STARTER CLUTCH (GV250)	1	
5	09304H25002	BUSH,STARTER CLUTCH GEAR(GV250)	1	
6	07110-08258	BOLT,FRAME JOINT	3	
7	12622HJ8201	NULL	1	
8	12621HJ8200	NULL	1	
9	12614HS5000	CLUTCH,STARTER ONE WAY(GD125R)	1	

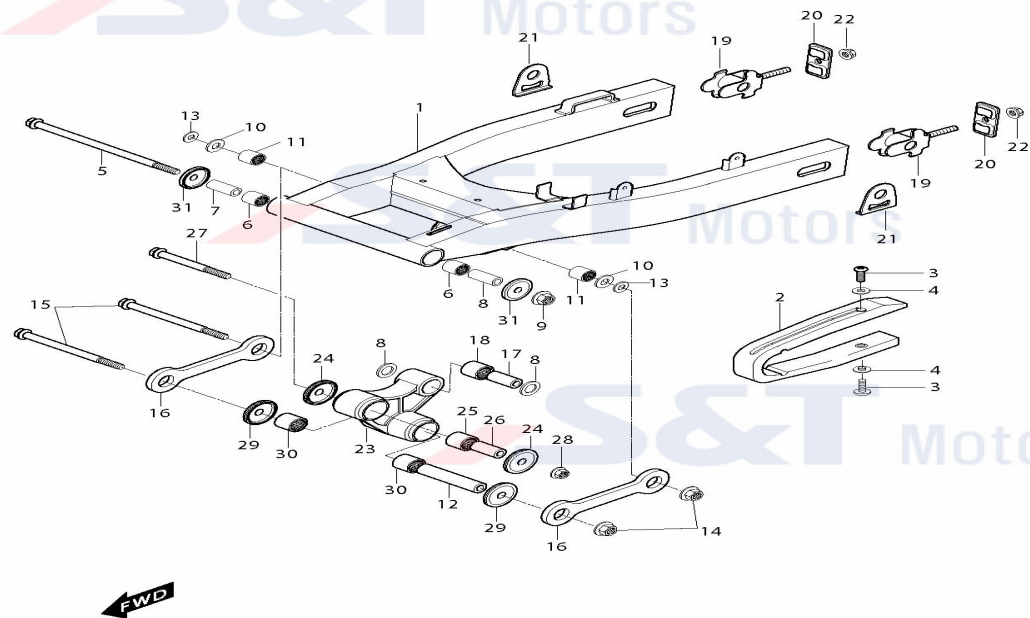
18	01547-06308	BOLT,MAGNET&CLUTCH COVER (EZ)	2
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FIG 35



SEQ	PART CODE	PART NAME	U/S	REMARK
1	51311H99700AZ1	BRACKET,FT FORK UPPER (GT650RN	1	cor. 51311H99700121
1-1	51311H99700121	BRACKET,FT FORK UPPER (GT650RN	1	[2010/9/29]
2	07110-08258	BOLT,FRAME JOINT	2	
3	09159H22201	NUT,STEERING UPPER (GV650P)	1	
4	09160H22032	WASHER,STEERING UPPER (GV)	1	

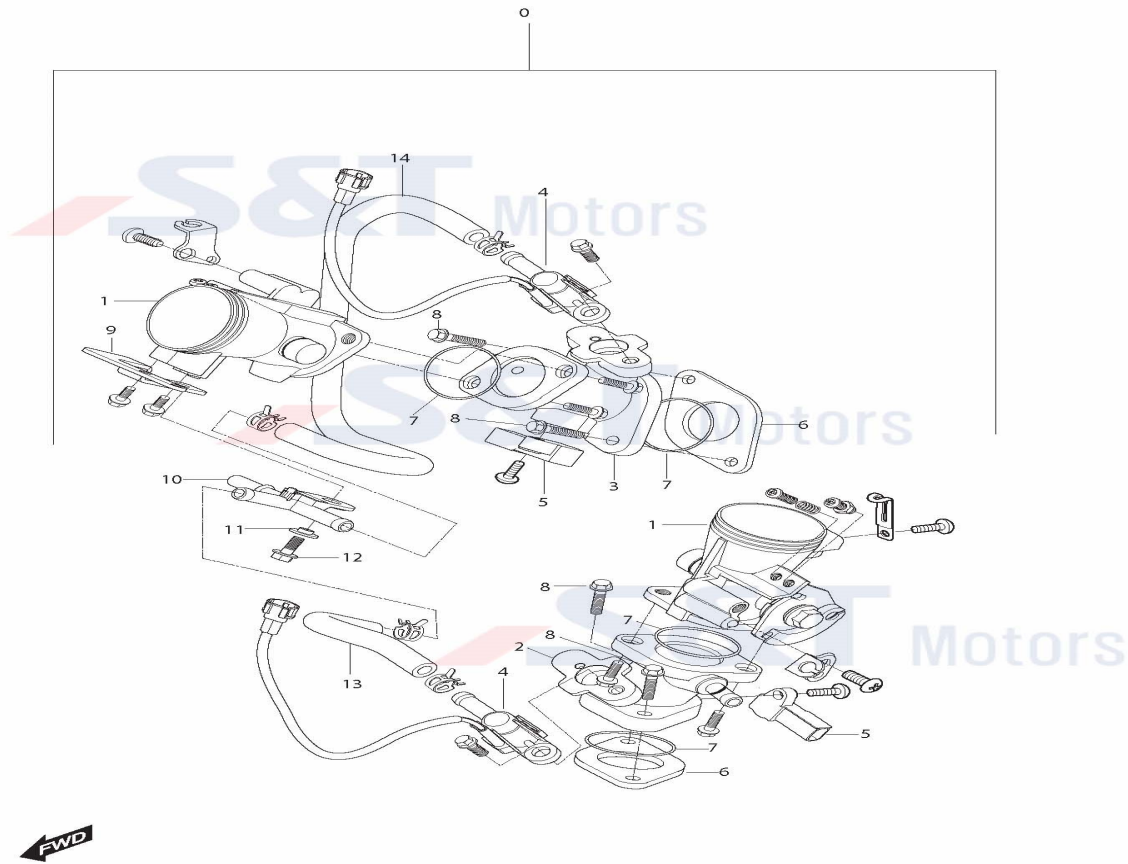
FIG.43



SEQ	PART CODE	PART NAME	U/S	REMARK
1	61100H98600120	SWINGARM,REAR (GT125N)	1	
1-1	61100S98600120	SWINGARM COMP (GT250N)	1	
2	61273HM8101	BUFFER,CHAIN TOUCH DEFENSE(GT)	1	
3	02142-06166	SCREW,BATTERY HOLDER (GV)	2	
4	09169H06011	WASHER	2	
5	61211HM8100	SHAFT,REAR SWING ARM PIVOT(GT2)	1	
6	09263-22017	BEARING,REAR SWING	2	
7	61251HM8100	SPACER,SWING PIVOT BEAR'G(GT2)	2	
8	08211-14321	WASHER,KICK STARTER	2	
9	08319-31128	NUT,SWING ARM PIVOT	1	
10	09283-20031	SEAL,REAR CUSHION ROD (RX)	2	
11	09263H20003	BEARING,REAR CUSHION ROD (RX)	2	
12	09180H14001	SPACER,REAR CUSH ROD (RX)	1	
13	08211-14321	WASHER,KICK STARTER	2	
14	09159H14008	NUT,REAR AXLE	2	
15	09103H14001	BOLT,REAR CUSHION ROD (RX)	2	
16	62641HM8100	ROD,REAR CUSHION LEVER (GT250)	2	

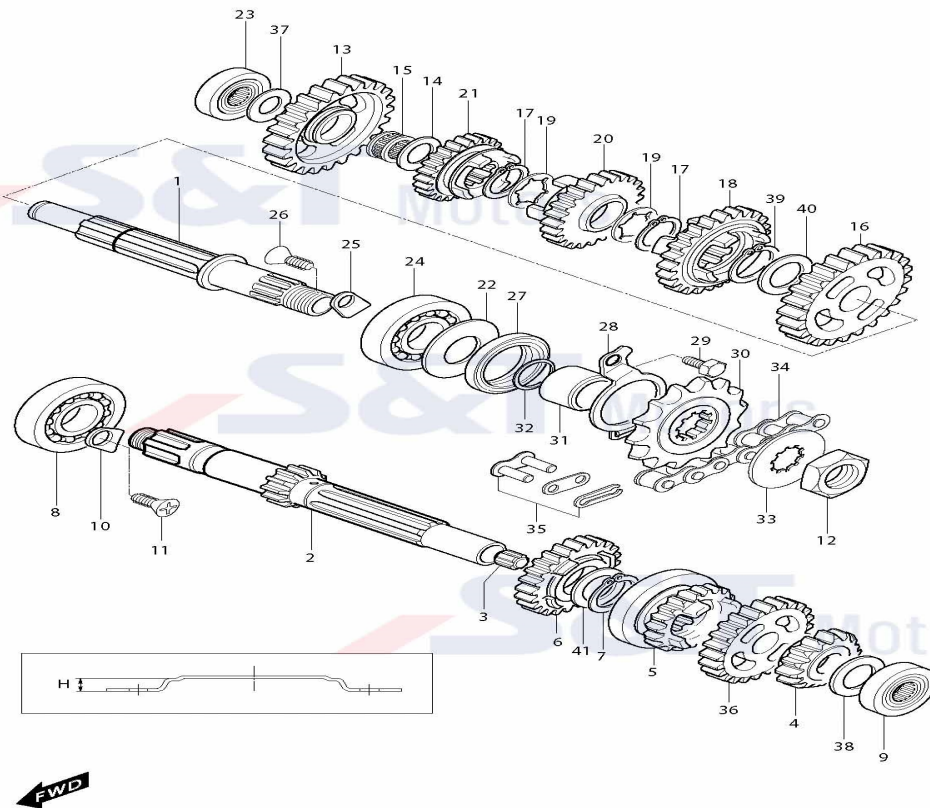
17	09180H10073	SPACER,REAR CUSHION LEVER (RX)	1
18	09263H17002	BEARING,REAR CUSHION LEVER(RX)	1
19	61410HJ8200	ADJUSTER COMP,CHAIN (GV250)	2
20	61421-01D00	PLATE CHAIN ADJUST GIIDE(GSX)	2
21	64712HJ8200	WASHER,CHAIN ADJUSTER (GV250)	2
22	08316-26108	NUT,MAGNET FLY WHEEL (SD)	2
23	62611HG5800	LEVER,REAR CUSHION (RX)	1
23-1	62611HM8100HPA	LEVER,REAR CUSHION (GT250)	1
24	09284H33003	DUST SEAL,REAR CUSHION LEVE(RX)	2
25	09263-20073	BEARING RR SWINGARM PIV (GD)	1
26	09180H12001	SPACER,REAR CUSH LEVER FT (RX)	2
27	09103H12046	BOLT,REAR CUSHION LEVER FT(RX)	1
28	08319-31128	NUT,SWING ARM PIVOT	1
29	09284H32001	SEAL,REAR CUSHION LEVER CEN(RX)	2
30	09263H20003	BEARING,REAR CUSHION ROD (RX)	2
31	61262-45002	COVER,REAR S/ARM (GT250RN)	2
0	61510HM8101	GUIDE,REAR BRAKE HOSE(GT250RC)	1 =61510HM8100
0-1	02142-06128	SCREW,BATTERY HOLDER	1 (02.2013~)
0-2	09116-06143	BOLT OIL COOLER (GSX)	1 (02.2013~)

FIG.10



SEQ	PART CODE	PART NAME	U/S	REMARK
0	13400H88661	BODY SET,THROTTLE (GT250RN)	1	
0	13400HA8610	BODY SET,THROTTLE (GV250N)	1 ***DELPHI	
0-1-1	15721HA8610	INJECTOR CAP (GV250N)	1	
1	13410H88601	NULL	2	
2	13110HR8600	PIPE,INTAKE FRONT (GV250FI)	1	
3	13120HR8600	PIPE,INTAKE REAR (GV250FI)	1	
4	15710H88601	INJECTOR (GV250N)	2	
5	37920HP8800	SENSOR,INTAKE AIR PRESSURE(MS3	2	
6	13129HR8600	INSULATOR,CARBURETOR(GT250R FI)	2	
7	09280H34000	OIL RING,INTAKE PIPE (GT250)	4	
8	09128H06026	BOLT,HEAD LAMP	4	
9	13480HR8600	BKT,FUEL HOSE JOINT (GT250RFI)	1	
10	15911HP9300	JOINT,FUEL HOSE (GT650RFI)	1	
11	09169H06078	WASHER,FRONT FENDER (GT650)	1	
12	01517-06125	BOLT,COVER CYLINDER HEAD	1	
13	15870HR8600	HOSE,F/INJECTOR JOINT NO.1(GT)	1	
14	15880HR8600	HOSE,F/INJECTOR JOINT NO.2(GT)	1	

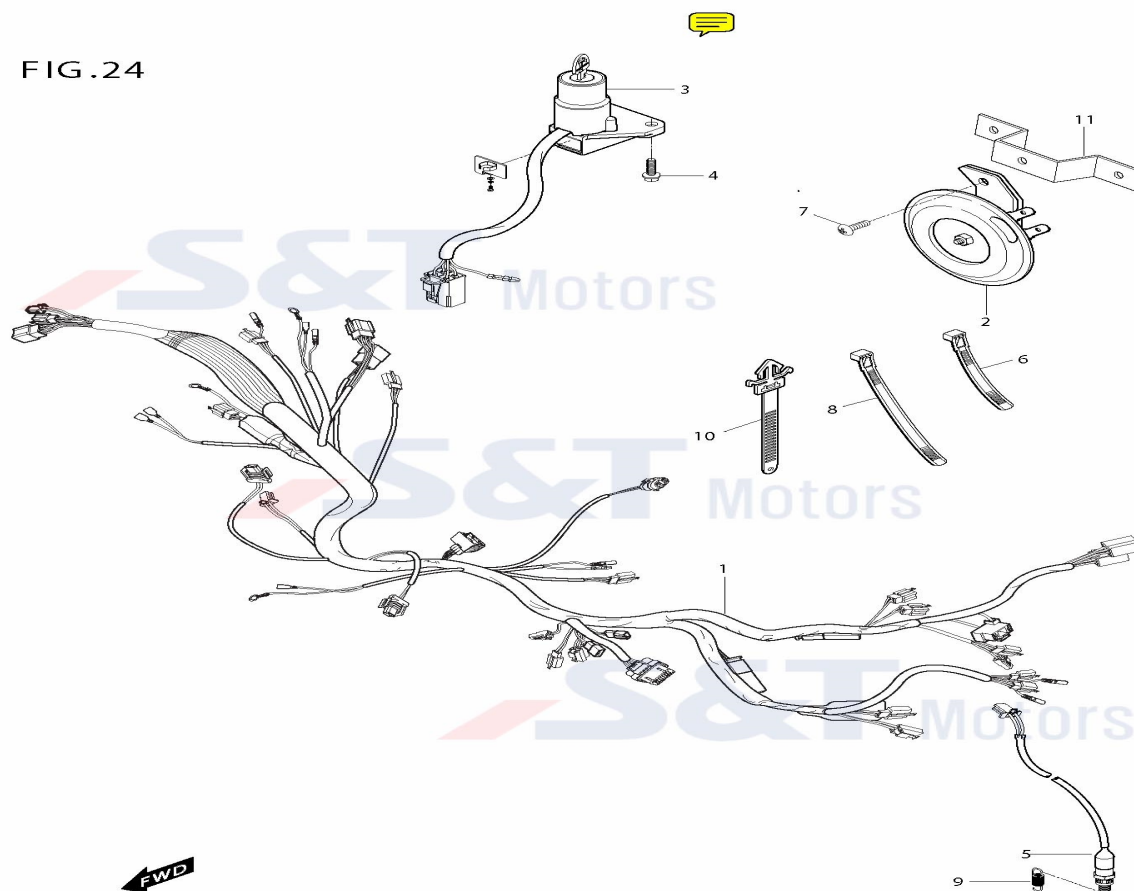
FIG.15



SEQ	PART CODE	PART NAME	U/S	REMARK
0	24200SJ8200HPA	MISSION GEAR SET (GV250)	1 cor. 24120SJ8200+24130SJ8200	
0-1	24120SJ8200	SHAFT COUNTER COMP (GV250)	1	24130SJ8200
0-2	24130SJ8200	SHAFT DRIVE COMP (GV250)	1	
1	24130HJ8200HPA	DRIVE SHAFT ASS'Y (GV250)	1 cor. 24130SJ8200	
1-1	24130SJ8200	SHAFT DRIVE COMP (GV250)	1	
2	24121HJ8200HPA	COUNTER SHAFT ASS'Y (GV250)	1 cor. 24120SJ8200	
2-1	24120SJ8200	SHAFT COUNTER COMP (GV250)	1	
3	24125-38201	BUSH,COUNTER SHAFT	1	
4	24221HJ8201	GEAR,2ND DRIVE (GV250)	1	
5	24241HJ8200	GEAR 4TH DRIVE (GV250)	1	
6	24251HJ8202	GEAR,5TH DRIVE (GV250)	1	
7	09380H20001	CILCLIP,DRIVEN GEAR (GV250)	1	
8	08110-62050	BG,COUNTER SHAFT R(#6205)(GV25	1	
9	09263H17001	BEARING,FIXED DRIVEN L (EZ)	1	
10	24741HG5100	RETAINER,COUNTER SHAFT BG (GV)	1	
11	02122-06128	SCREW,OL GR SH	1	
12	09140-16017	NUT,ENGINE SPROCKET	1	
13	24311HJ8200	GEAR,1ST DRIVEN (GV250)	1	

14	08211-17261	WASHER,1ST DRIVEN GEAR THRUST	1
15	09263H17008	BEARING,1ST DRIVEN GEAR (GV250	1
16	24320HJ8200	GEAR COMP,2ND DRIVEN (GV250)	1
17	09380H20001	CILCLIP,DRIVEN GEAR (GV250)	2
18	24331HJ8200	GEAR,3RD DRIVEN (GV250)	1
19	09167H18002	WASHER THRUST,4TH DRIVEN GR(GV	2
20	24341HJ8200	GEAR,4TH DRIVEN (GV250)	1
21	24351HJ8202	GEAR,5TH DRIVEN (GV250)	1
22	24359-05200	WASHER,OIL C-RING	1
22-1	09160H20011	WASHER,OIL SEALING (GV250)	1
23	09263H17007	BEARING,DRIVE SHAFT R (GV250)	1
24	09262H22016	BEARING,DRIVE SHAFT L (GV)	1
25	24741HG5100	RETAINER,COUNTER SHAFT BG (GV)	1
26	02122-06128	SCREW,OL GR SH	1
27	09283-27010	OIL SEAL,REAR AXLE	1
28	24751HG5102	RETAINER,DRIVE SHAFT O/SEAL(GV	1
29	01107-06106	BOLT,DR SH RETAINER	2
30	27510HC8101	SPROCKET COMP,EG 15T (GD250N)	1
30-1	27510HJ8200	SPROCKET COMP,EG 14T(#520)(GV2	1
31	27531HJ8201	SPACER,ENGINE SPROCKET (GV250	1
32	09280-19005	O/RING,ENGINE SPROCKET	1
33-2	09167H20002	WASHER,ENGINE SPROCKET(GD250R)	1 Repl of 09167-20006 / (0.8T -> 1.0T)
34	27600HM8150	CHAIN,DRIVE (GT250)	1
34-1	92760HM8100	SPROCKET+CHAIN SET (GT250RN)	1 SPROCKET+CHAIN SET(□PROMOTION PARTS)
36	24230HJ8200	GEAR COMP,3RD DRIVE (GV250)	1
37	08211-17301	WASHER DRIVE SHAFT THRUST(GV25	1
38	08211-17301	WASHER DRIVE SHAFT THRUST(GV25	1
39	09380H20001	CILCLIP,DRIVEN GEAR (GV250)	1
40	08211-22281	WASHER,2ND DRIVEN GEAR (GV250)	1
41	08211-22281	WASHER,2ND DRIVEN GEAR (GV250)	1

FIG.24



SEQ	PART CODE	PART NAME	U/S	REMARK
1	36610H98600	HARNESS,WIRING (GT250RN)	1	
1	36610HA8612	HARNESS,WIRING (GT250RN)	1 ***DELPHI	
1-1	36610HA8613	HARNESS,WIRING (GT250RN)	1 2011.08~[EG,BRAZIL,INDONESIA,MAL]	
1-2	36610HA8614	HARNESS, WIRING (GT250RN)	1 ~13=/~14	
2	38500HM8100	HORN ASS'Y (GT250)	1 cor. 38500HM8101	
2-1	38500HM8101	HORN ASS'Y (GT250)	1 Similar Items: 38500HM8110	
2-2	38500HM8110	HORN ASSY (GT650)	1 [2010/11/3]	
3-1	37000HP9200	KEY SET (GT650S)	1	
4	01517-06168	BOLT,STEERING LOCK (SD)	2	
5	37740HN9100	SWITCH ASS'Y,REAR STOP (GT650)	1	
6	09407-14403	CLAMP,STRNINER(125MM) (EZ)	8	
7	02112-36128	SCREW,COOLING FAN (GV250N)	1	
8	09407-22402	CLAMP,WIRING HARNESS (EZ)	2	
9	09443H06006	SPRING STOP LAMP SWITCH (GA)	1	
10	09407-14408	BAND	5	
11	38520HR8300	BRACKET,HORN (GT250R)	1	
12	17660HA8410	LEAD WIRE,SENSOR PARTS(GV250EI	1 ***DELPHI	

12-1	17660HA8411	LEAD WIRE,SENSOR PARTS(GT250N)	1 =/17660HA8410
15	37890HP8810	SENSOR,TIP OVER (GT650REI)	1